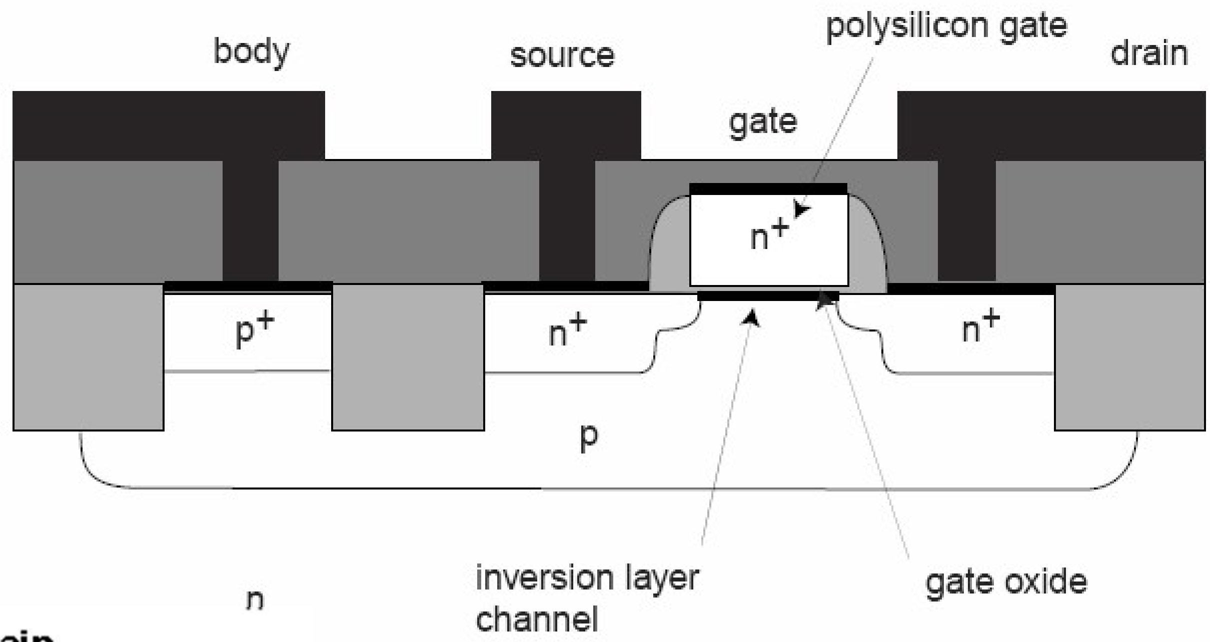
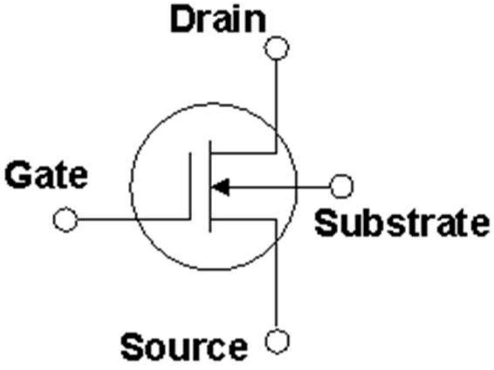
MOSFETs

