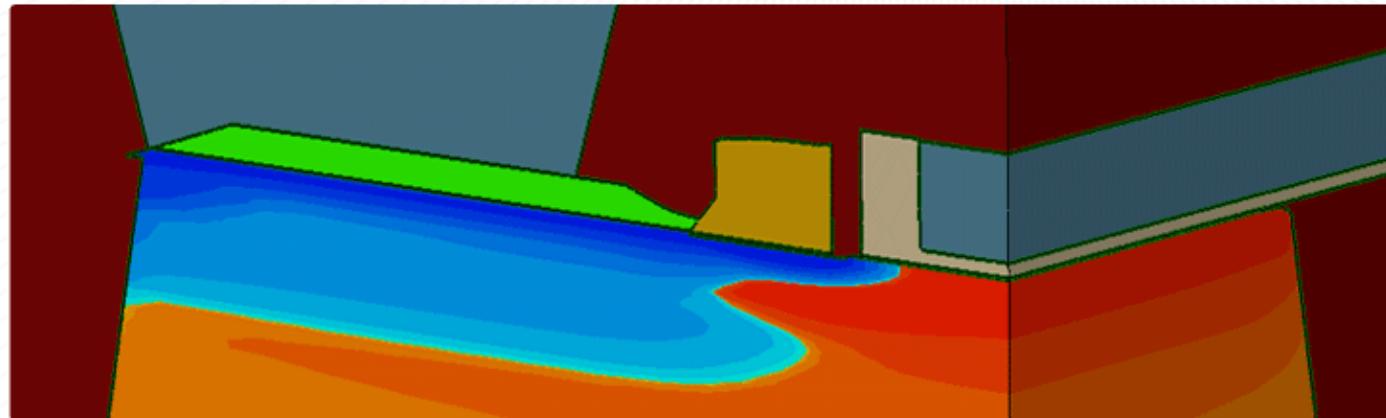


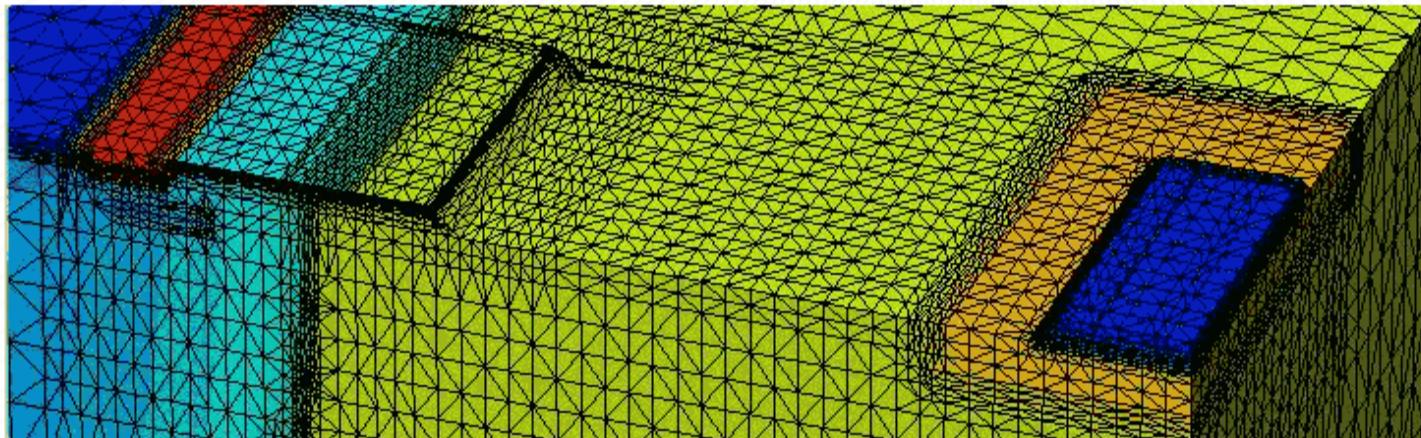
Extrinsic Semiconductors

Carrier Transport

Process Simulation



Device Simulation

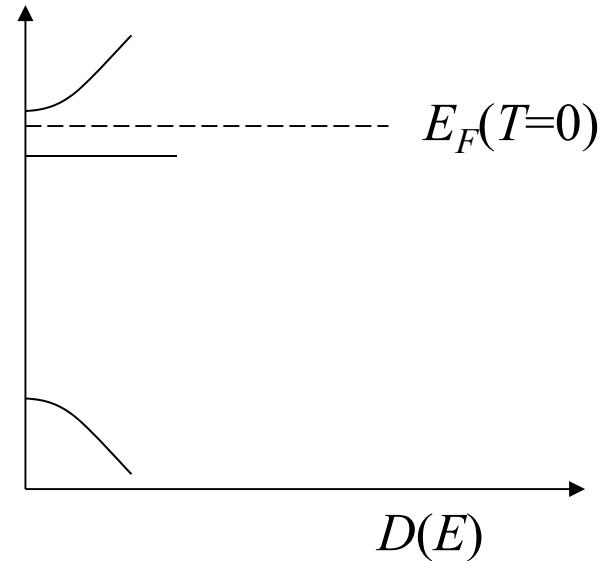
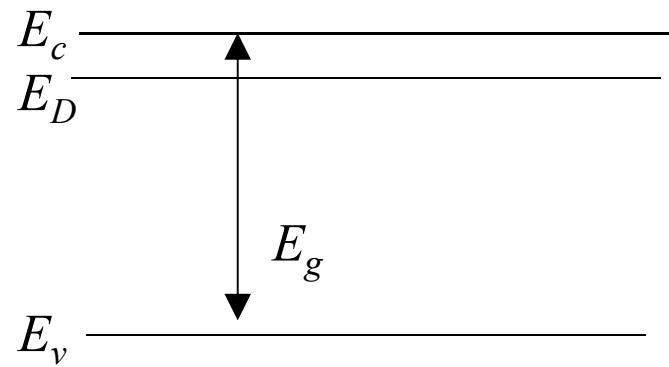


<http://www.synopsys.com>

Donors

Five valence electrons: P, As

States are added in the band gap just below the conduction band



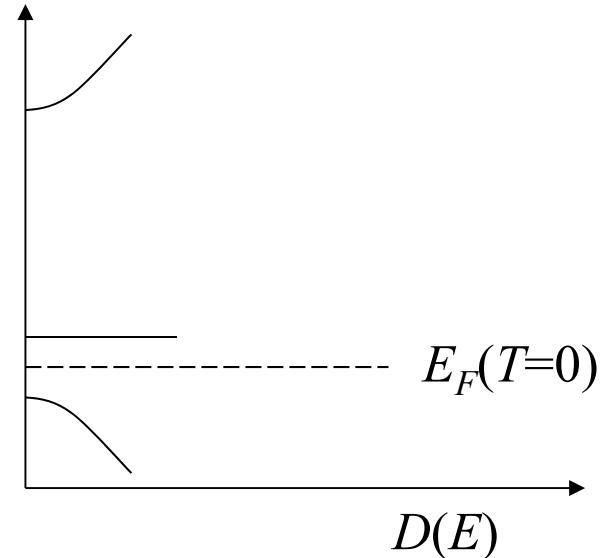
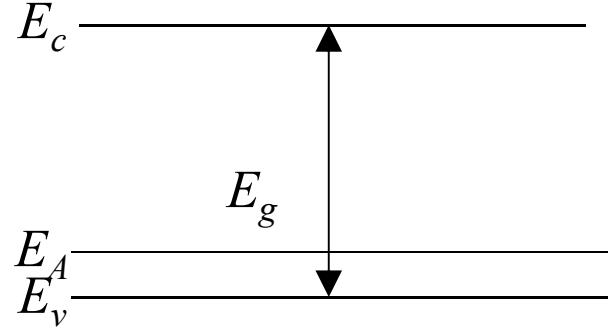
n-type: $n \sim N_D$ Many more electrons in the conduction band than holes in the valence band.

majority carriers: electrons; minority carriers: holes

Acceptors

Three valence electrons: B, Al, Ga

States are added in the band gap just above the valence band



p-type: $p \sim N_A$ Many more holes in the valence band than electrons in the conduction band.

majority carriers: holes; minority carriers: electrons

Donor and Acceptor Energies

Semiconductor	Donor	Energy (meV)
Si	Li	33
	Sb	39
	P	45
	As	54
Ge	Li	9.3
	Sb	9.6
	P	12
	As	13
GaAs	Si	5.8
	Ge	6.0
	S	6.0
	Sn	6.0

Energy below the conduction band

Semiconductor	Acceptor	Energy (meV)
Si	B	45
	Al	67
	Ga	72
	In	160
Ge	B	10
	Al	10
	Ga	11
	In	11
GaAs	C	26
	Be	28
	Mg	28
	Si	35

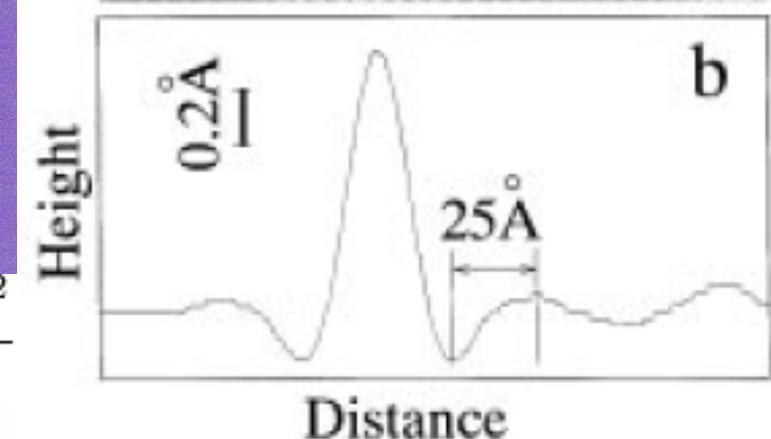
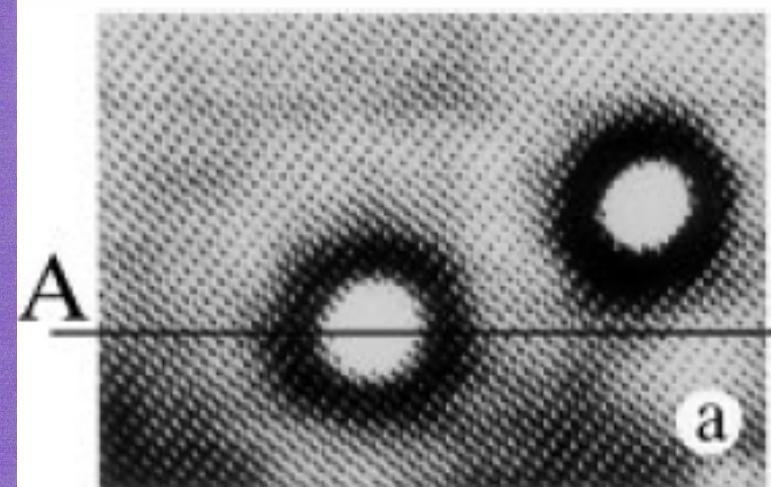
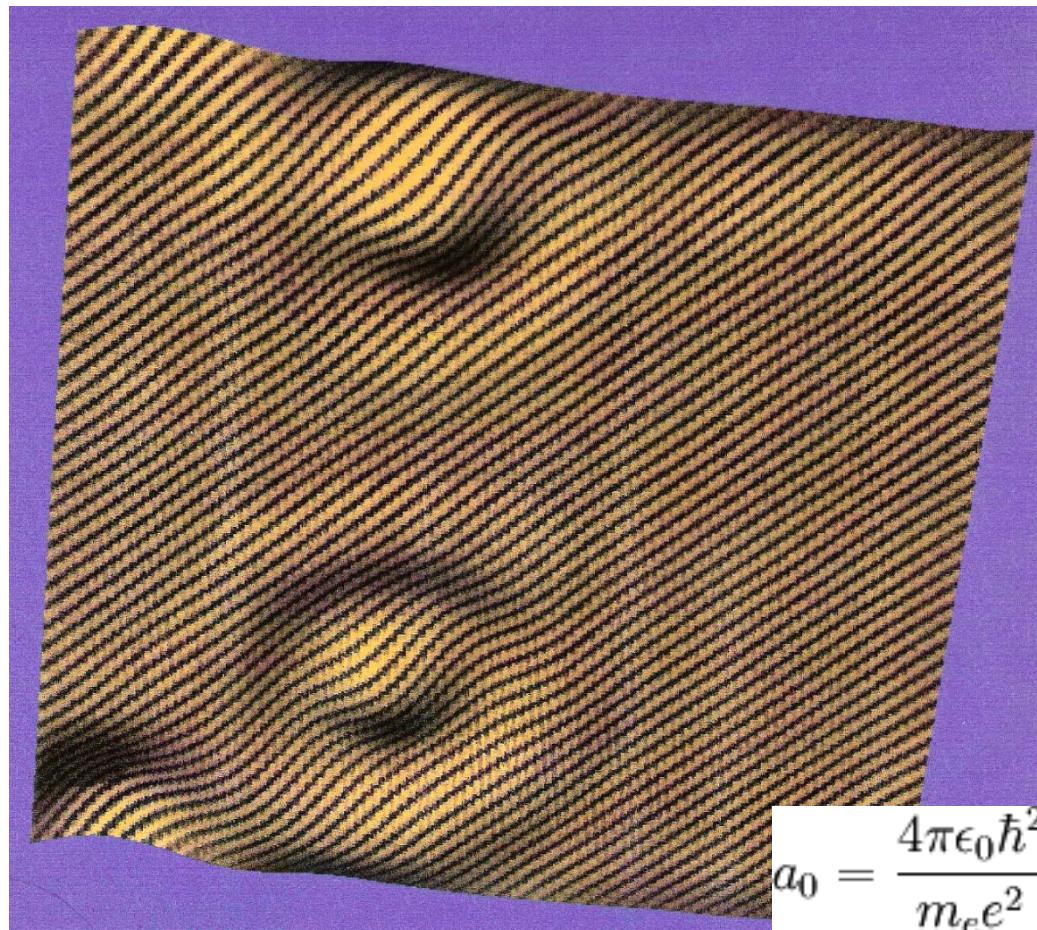
Energy above the valence band

Direct Observation of Friedel Oscillations around Incorporated Si_{Ga} Dopants in GaAs by Low-Temperature Scanning Tunneling Microscopy

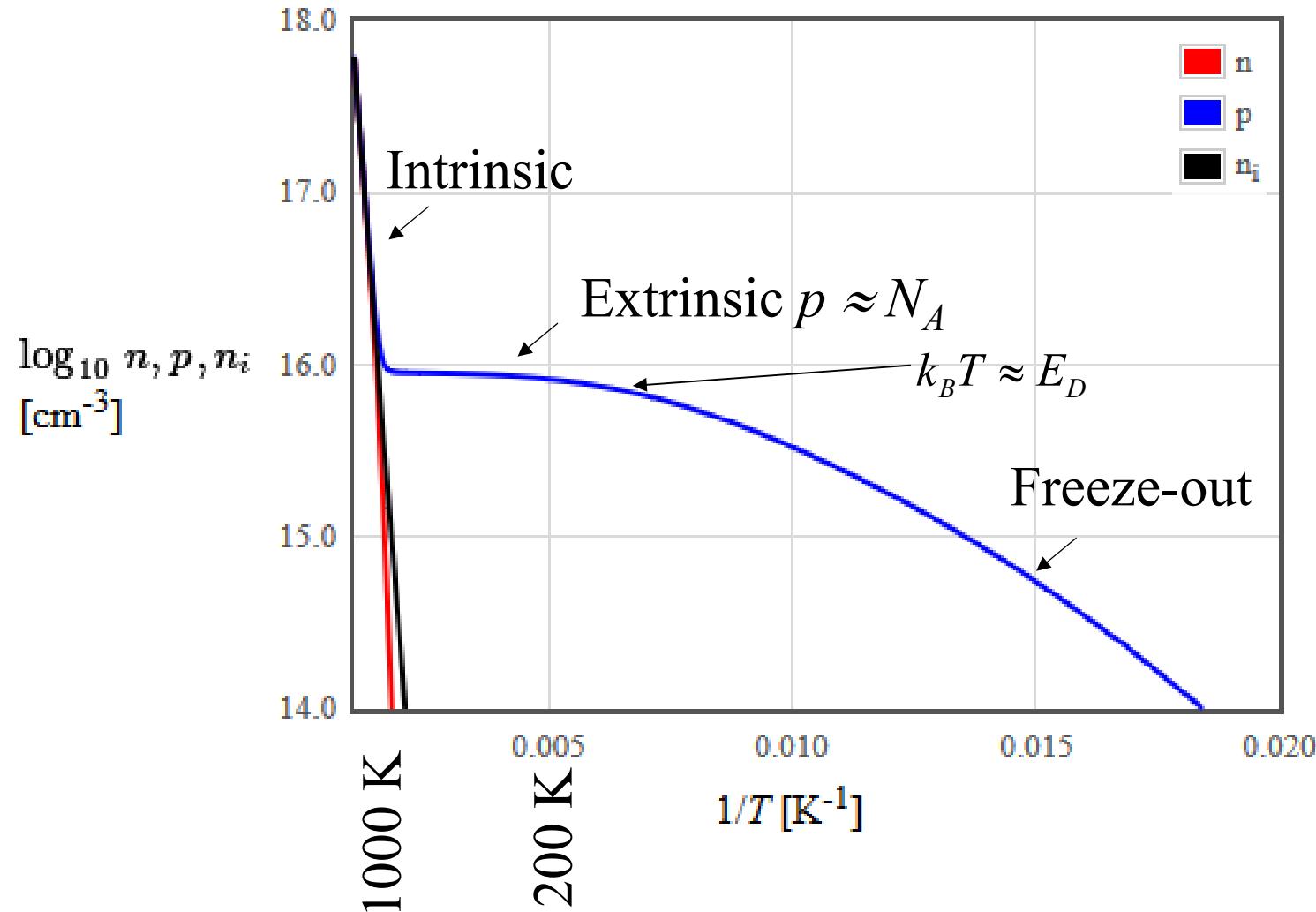
M. C. M. M. van der Wielen, A. J. A. van Roij, and H. van Kempen