Metal Oxide Semiconductor
Field Effect Transistor

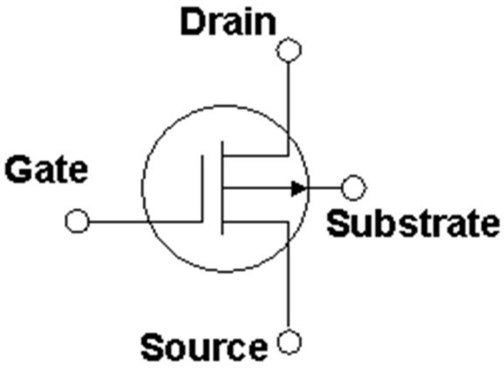
MOSFETs





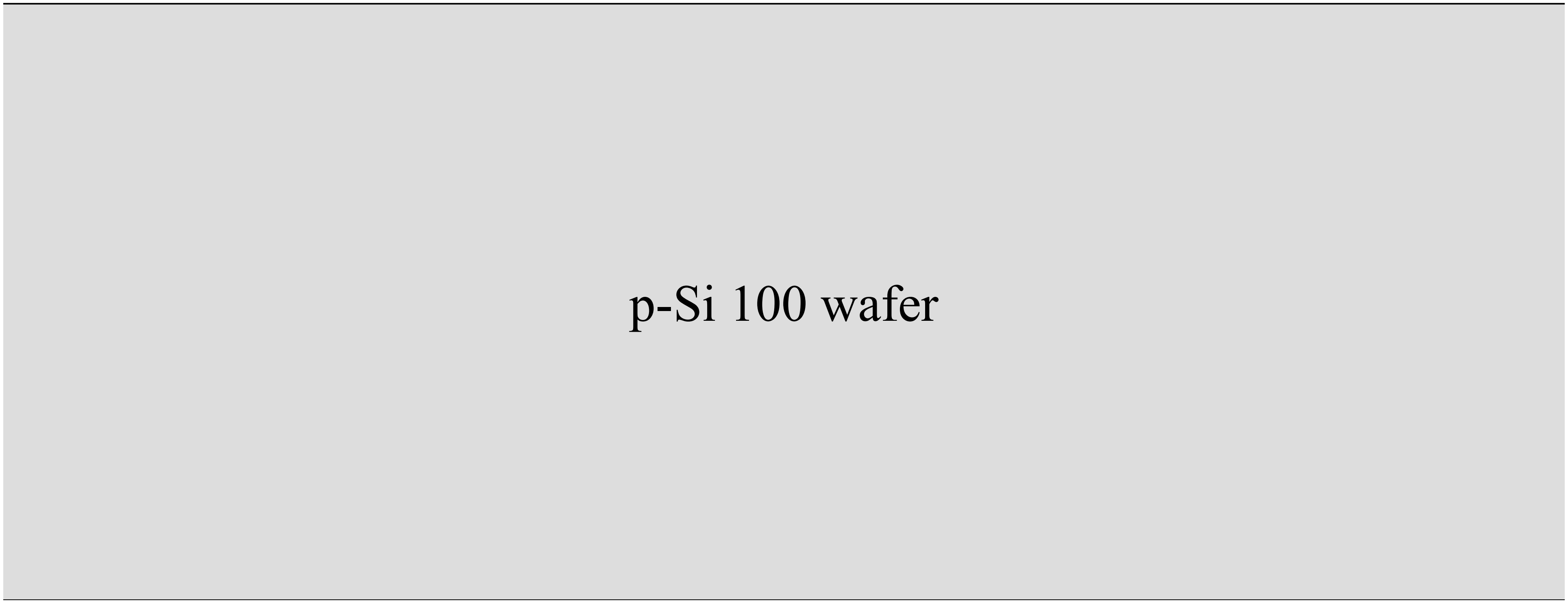
n - channel

functions as a switch
~ 1 billion /chip



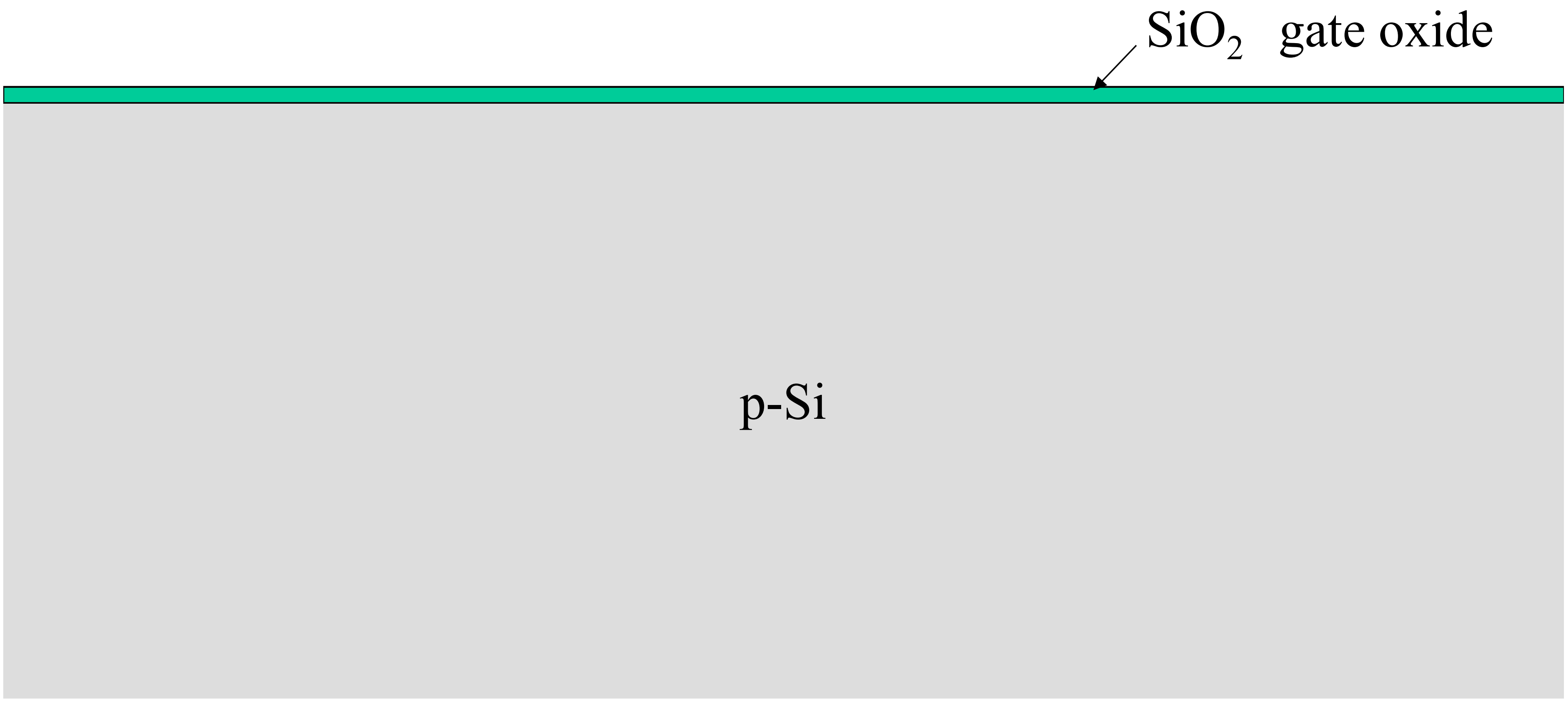
p - channel

Self-aligned fabrication



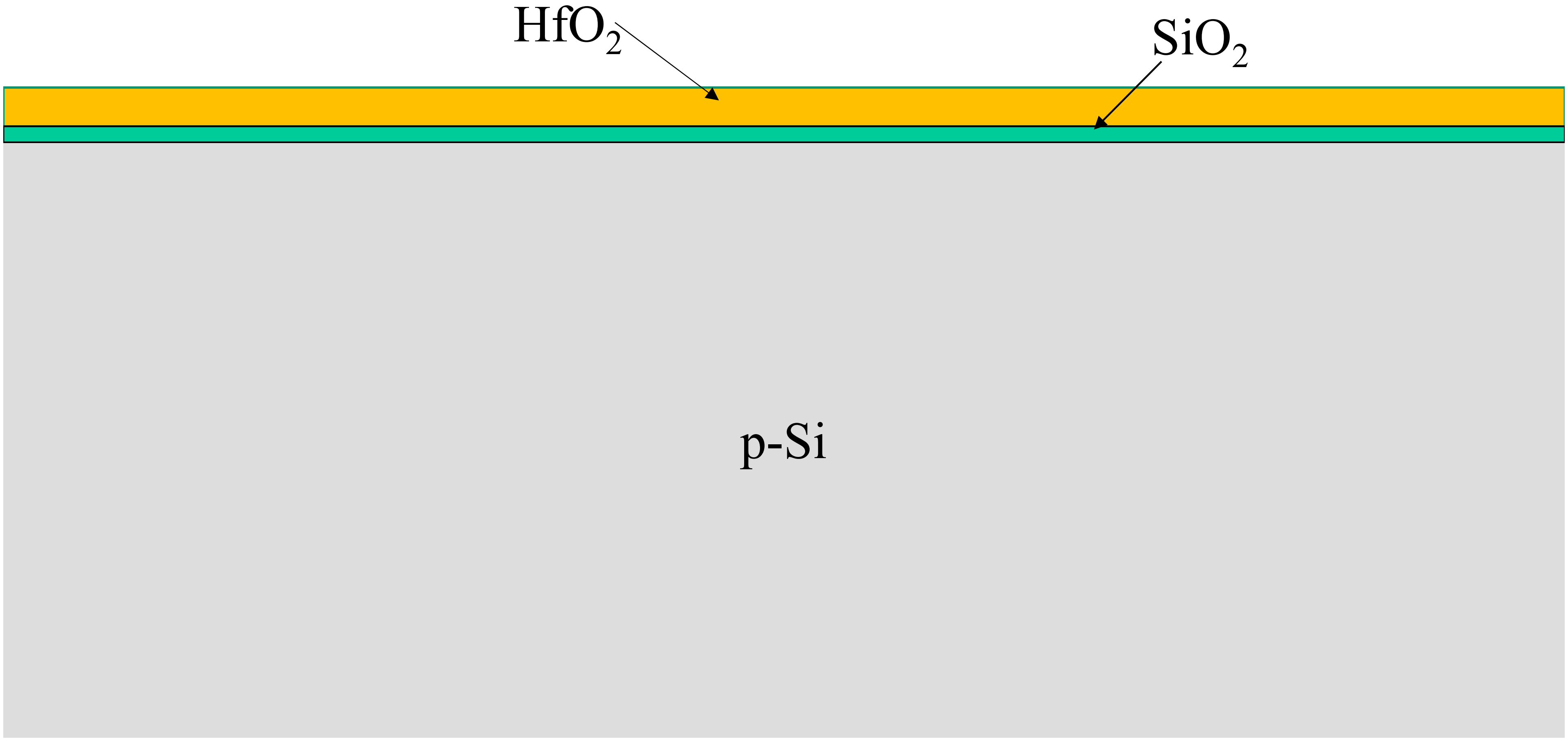
p-Si 100 wafer

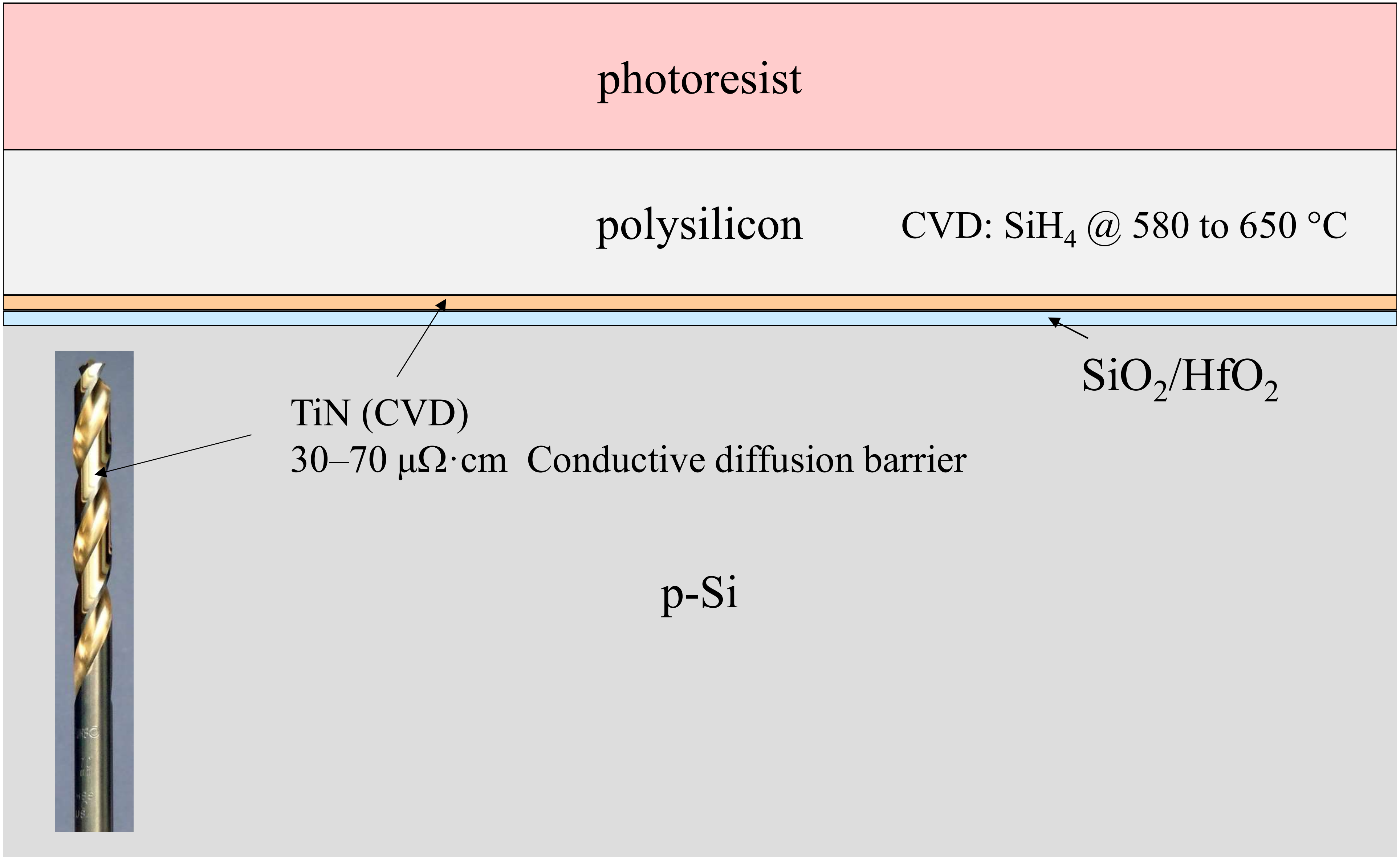
Dry oxidation


SiO_2 gate oxide

p-Si

gate oxide





photoresist

polysilicon

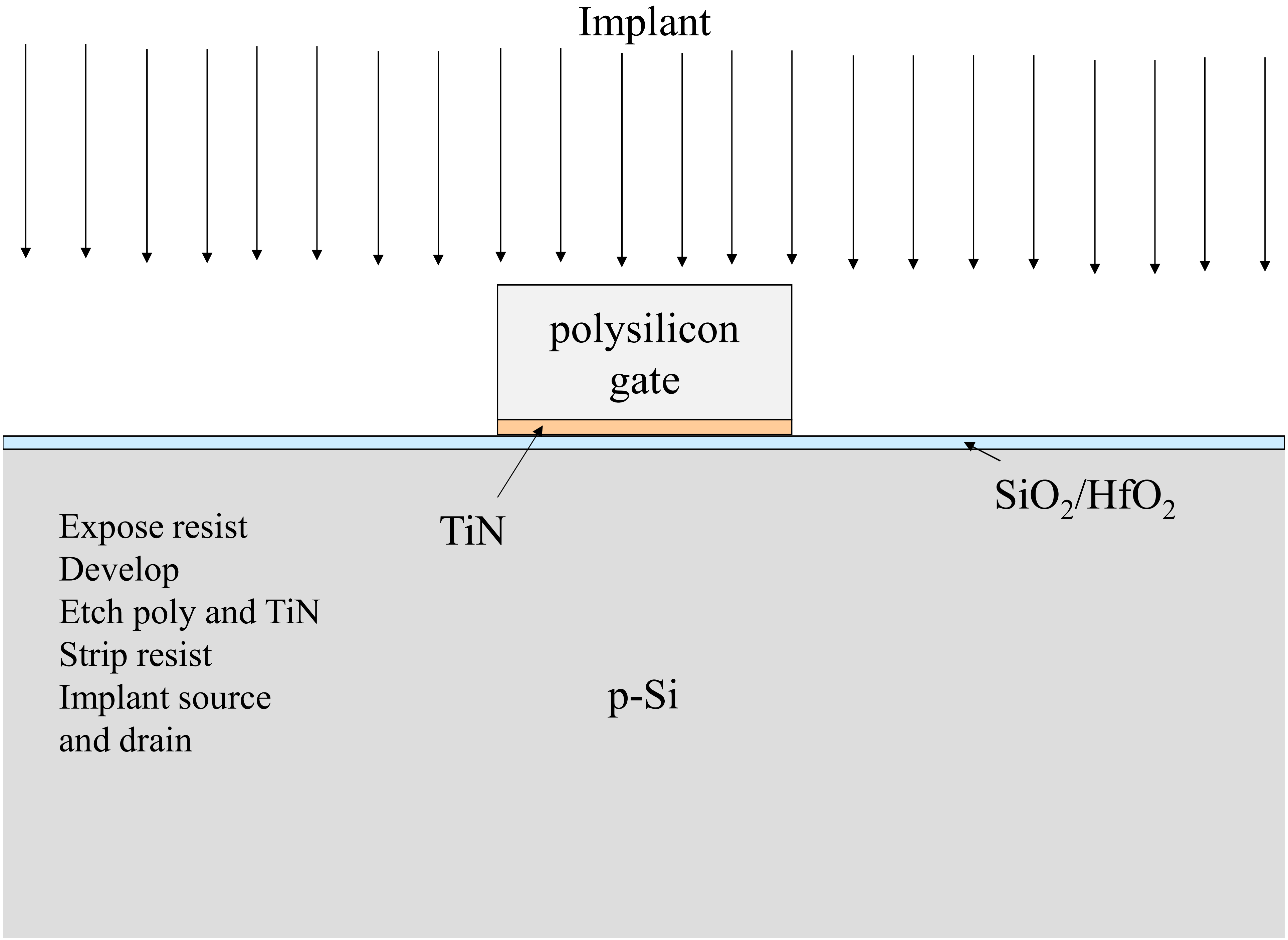
CVD: SiH_4 @ 580 to 650 °C

TiN (CVD)

30–70 μΩ·cm Conductive diffusion barrier

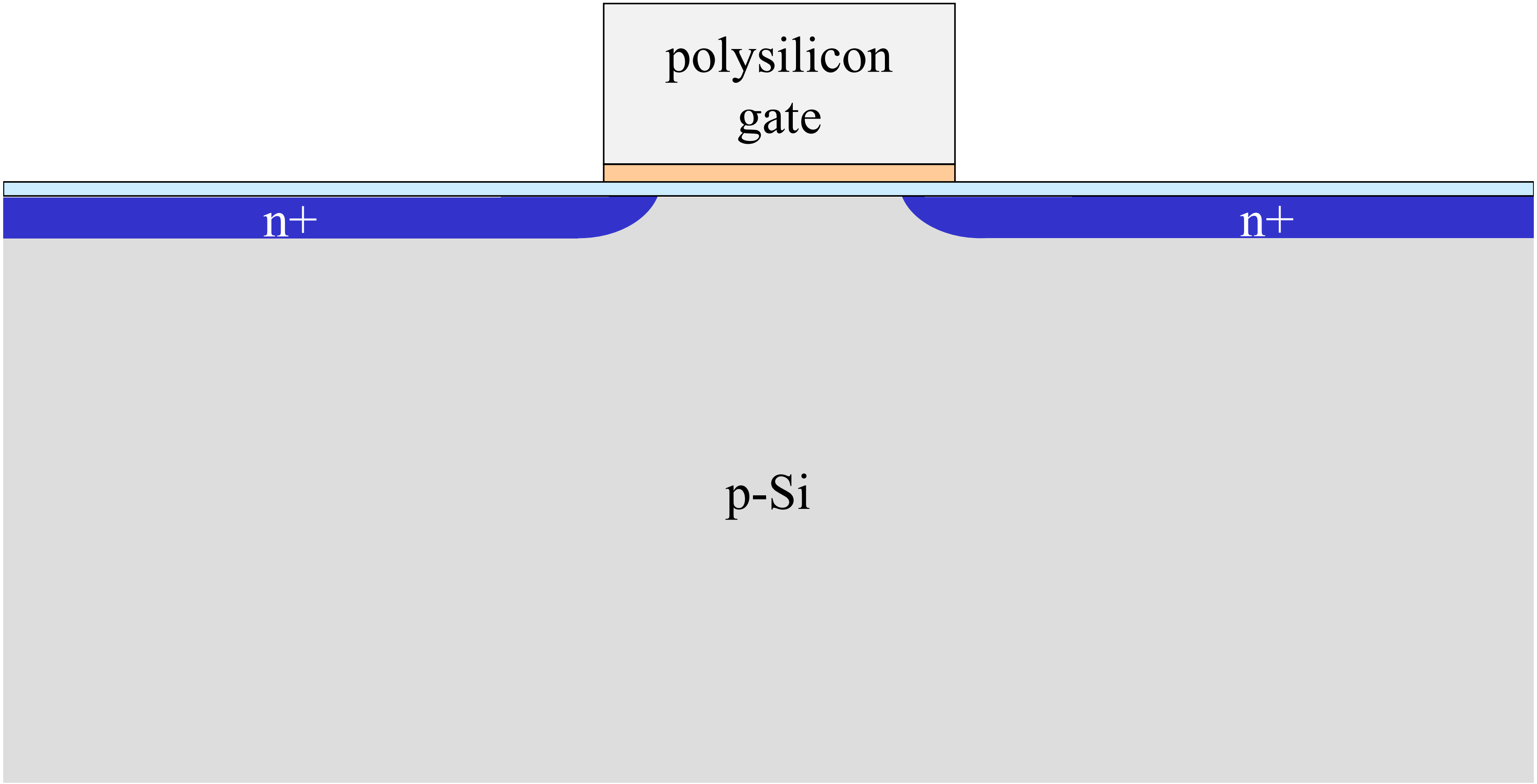
SiO_2/HfO_2

p-Si



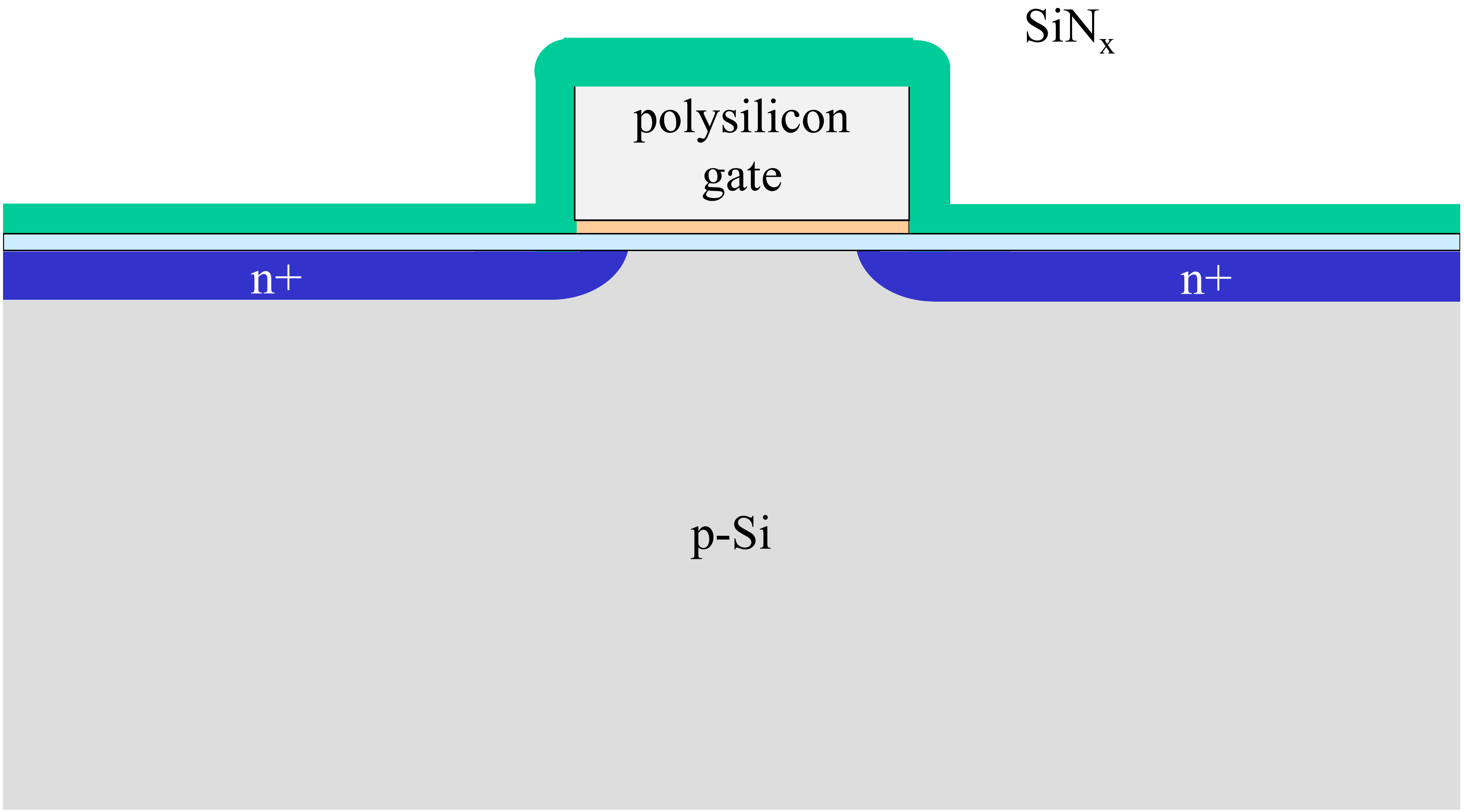
Expose resist
Develop
Etch poly and TiN
Strip resist
Implant source
and drain