Research Institute for Materials, University of Nijmegen, Toernooiveld 1, 6525 ED Nijmegen, The Netherlands

(Received 25 July 1995)



Temperature dependence



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Temperature dependent conductivity

A doped semiconductor makes a transition from extrinsic behavior to intrinsic behavior when number of thermally activated charge carriers equals the number of dopants. What is this temperature for silicon doped with boron at $4\text{E}+17 \text{ cm}^{-3}$?

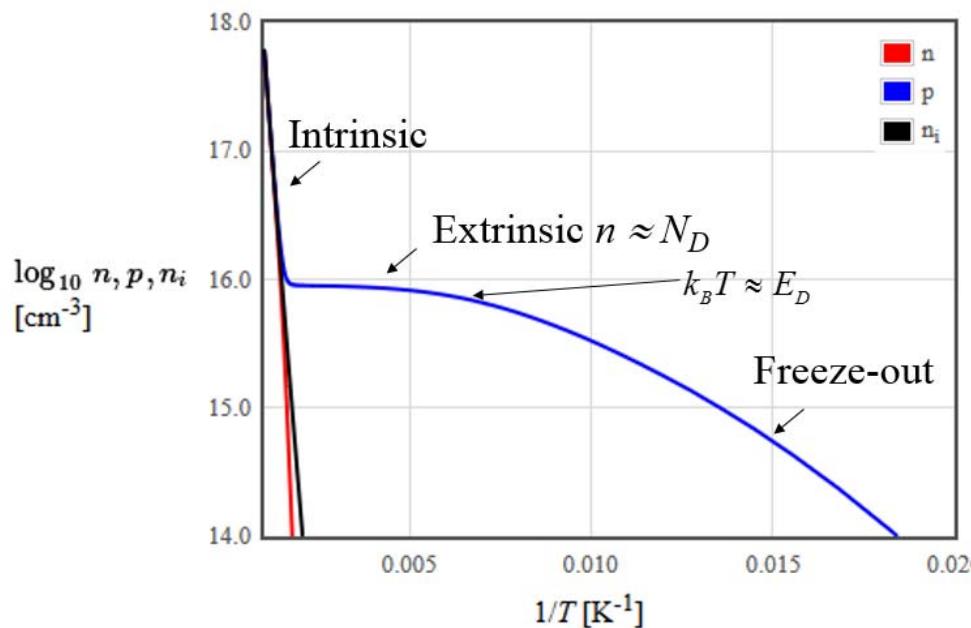
E_g is slightly temperature dependent but use $E_g = 1.12 \text{ eV}$, $N_c = 2.78 \times 10^{25} \text{ m}^{-3}$ and $N_v = 9.84 \times 10^{24} \text{ m}^{-3}$ to estimate the transition temperature.

$T =$ K

[Submit answer](#)

[Clear](#)

$$n_i = \sqrt{N_v N_c \exp\left(-\frac{E_g}{k_B T}\right)}$$



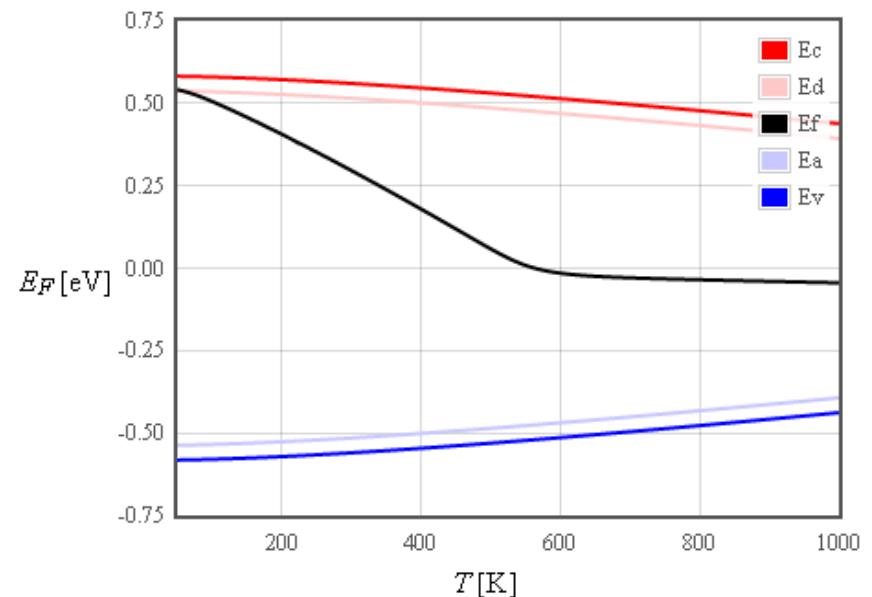
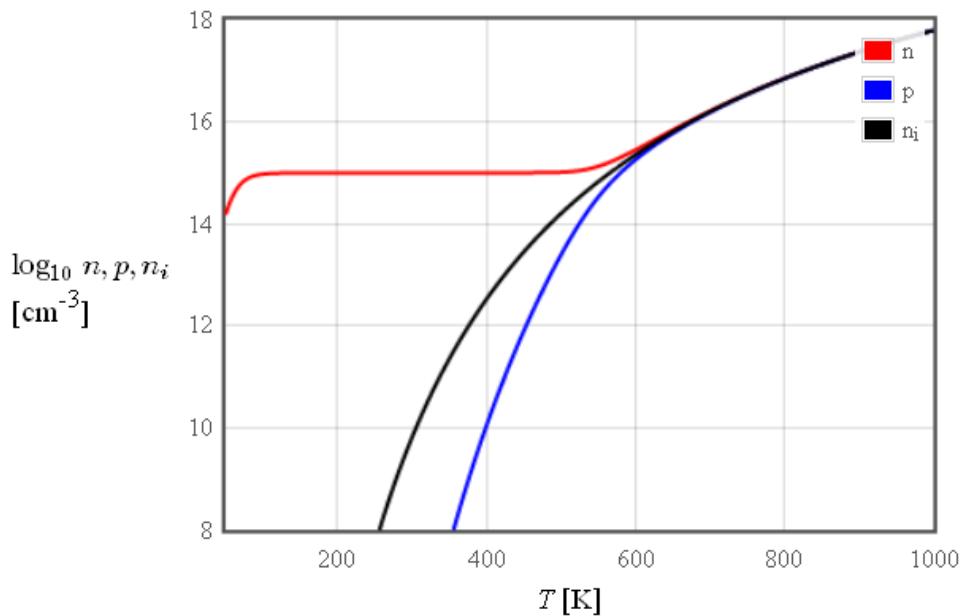
n-type