Self-aligned fabrication



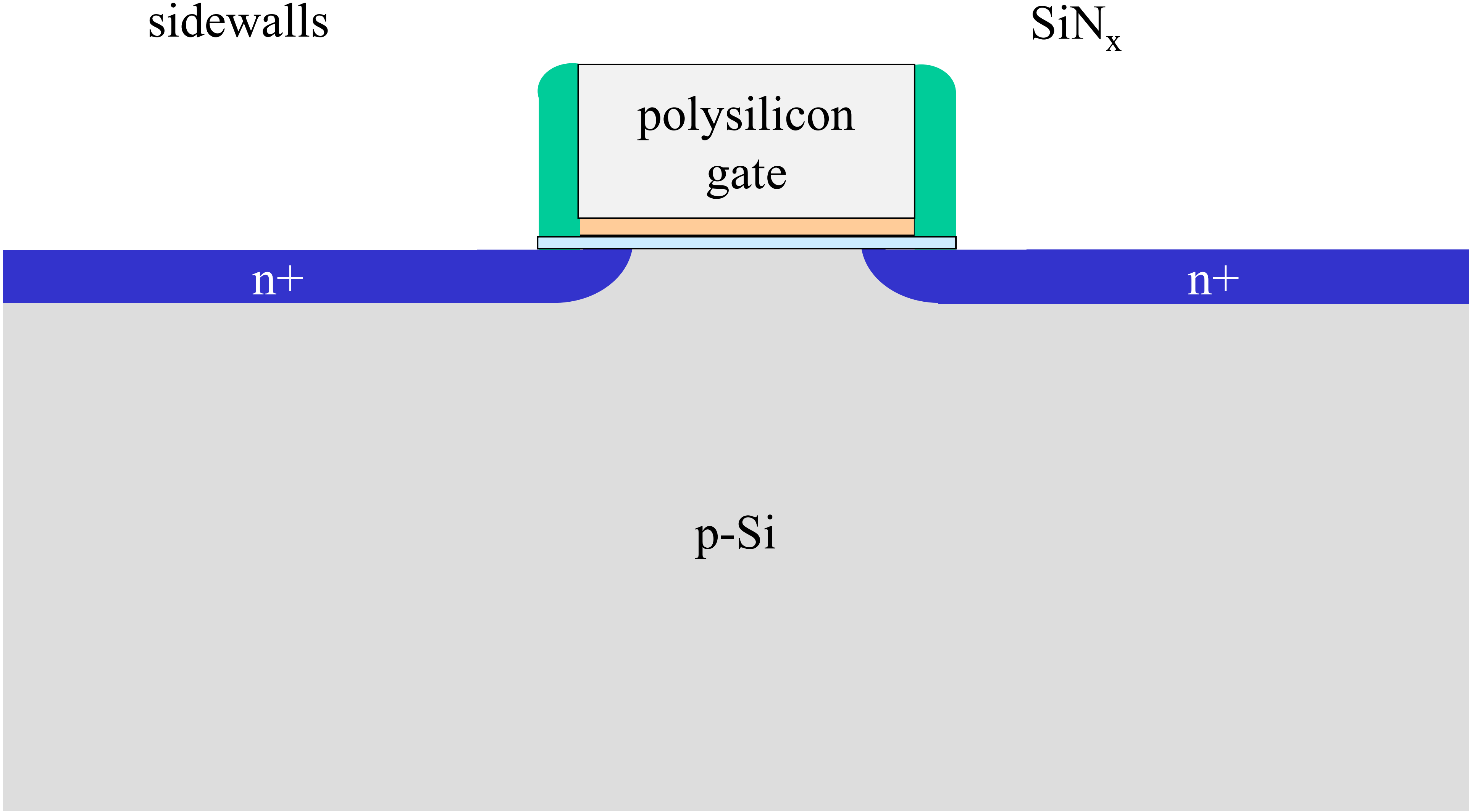
Spacer

PECVD SiN_x



Spacer

Etch back to
leave only
sidewalls



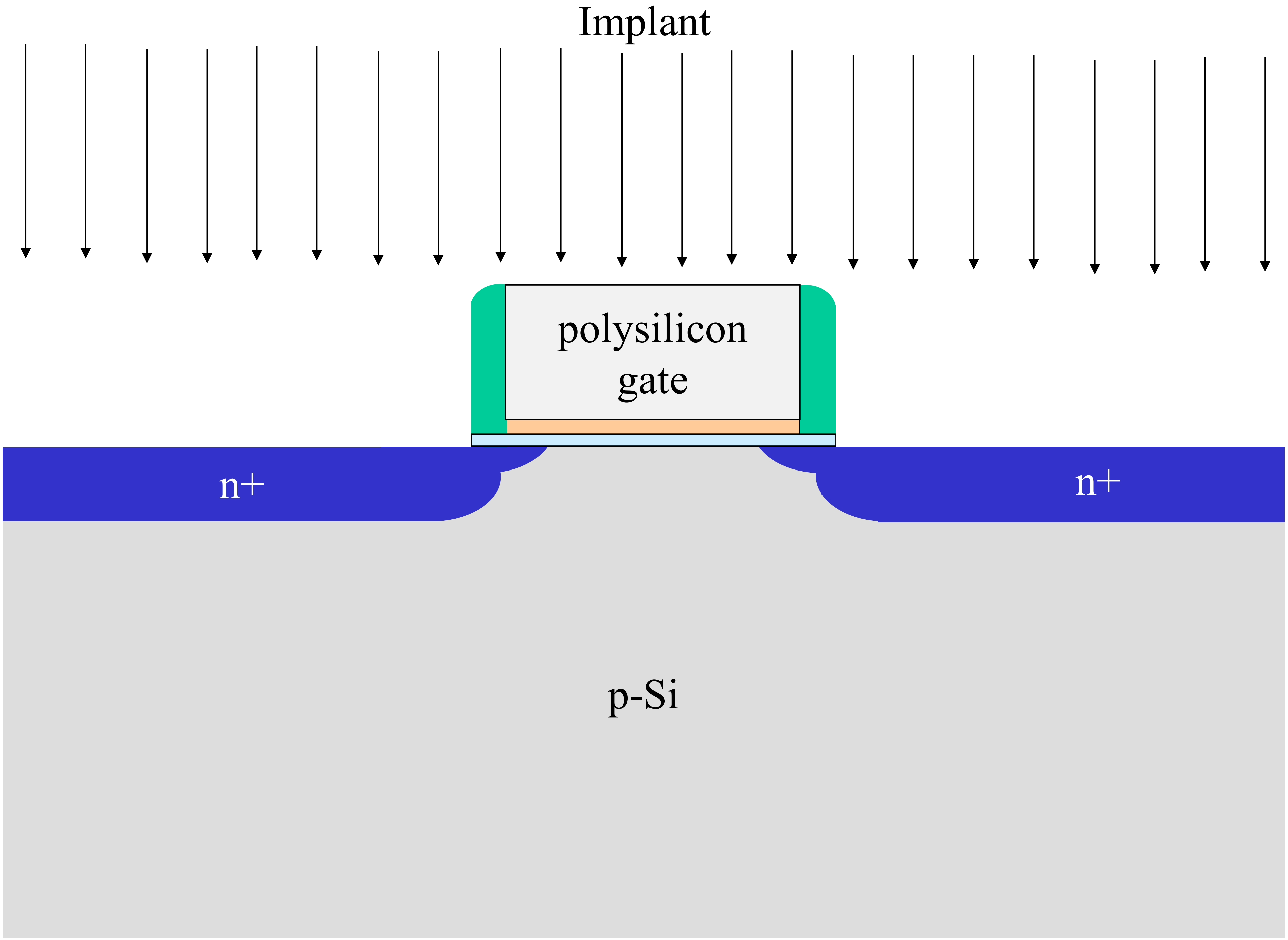
SiN$_x$

polysilicon
gate

n+

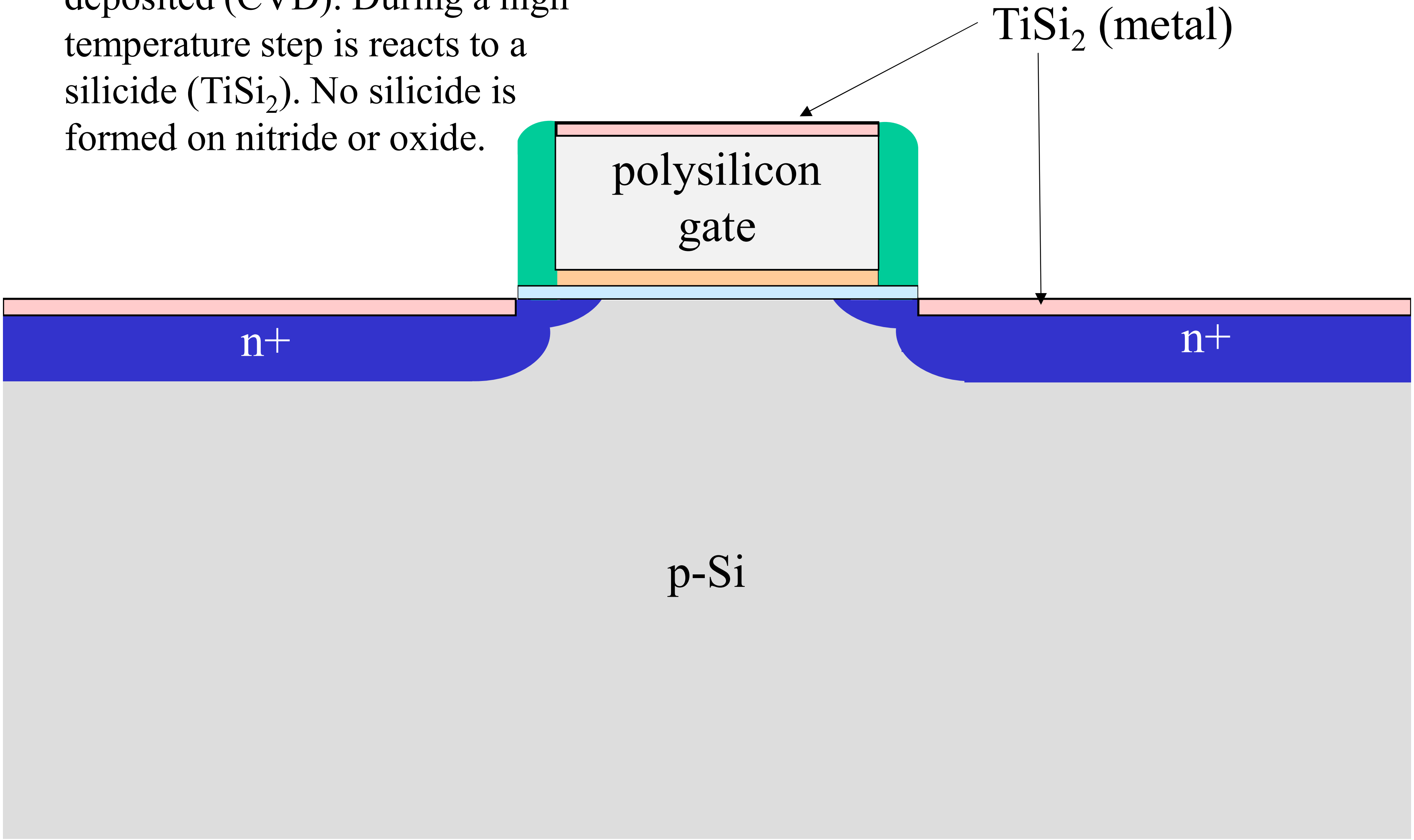
n+

p-Si


Implant
polysilicon gate
n+
n+
p-Si

Salicide (Self-aligned silicide)

Transition metal (Ti, Co,W) is deposited (CVD). During a high temperature step is reacts to a silicide ($TiSi_2$). No silicide is formed on nitride or oxide.



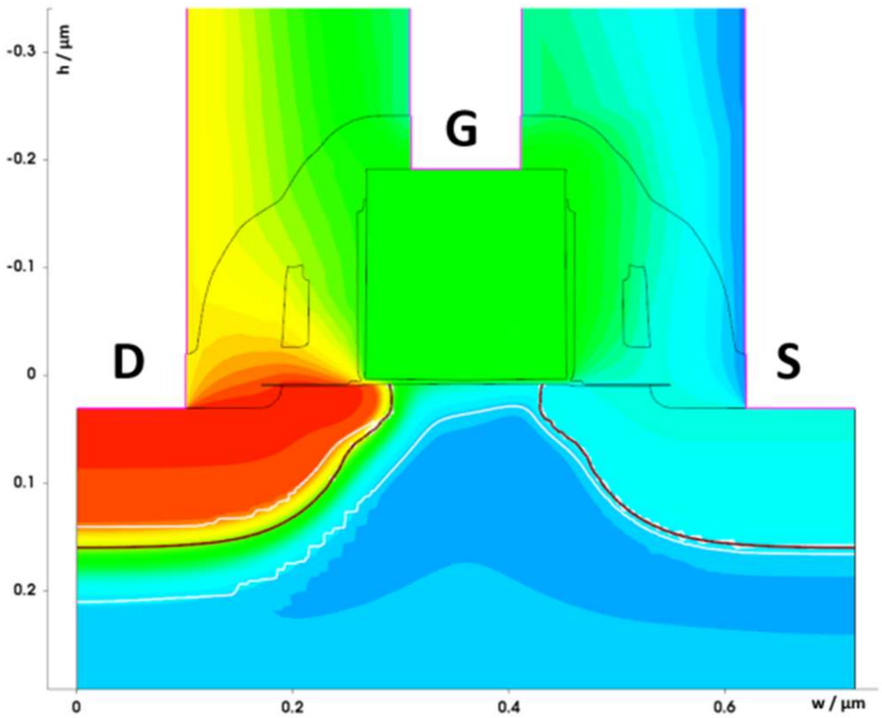


Figure 7: TCAD simulation of the potential distribution in a n-MOSFET @ $V_g = 0.85$ V, $V_d = 2.3$ V [2]

Alexander Schiffmann - Diplom thesis

CMOS Complementary Metal Oxide Semiconductor

NMOS is n-channel so it should be in a p-well

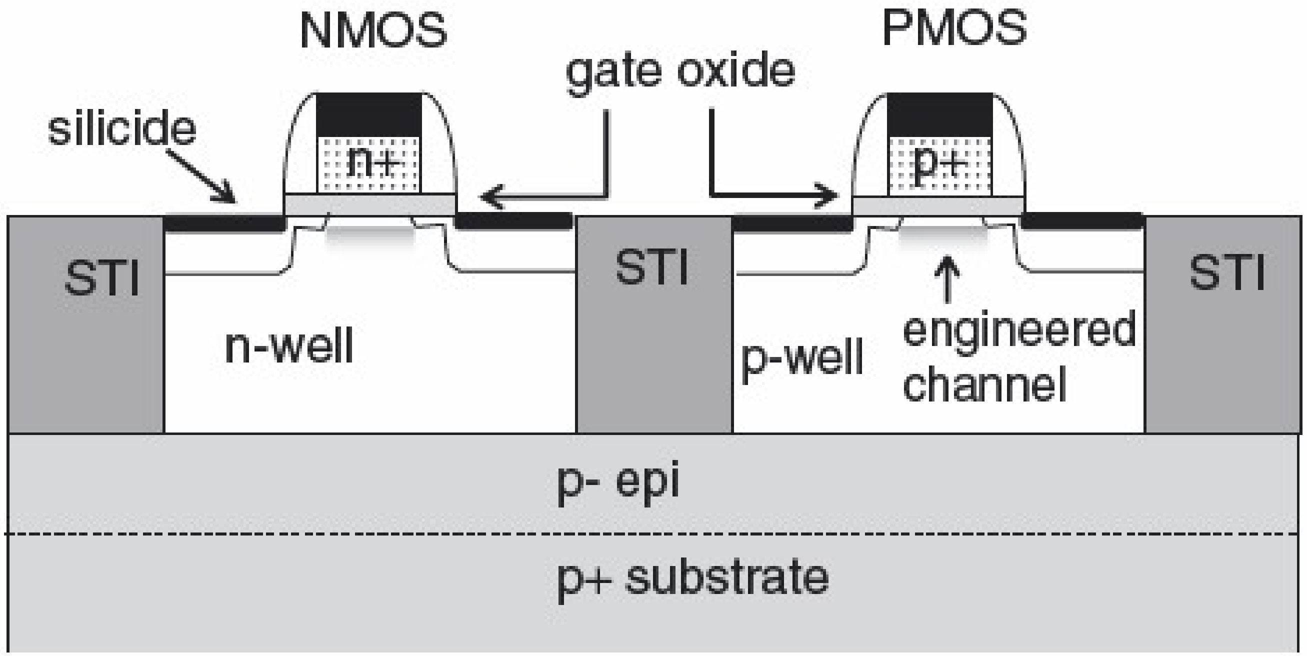
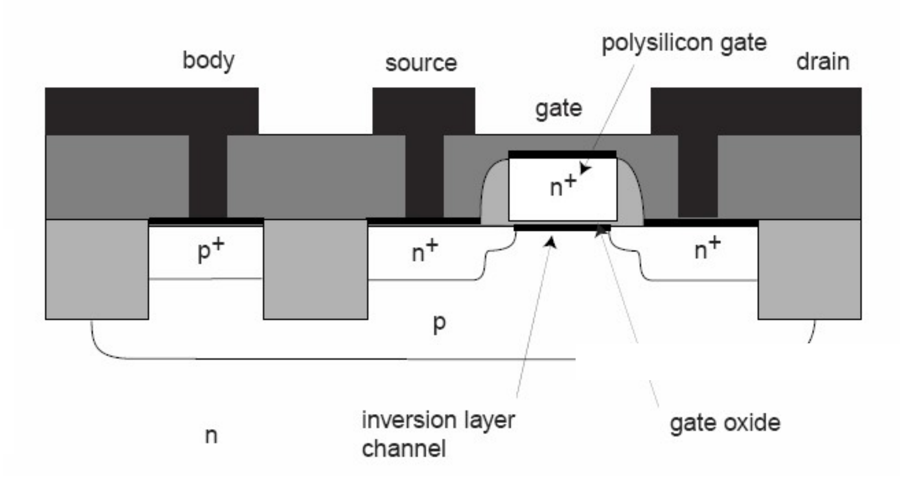
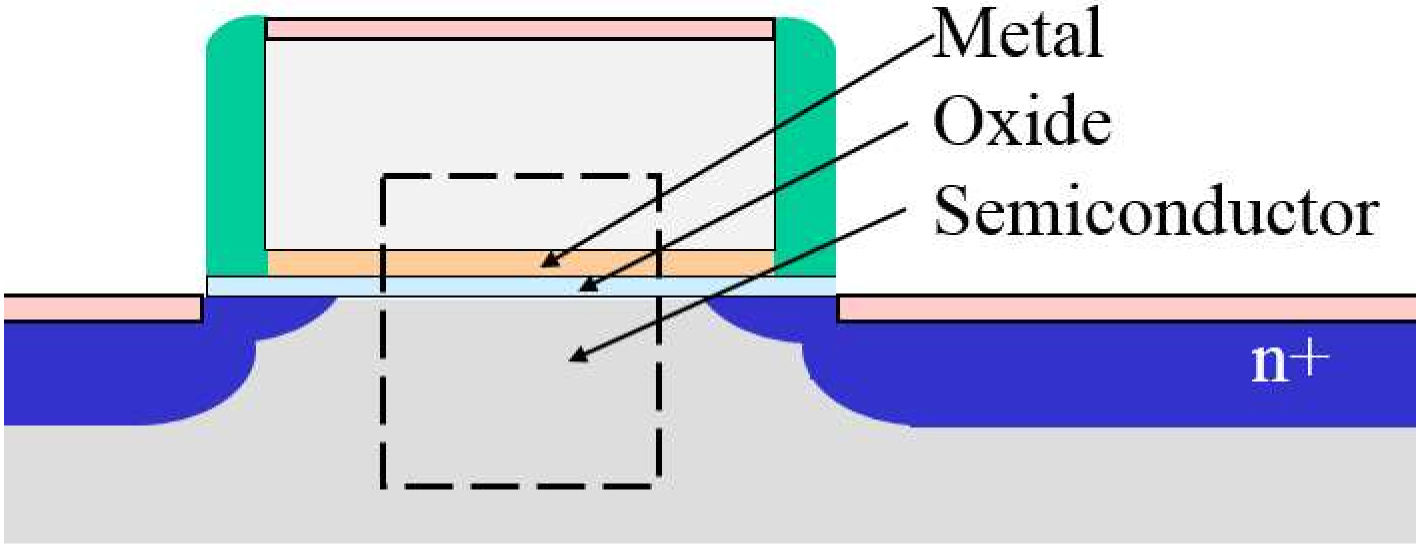


Figure 26.11 Deep submicron CMOS: 200 nm gate length, 5 nm gate oxide, 70 nm junction depth; n^+ poly for NMOS and p^+ poly for PMOS. Shallow trench isolation on epitaxial n^+/p^+ wafer