n-type $N_D > N_A$, $p \sim 0$

$$n = N_D = N_c \exp\left(\frac{E_F - E_c}{k_B T}\right)$$

$$E_F = E_c - k_B T \ln\left(\frac{N_c}{N_D}\right)$$

For n-type, $n \sim$ density of donors,
 $p = n_i^2/n$



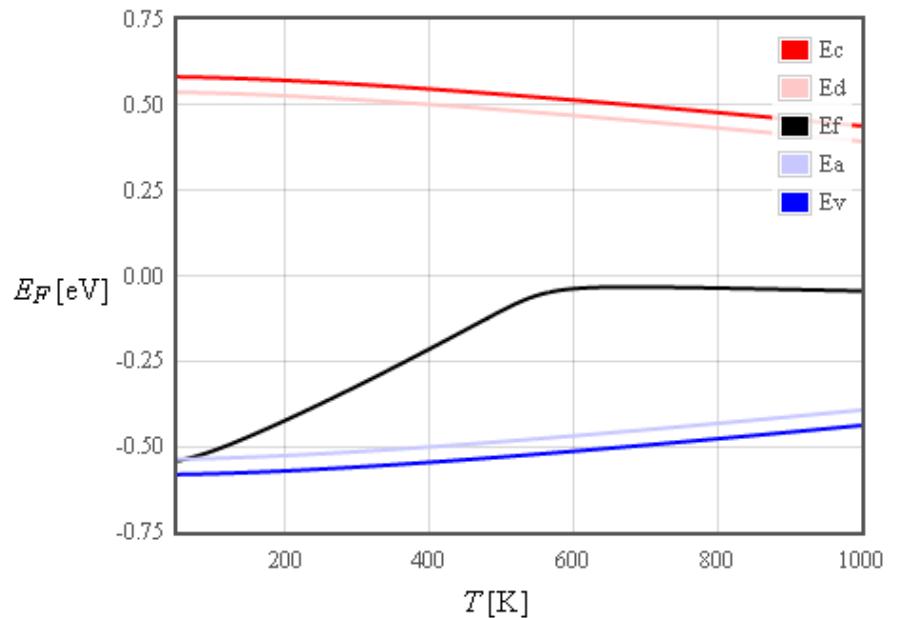
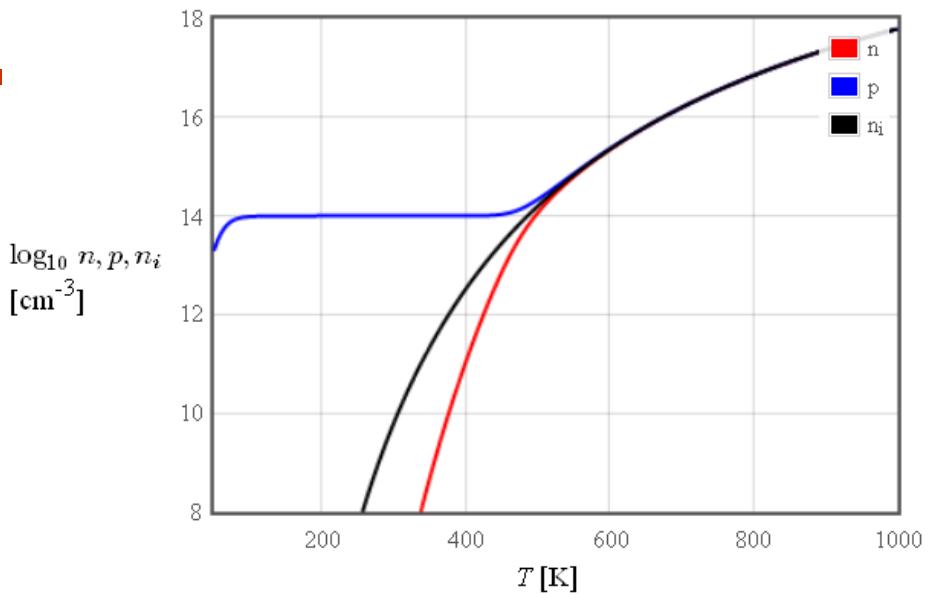
p-type

p-type $N_A > N_D$, $n \sim 0$

$$p = N_A = N_v \exp\left(\frac{E_v - E_F}{k_B T}\right)$$

$$E_F = E_v + k_B T \ln\left(\frac{N_v}{N_A}\right)$$

For p-type, $p \sim$ density of acceptors,
 $n = n_i^2/p$



Intrinsic / Extrinsic

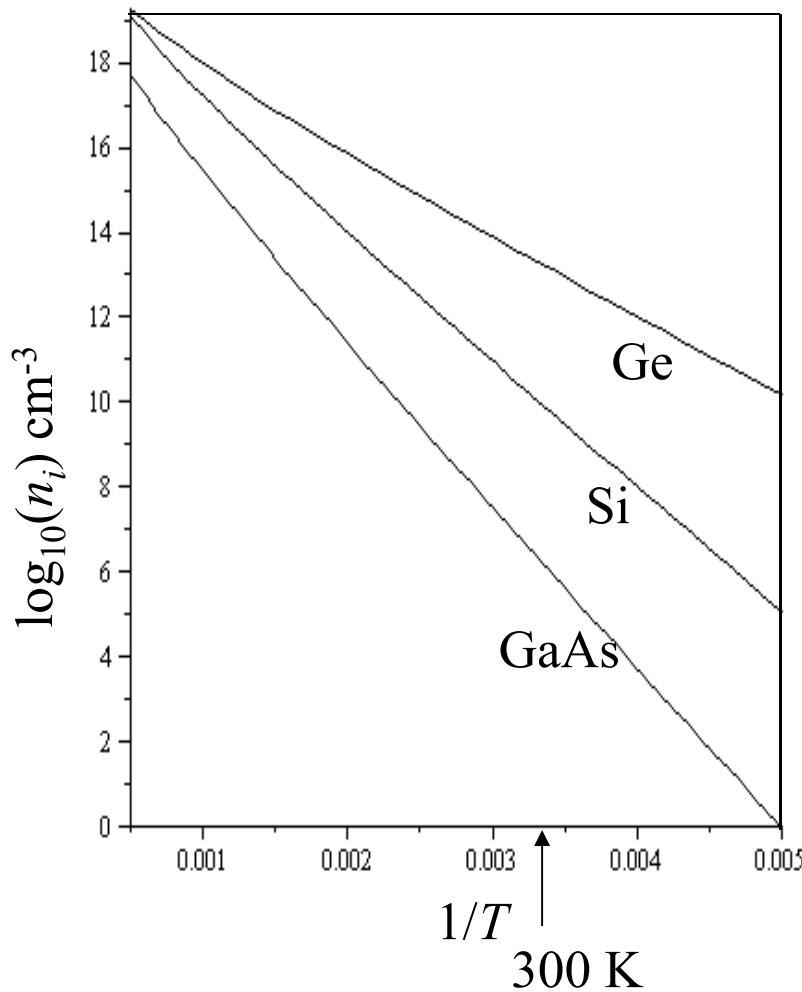
Intrinsic: $n = p$

Conductivity strongly temperature dependent near room temperature

Extrinsic: $n \neq p$

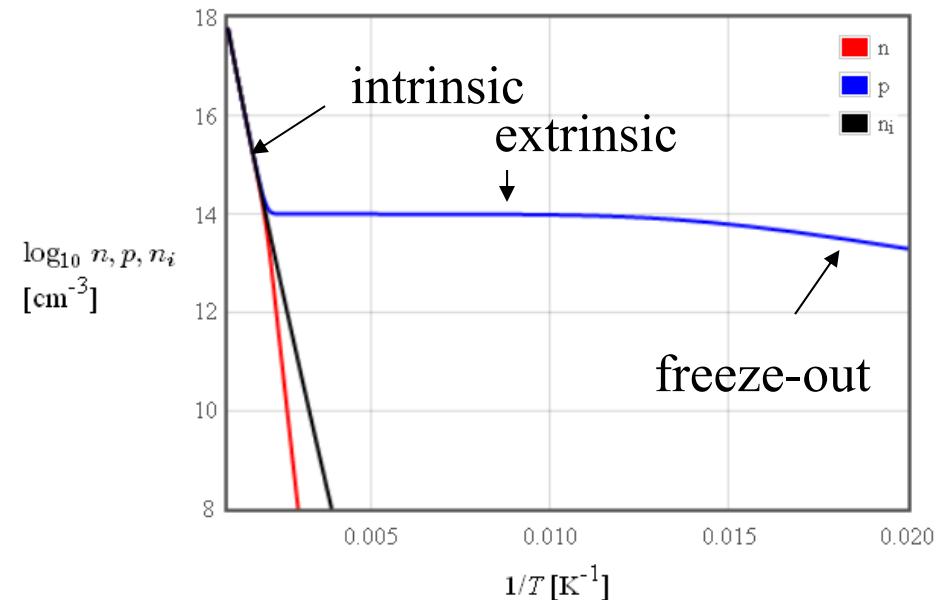
Conductivity almost temperature independent at room temperature