Source: Fransila

MOS capacitor

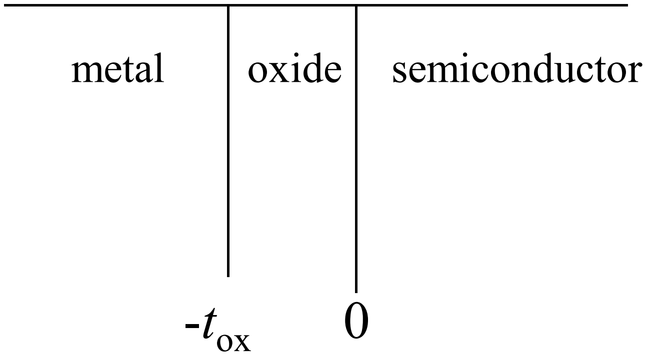


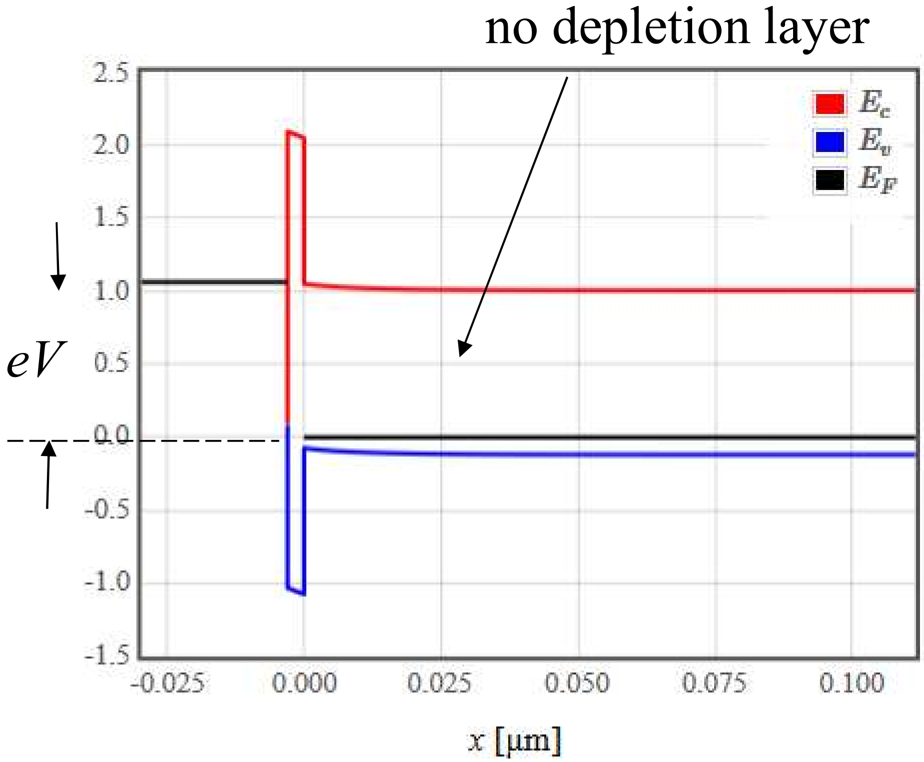

Metal

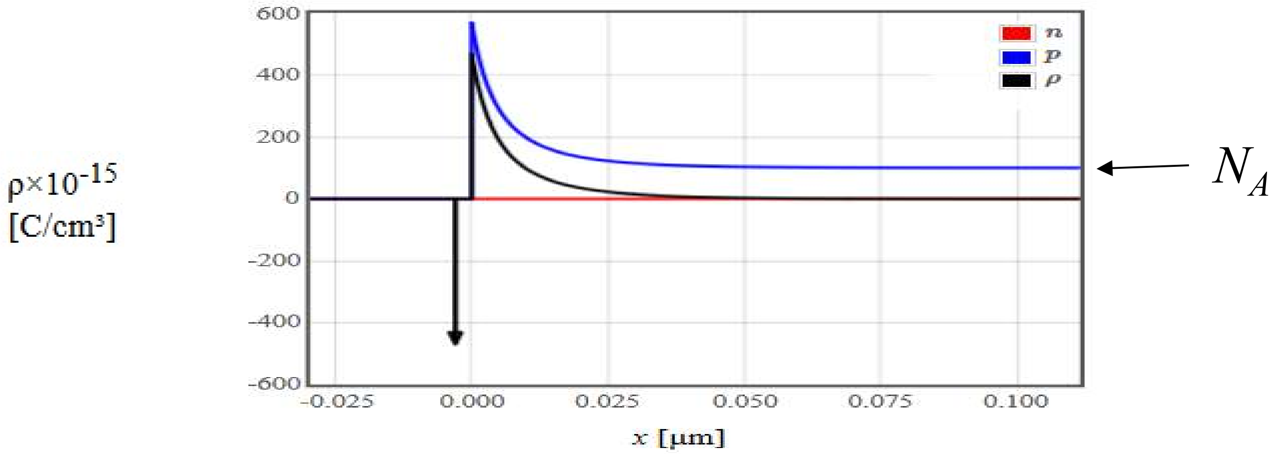
Oxide

Semiconductor

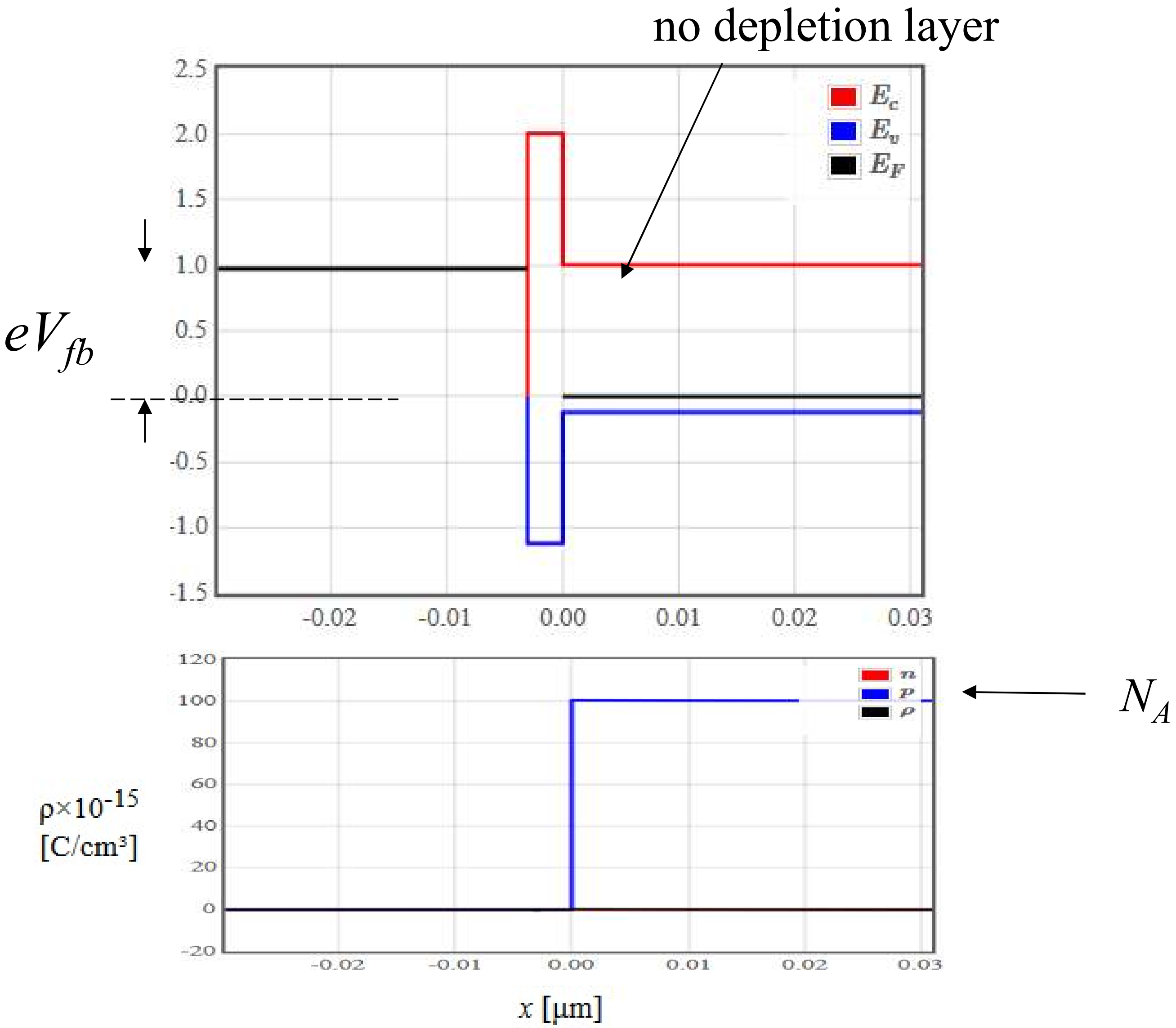
Accumulation





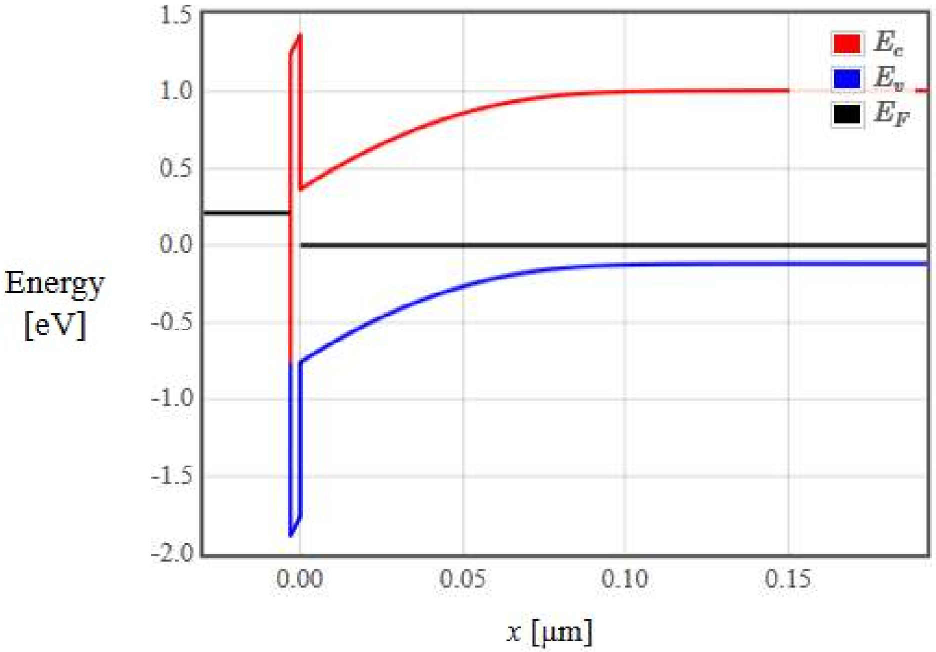


Flat band voltage

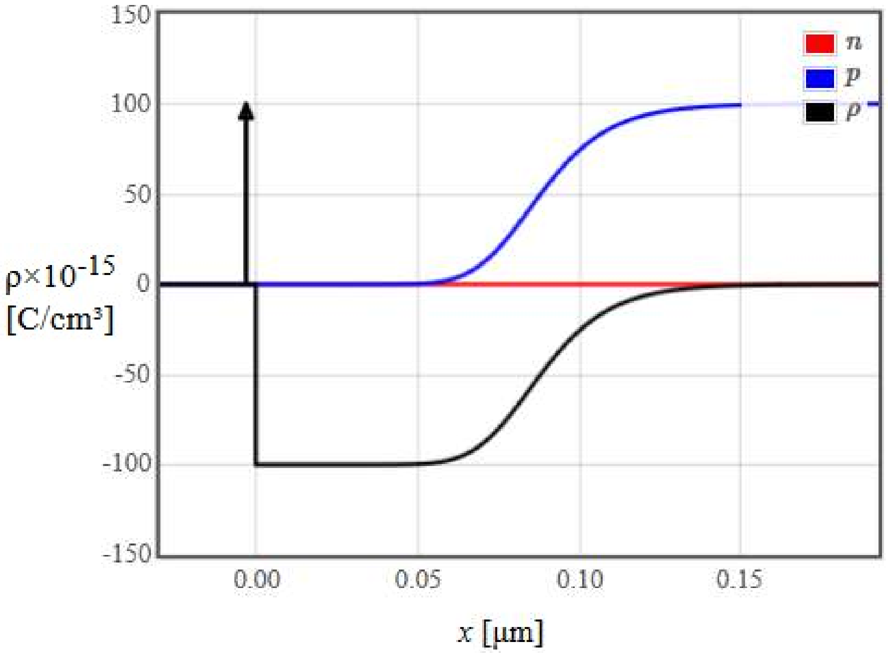


If $\phi_s = \phi_m$, the flatband voltage is the zero bias voltage

Depletion

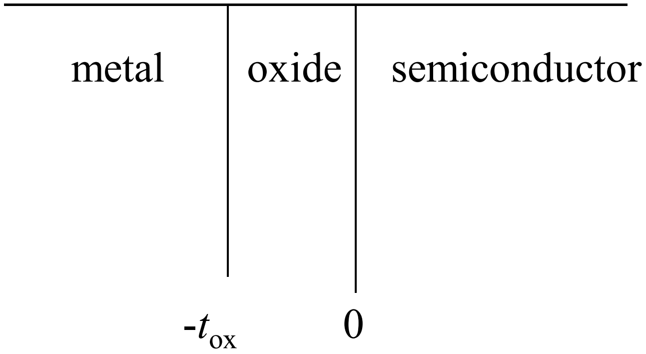


Energy [eV]
1.5
1.0
0.5
0.0
-0.5
-1.0
-1.5
-2.0
0.00
0.05
0.10
0.15
x [μm]
🟥 E_c
🟦 E_v
⬛ E_F

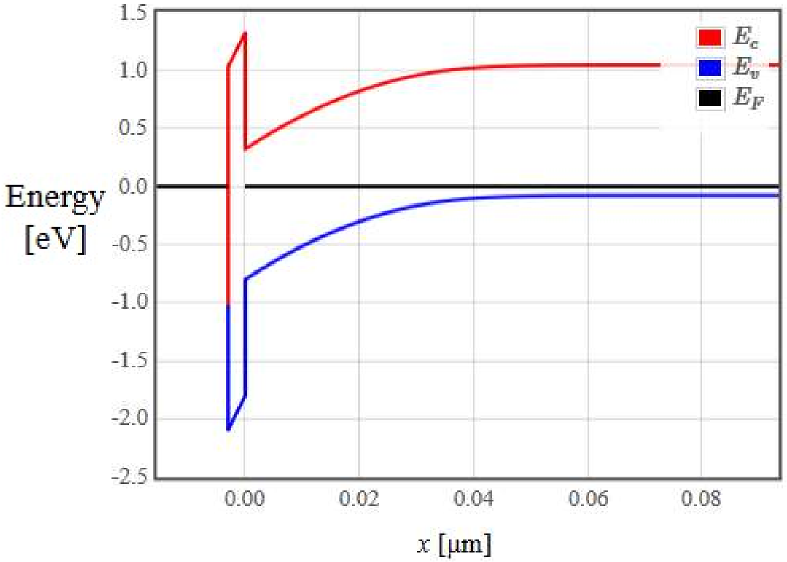


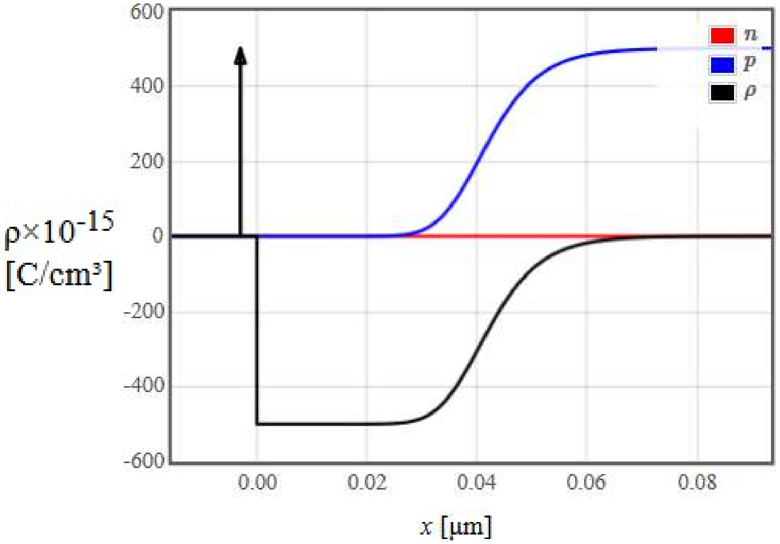
$\rho \times 10^{-15}$ [C/cm³]
150
100
50
0
-50
-100
-150
0.00
0.05
0.10
0.15
x [μm]
🟥 n
🟦 p
⬛ ρ

Zero bias



$e\phi_m$
Al 4.1 eV
p+ poly 4.05 eV
n+ poly 5.05 eV

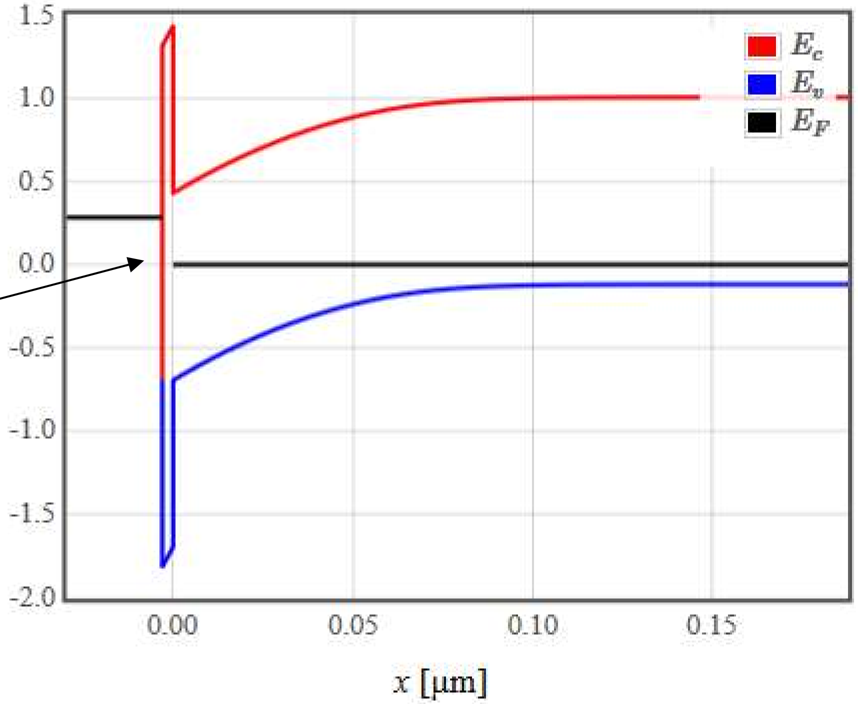




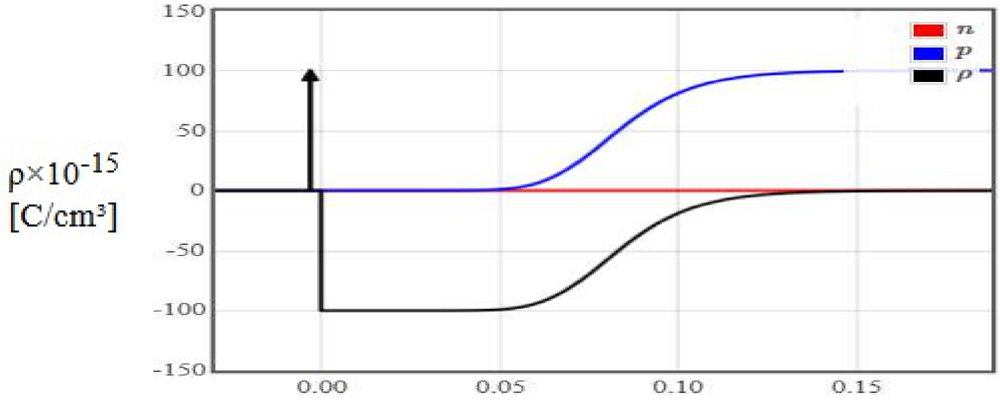
Can be in accumulation or depletion depending on workfunctions

Weak Inversion

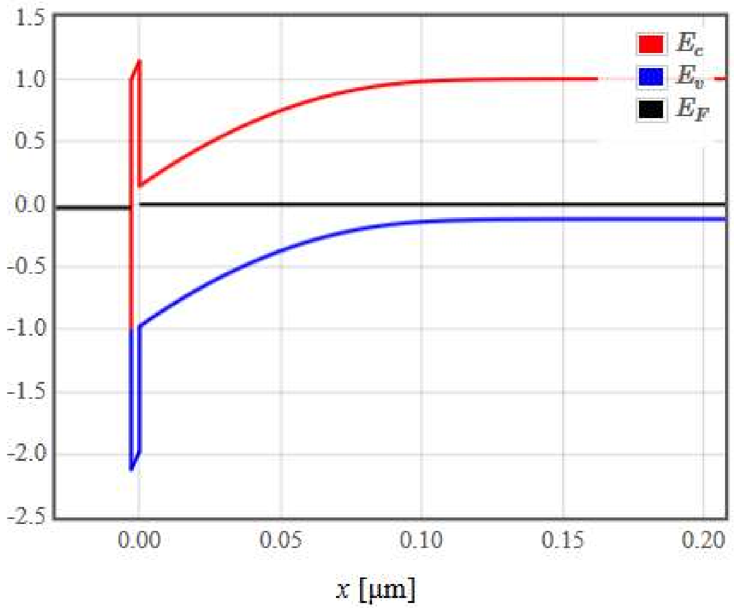
Majority carriers at $x = 0$ change from p to n