Intrinsic semiconductors



$$n_i = \sqrt{N_v N_c} \exp\left(-\frac{E_g}{2k_B T}\right)$$

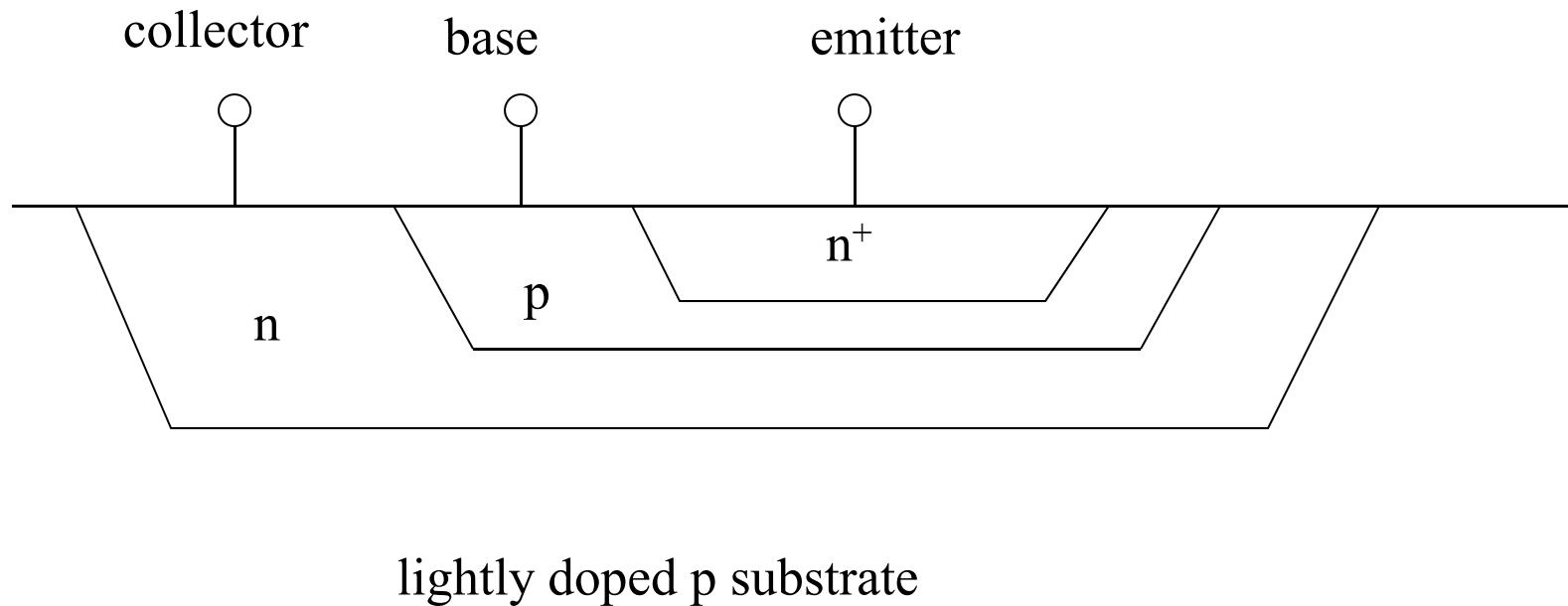
Extrinsic semiconductors

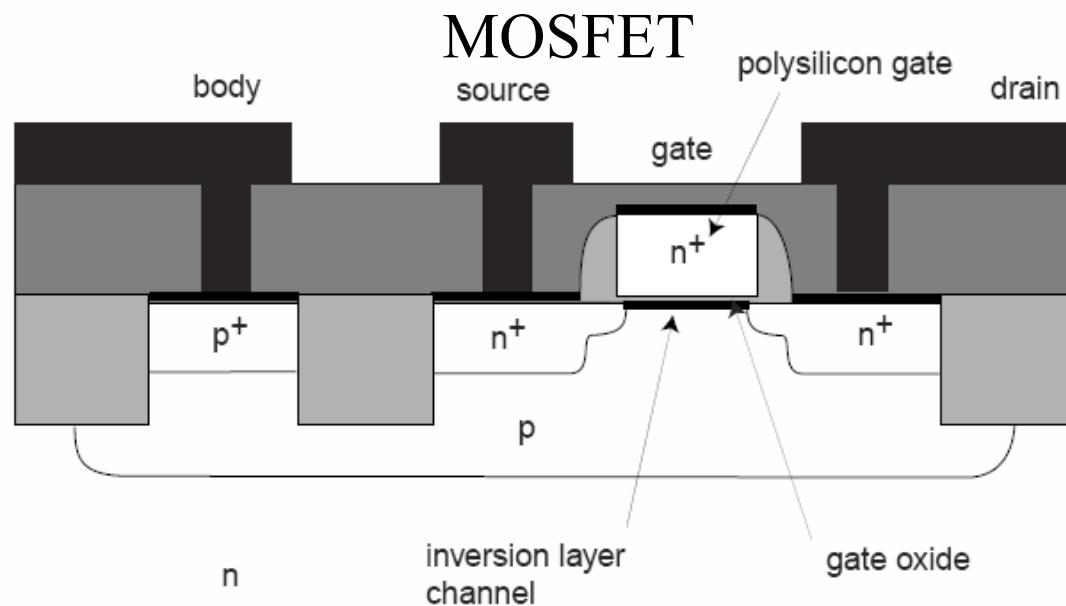


At high temperatures, extrinsic semiconductors have the same temperature dependence as intrinsic semiconductors.

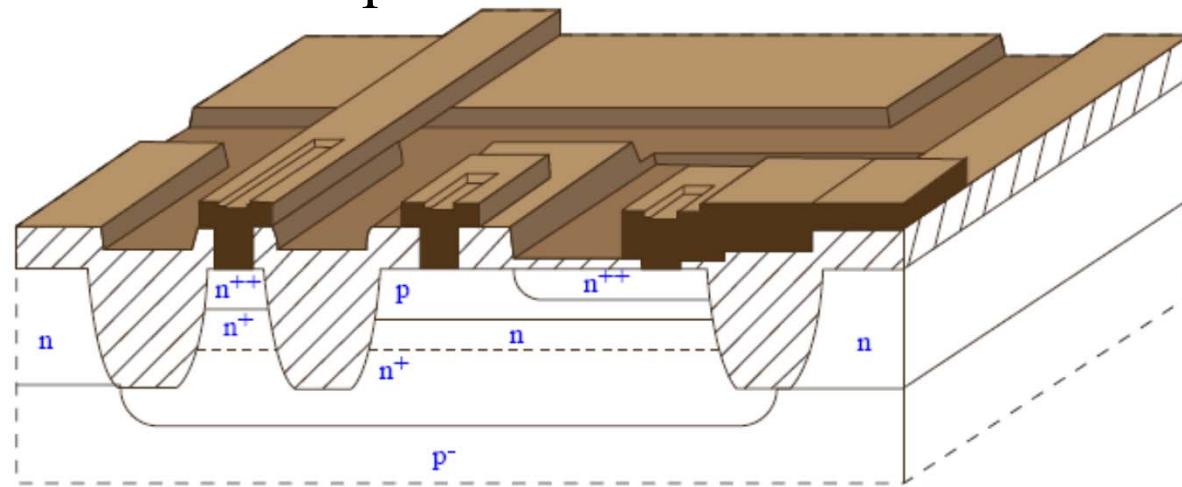
Why dope with donors AND acceptors?

Bipolar transistor





Bipolar Junction Transistor



Oxide isolated integrated BJT - a modern process

Ionized donors and acceptors

For $E_v + 3k_B T < E_F < E_c - 3k_B T$ Boltzmann approximation

$$N_D^+ = \frac{N_D}{1 + 2 \exp\left(\frac{E_F - E_D}{k_B T}\right)}$$
$$N_A^- = \frac{N_A}{1 + 4 \exp\left(\frac{E_A - E_F}{k_B T}\right)}$$

4 for materials with light
holes and heavy holes (Si)
2 otherwise

N_D = donor density cm^{-3}

N_D^+ = ionized donor density cm^{-3}

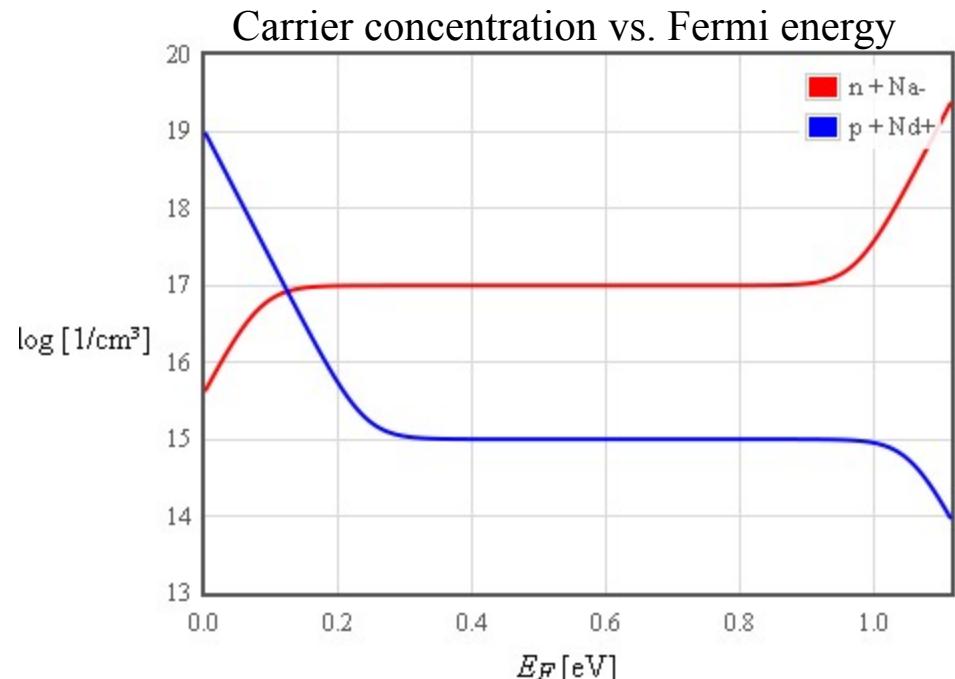
N_A = donor density cm^{-3}

N_A^- = ionized donor density cm^{-3}

Mostly, $N_D^+ = N_D$ and $N_A^- = N_A$

Charge neutrality

$$n + N_A^- = p + N_D^+$$



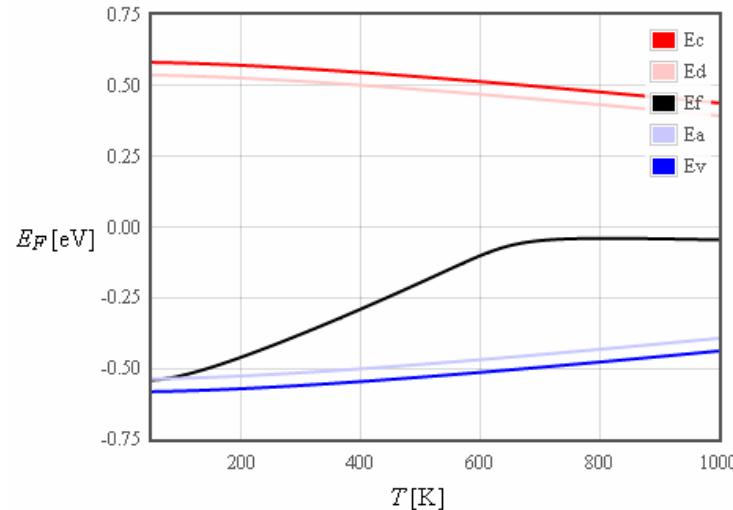
```

for ($i=0; $i<500; $i++) {
    $Ef = $i*$Eg/500;
    $n=$Nc*pow($T/300,1.5)*exp(1.6022E-19*($Ef-$Eg)/(1.38E-23*$T));
    $p=$Nv*pow($T/300,1.5)*exp(1.6022E-19*(-$Ef)/(1.38E-23*$T));
    $Namin = $Na/(1+4*exp(1.6022E-19*($Ea-$Ef)/(1.38E-23*$T)));
    $Ndplus = $Nd/(1+2*exp(1.6022E-19*($Ef-$Ed)/(1.38E-23*$T)));
}

```

E_f	n	p	N_d^+	N_a^-	$\log(n + Na^-)$	$\log(p + Nd^+)$
0	4.16629283405	9.84E+18	1E+15	4.19743393218E+15	15.622983869	18.9930392318
0.00224	4.54358211887	9.0229075682E+18	1E+15	4.56020949614E+15	15.6589847946	18.9553946382
0.00448	4.95503779816	8.27366473417E+18	1E+15	4.95271809535E+15	15.694843609	18.9177504064
0.00672	5.40375389699	7.58663741327E+18	1E+15	5.37710747619E+15	15.7305487171	18.8801065693
0.00896	5.88210450791	6.95555002215E+18	1E+15	5.9255000225E+15	15.7760078057	18.8404521605

Calculating $E_F(T)$ numerically



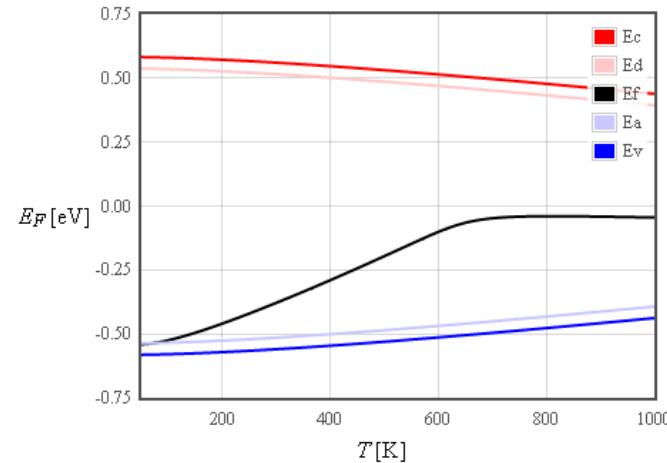
$N_c(300 \text{ K}) =$	2.78E19	1/cm ³	Semiconductor
$N_v(300 \text{ K}) =$	9.84E18	1/cm ³	Si Ge GaAs
$E_g =$	1.166-4.73E-4*T*T/(T+636)	eV	
$N_d =$	1E15	1/cm ³	Donor
$E_c - E_d =$	0.045	eV	P in Si P in Ge Si in GaAs
$N_a =$	1E16	1/cm ³	Acceptor
$E_a - E_v =$	0.045	eV	B in Si B in Ge Si in GaAs
$T_1 =$	50	K	
$T_2 =$	1000	K	
<input type="button" value="Replot"/>			

[Source code](#)

E_f	n	p	N_d^+	N_a^-	T
0.0421442489848	2.40151024146E-36	1.42005993475E+16	1E+15	1.52148150693E+16	100
0.0432605499091	3.55188567934E-34	1.60496732529E+16	1E+15	1.70727565871E+16	104
0.0443992886238	3.6447725184E-32	1.79708501904E+16	1E+15	1.89867455992E+16	108
0.0455696761919	2.70091324524E-30	1.99342913907E+16	1E+15	2.0961617146E+16	112
0.046759290261	1.49291303432E-28	2.19530074854E+16	1E+15	2.29663635196E+16	116
0.0479826534344	6.34683409239E-27	2.39841986132E+16	1E+15	2.50167521691E+16	120
0.0492194372194	2.12451662366E-25	2.60634467518E+16	1E+15	2.70669670674E+16	124
0.0504951208621	5.73929239594E-24	2.81194143968E+16	1E+15	2.91550921724E+16	128

Fermi energy vs. temperature

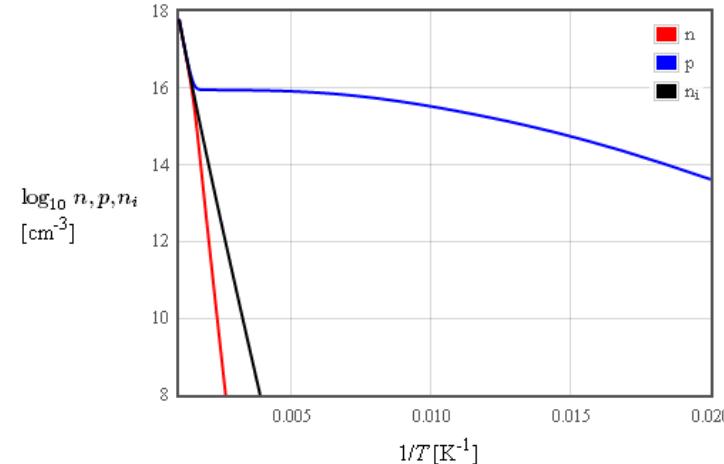
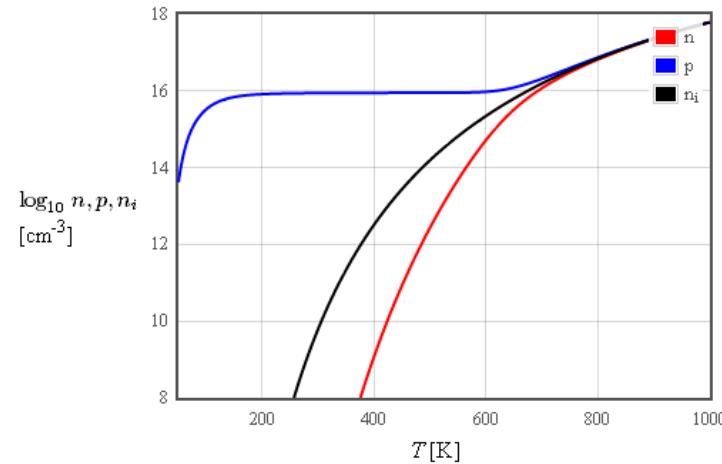
Fermi energy of an extrinsic semiconductor is plotted as a function of temperature. At each temperature the Fermi energy was calculated by requiring that [charge neutrality](#) be satisfied.



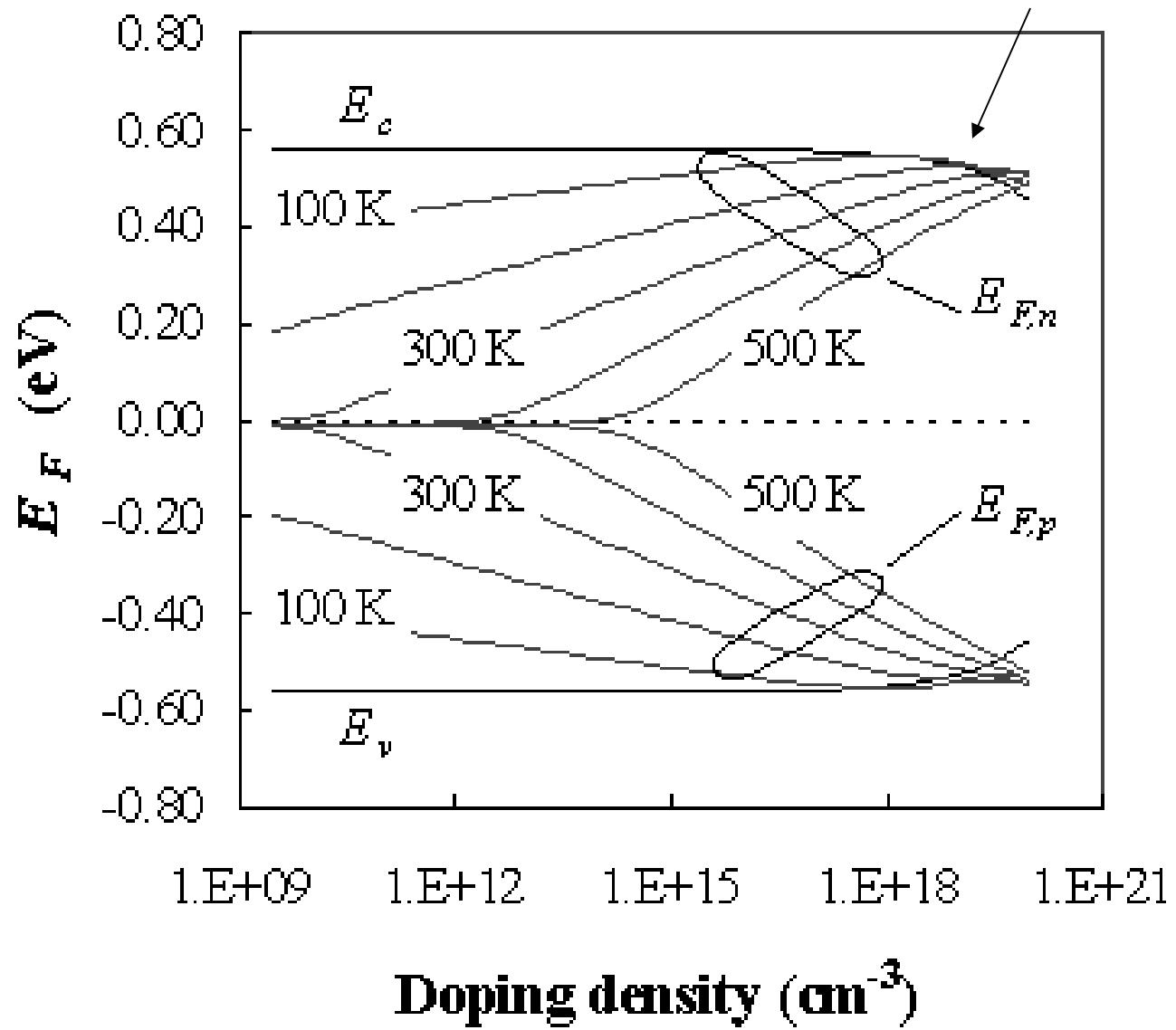
$N_c(300 \text{ K}) = 2.78E19$	1/cm ³	Semiconductor
$N_v(300 \text{ K}) = 9.84E18$	1/cm ³	
$E_g = 1.166 - 4.73E-4T^2/(T+636)$	eV	Donor
$N_d = 1E15$	1/cm ³	
$E_c - E_d = 0.045$	eV	Acceptor
$N_a = 1E16$	1/cm ³	
$E_a - E_v = 0.045$	eV	Replot
$T_1 = 50$	K	
$T_2 = 1000$	K	

Once the Fermi energy is known, the carrier densities n and p can be calculated from the formulas, $n = N_c \left(\frac{T}{300} \right)^{3/2} \exp\left(\frac{E_F - E_c}{k_B T}\right)$ and $p = N_v \left(\frac{T}{300} \right)^{3/2} \exp\left(\frac{E_v - E_F}{k_B T}\right)$.

$$\text{The intrinsic carrier density is } n_i = \sqrt{N_c \left(\frac{T}{300} \right)^{3/2} N_v \left(\frac{T}{300} \right)^{3/2}} \exp\left(\frac{-E_g}{2k_B T}\right).$$



degenerately doped semiconductor



Degenerate semiconductor

Heavily doped semiconductors are called degenerately doped

$N_D > 0.1 N_c \rightarrow E_F$ in the conduction band

$N_A > 0.1 N_v \rightarrow E_F$ in the valence band

Heavy doping narrows the band gap

The Boltzmann approximation is not valid

Degenerate semiconductors = metal

Carrier Transport

Ballistic transport

Drift

Diffusion

Generation and recombination

The continuity equation

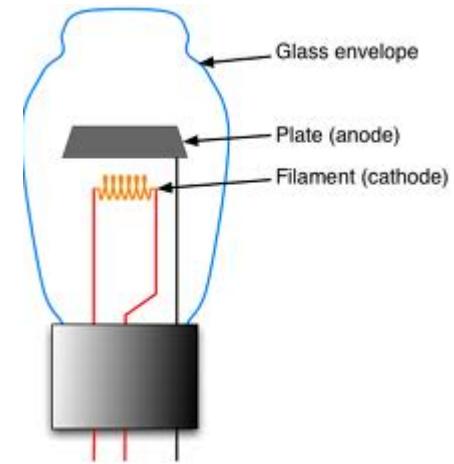
High field effects

Ballistic transport

$$\vec{F} = m\vec{a} = -e\vec{E} = m \frac{d\vec{v}}{dt}$$

$$\vec{v} = \frac{-e\vec{E}t}{m} + \vec{v}_0$$

$$\vec{x} = \frac{-e\vec{E}t^2}{2m} + \vec{v}_0 t + \vec{x}_0$$



Electrons moving in an electric field follow parabolic trajectories like a ball in a gravitational field.

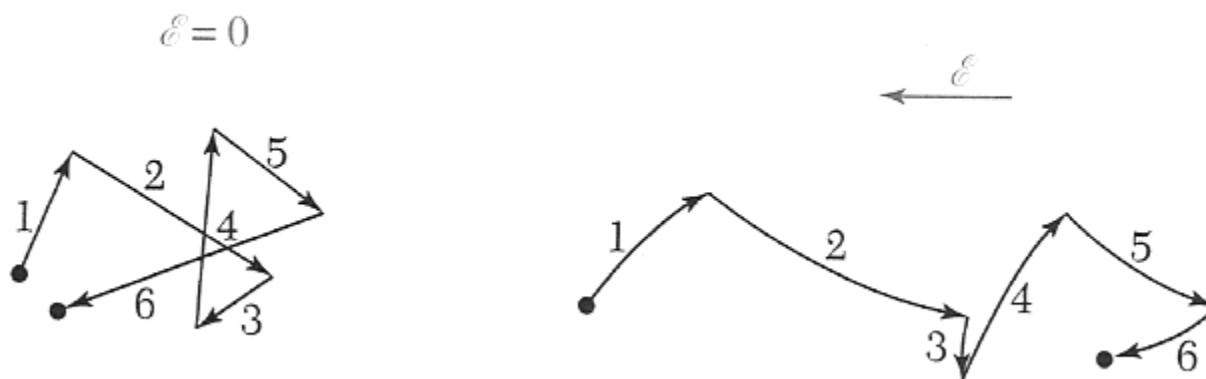
Drift

The electrons scatter and change direction after a time τ_{sc} .

Classical equipartition: $\frac{1}{2}mv_{th}^2 = \frac{3}{2}k_B T$

At 300 K, $v_{th} \sim 10^7$ cm/s.

mean free path: $\ell = v_{th}\tau_{sc} \sim 10$ nm ~ 200 atoms



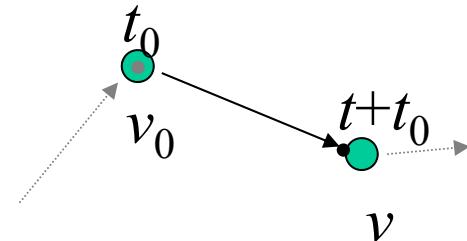
Drift (diffusive transport)

$$\vec{F} = -e\vec{E} = m^* \vec{a} = m^* \frac{d\vec{v}}{dt}$$

$$\vec{v} = \vec{v}_0 - \frac{e\vec{E}}{m^*} (t - t_0)$$

$$\langle v_0 \rangle = 0 \quad \quad \quad \langle t - t_0 \rangle = \tau_{sc}$$

time between two collisions



$$\vec{v}_d = \frac{-e\vec{E}\tau_{sc}}{m^*} = \frac{-e\vec{E}\ell}{m^* v}$$

drift velocity: $\vec{v}_{d,n} = -\mu_n \vec{E}$ $\vec{v}_{d,p} = \mu_p \vec{E}$

Drift

drift velocity: $\vec{v}_{d,n} = -\mu_n \vec{E}$ $\vec{v}_{d,p} = \mu_p \vec{E}$

$$\vec{j} = -ne\vec{v}_{d,n} + pe\vec{v}_{d,p} = (ne\mu_n + pe\mu_p) \vec{E} = \sigma \vec{E}$$

$$\mu = \frac{-e\tau_{sc}}{m^*} = \frac{-e\ell}{m^* v}$$

for Si: $\mu_n = 1500 \text{ cm}^2/\text{Vs}$
 $\mu_p = 450 \text{ cm}^2/\text{Vs}$

For $E = 1000 \text{ V/cm}$ $v_d = 10^6 \text{ cm/s}$

76 C:\Program Files\Cornell\SSS\winbin\drude.exe



quit

display:

large

configure...

presets

help...

show graph

show average

show graph

show average

time (ps) 32.3



run

initialize

E_x (10^4 V/m): 10

E_y (10^4 V/m): 10

B_z (T): 2

tau (ps): 1.00e+00

temperature (K): 300

omega (10^{12} /sec): 0

phase (radians): 0.0

speed 2



position: (4.14, -0.66) 10^{-6} m

velocity: (0,0) 10^4 m/s

Drift

Solid state electronic devices, Streetman and Banerjee

		E_g (eV)	μ_n (cm ² /V-s)	μ_p (cm ² /V-s)	m_n^*/m_o (m_l, m_h)	m_p^*/m_o (m_{lh}, m_{hh})	a (Å)	ϵ_r	Density (g/cm ³)	Melting point (°C)
Si	(i/D)	1.11	1350	480	0.98, 0.19	0.16, 0.49	5.43	11.8	2.33	1415
Ge	(i/D)	0.67	3900	1900	1.64, 0.082	0.04, 0.28	5.65	16	5.32	936
SiC (α)	(i/W)	2.86	500	—	0.6	1.0	3.08	10.2	3.21	2830
AlP	(i/Z)	2.45	80	—	—	0.2, 0.63	5.46	9.8	2.40	2000
AlAs	(i/Z)	2.16	1200	420	2.0	0.15, 0.76	5.66	10.9	3.60	1740
AlSb	(i/Z)	1.6	200	300	0.12	0.98	6.14	11	4.26	1080
GaP	(i/Z)	2.26	300	150	1.12, 0.22	0.14, 0.79	5.45	11.1	4.13	1467
GaAs	(d/Z)	1.43	8500	400	0.067	0.074, 0.50	5.65	13.2	5.31	1238
GaN	(d/Z, W)	3.4	380	—	0.19	0.60	4.5	12.2	6.1	2530
GaSb	(d/Z)	0.7	5000	1000	0.042	0.06, 0.23	6.09	15.7	5.61	712
InP	(d/Z)	1.35	4000	100	0.077	0.089, 0.85	5.87	12.4	4.79	1070
InAs	(d/Z)	0.36	22600	200	0.023	0.025, 0.41	6.06	14.6	5.67	943
InSb	(d/Z)	0.18	10 ⁵	1700	0.014	0.015, 0.40	6.48	17.7	5.78	525
ZnS	(d/Z, W)	3.6	180	10	0.28	—	5.409	8.9	4.09	1650*
ZnSe	(d/Z)	2.7	600	28	0.14	0.60	5.671	9.2	5.65	1100*
ZnTe	(d/Z)	2.25	530	100	0.18	0.65	6.101	10.4	5.51	1238*
CdS	(d/W, Z)	2.42	250	15	0.21	0.80	4.137	8.9	4.82	1475
CdSe	(d/W)	1.73	800	—	0.13	0.45	4.30	10.2	5.81	1258
CdTe	(d/Z)	1.58	1050	100	0.10	0.37	6.482	10.2	6.20	1098
PbS	(i/H)	0.37	575	200	0.22	0.29	5.936	17.0	7.6	1119
PbSe	(i/H)	0.27	1500	1500	—	—	6.147	23.6	8.73	1081
PbTe	(i/H)	0.29	6000	4000	0.17	0.20	6.452	30	8.16	925

$$\vec{v}_{d,n} = -\mu_n \vec{E} \quad \vec{v}_{d,p} = \mu_p \vec{E}$$

$$\vec{j} = -ne\vec{v}_{d,n} + pe\vec{v}_{d,p} = (ne\mu_n + pe\mu_p) \vec{E} = \sigma \vec{E}$$