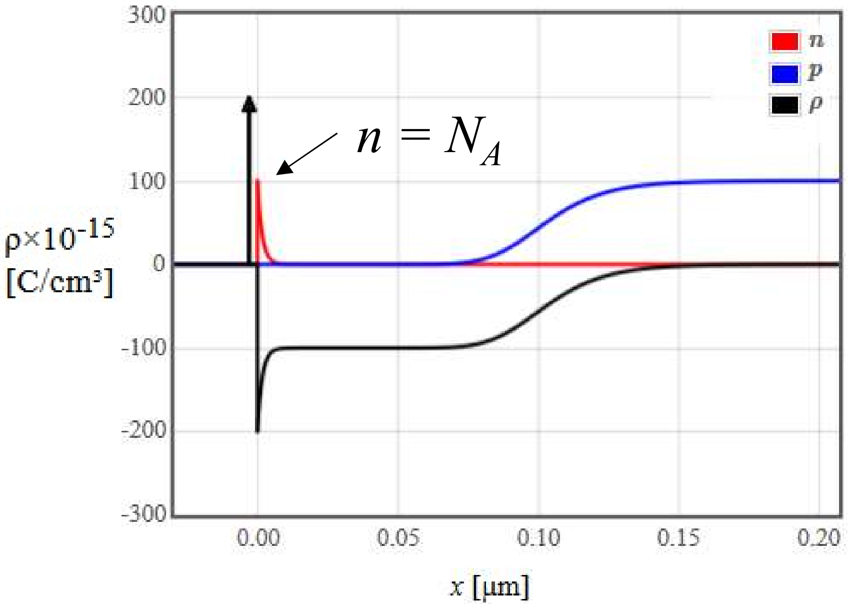


$n > p$
at the interface



Threshold voltage

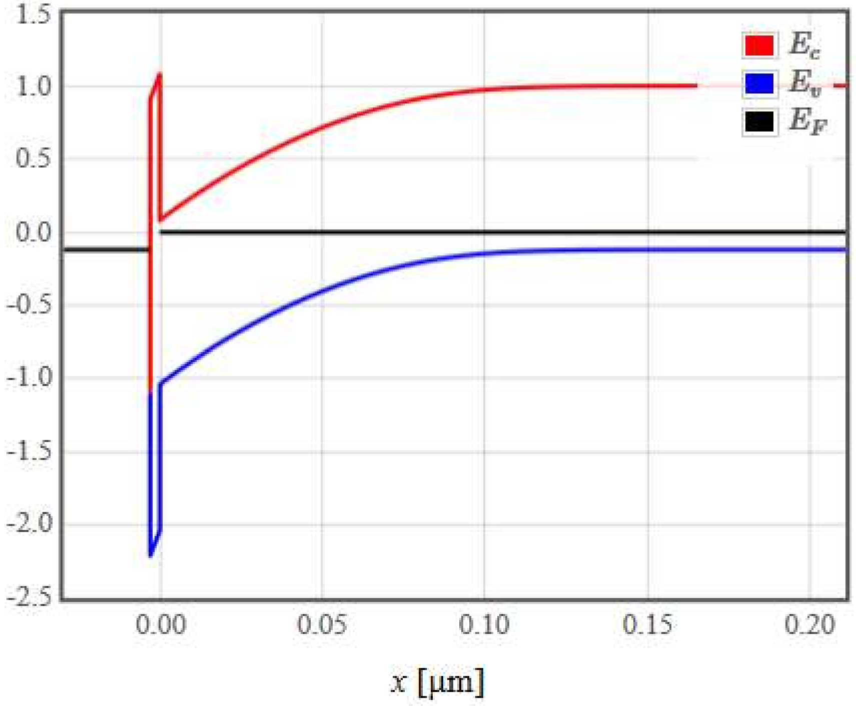


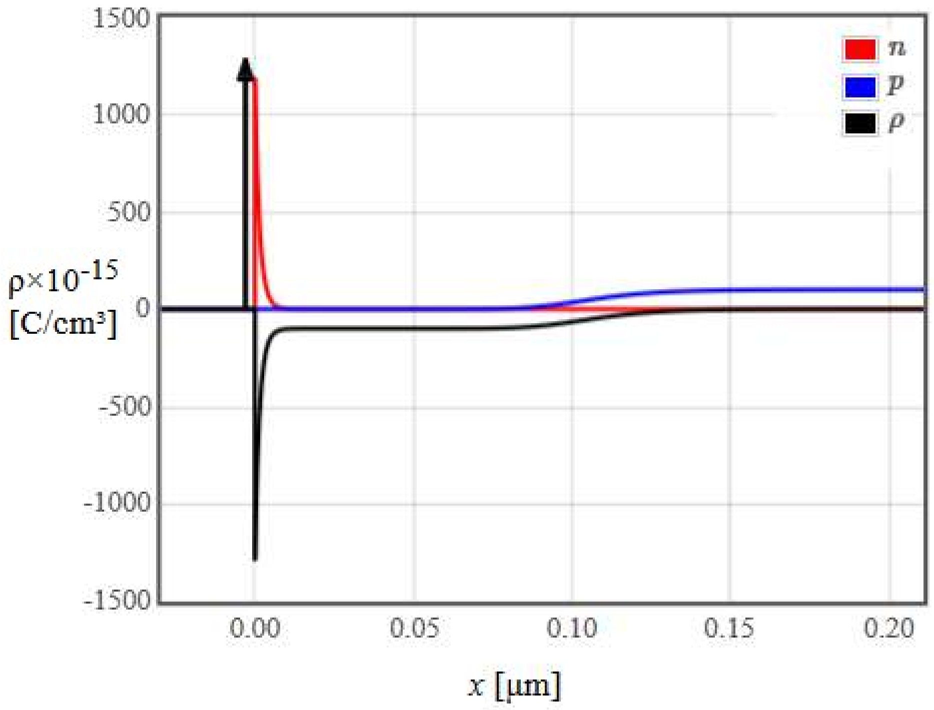


Strong inversion: $n = N_A$ at $x = 0$, the semiconductor-oxide interface

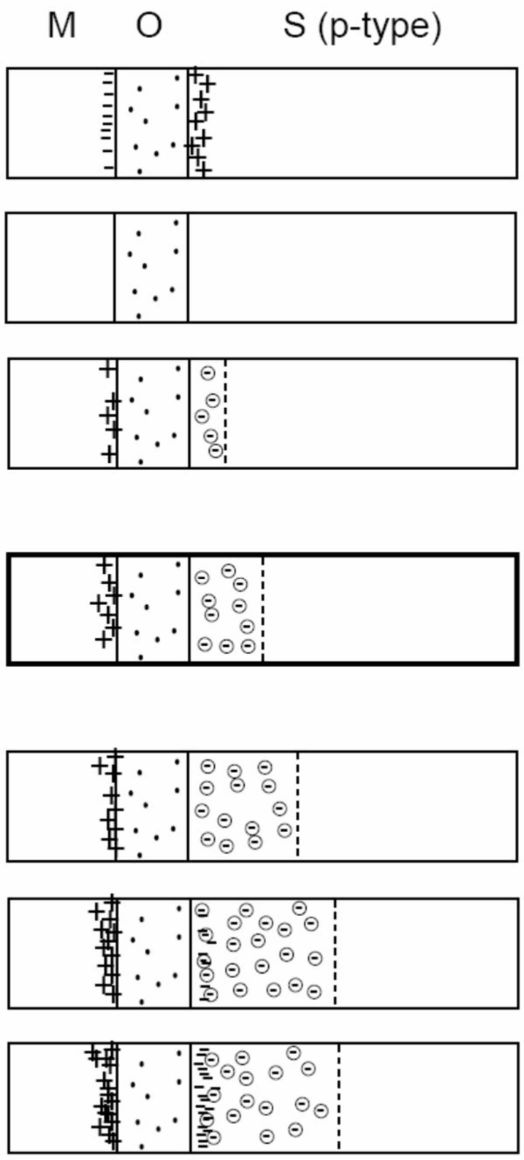
Inversion

$n > N_A$ at $x = 0$, the semiconductor-oxide interface





MOS capacitor



$V_{GB}<V_{FB}$ **accumulationn**

$V_{GB}=V_{FB}$ flatband

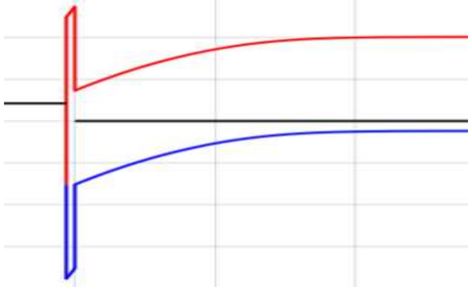
$V_{FB}<V_{GB}<0$ depletion

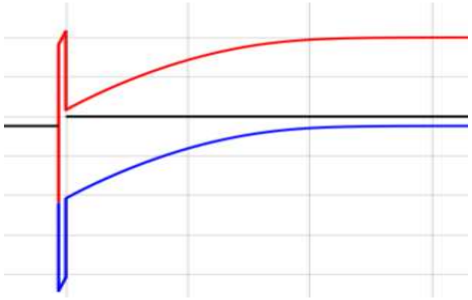
$\mathbf{V_{GB}=0}$ **zero bias**

$0<V_{GB}<V_T$ depletion

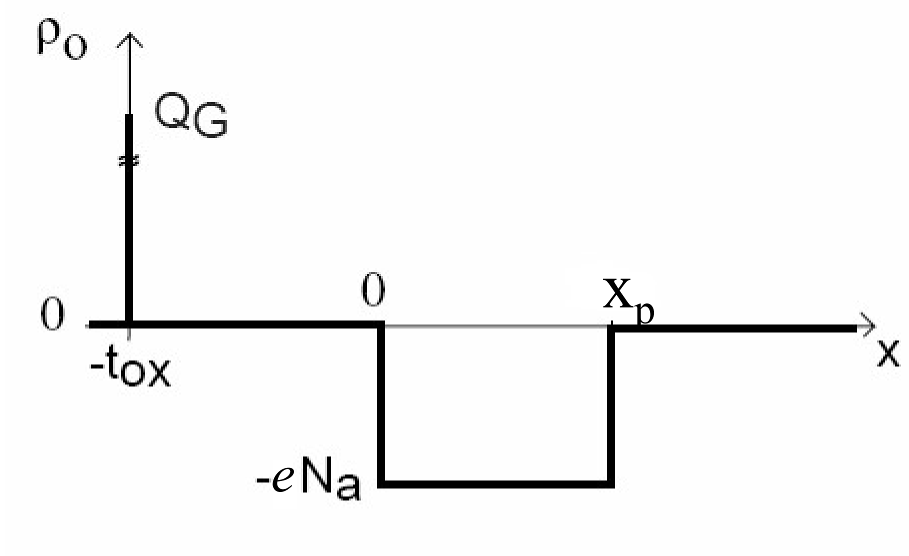
$V_{GB}=V_T$ threshold

$V_{GB}>V_T$ inversion





charge density (depletion)

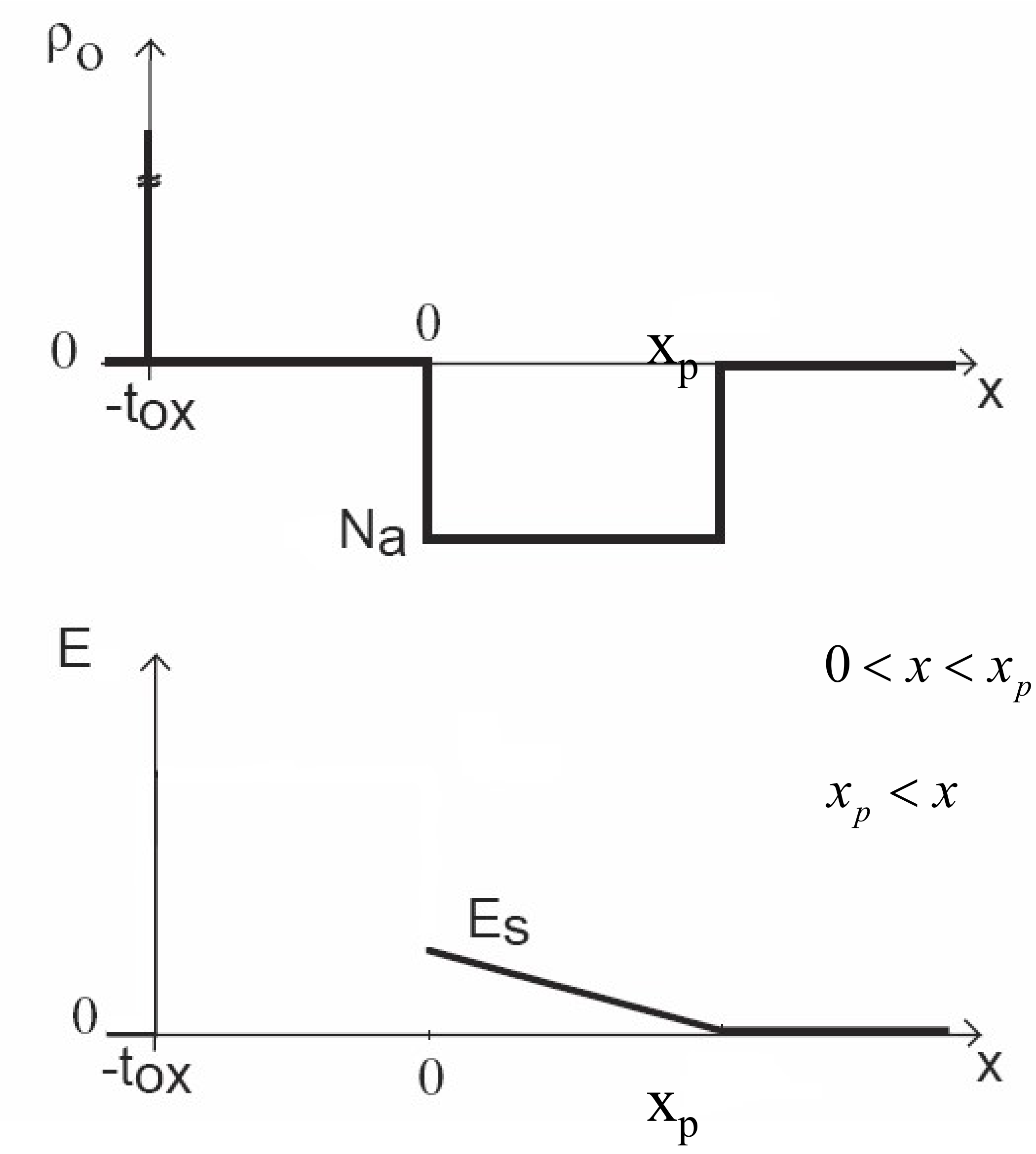


$$-t_{ox} < x < 0 \qquad \rho(x) = 0$$

$$0 < x < x_p \qquad \rho(x) = -eN_A$$

$$x_p < x \qquad \rho(x) = 0$$

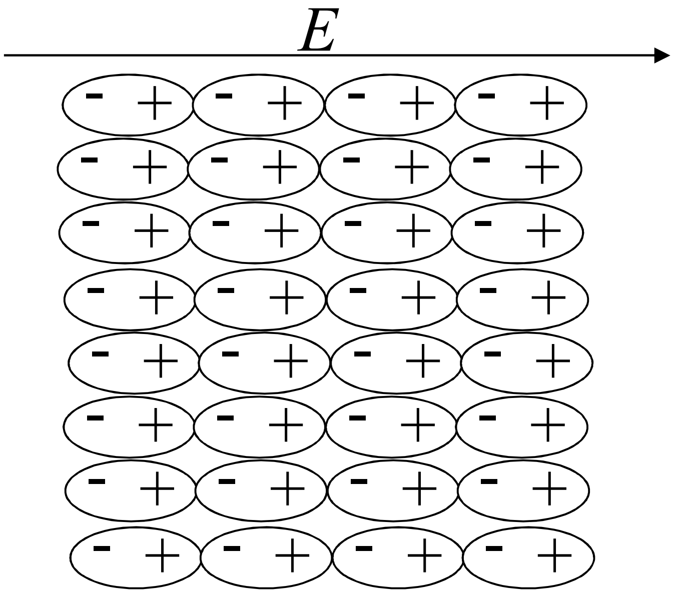
electric field



$$0 < x < x_p \qquad E(x) = \frac{-eN_A}{\varepsilon_s}\left(x - x_p\right)$$

$$x_p < x \qquad E(x) = 0$$

electric field (depletion)

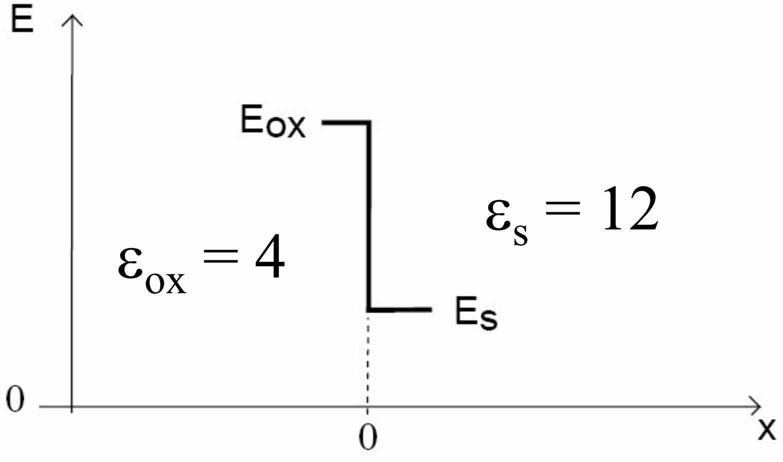


E is decreased by a factor of the dielectric constant

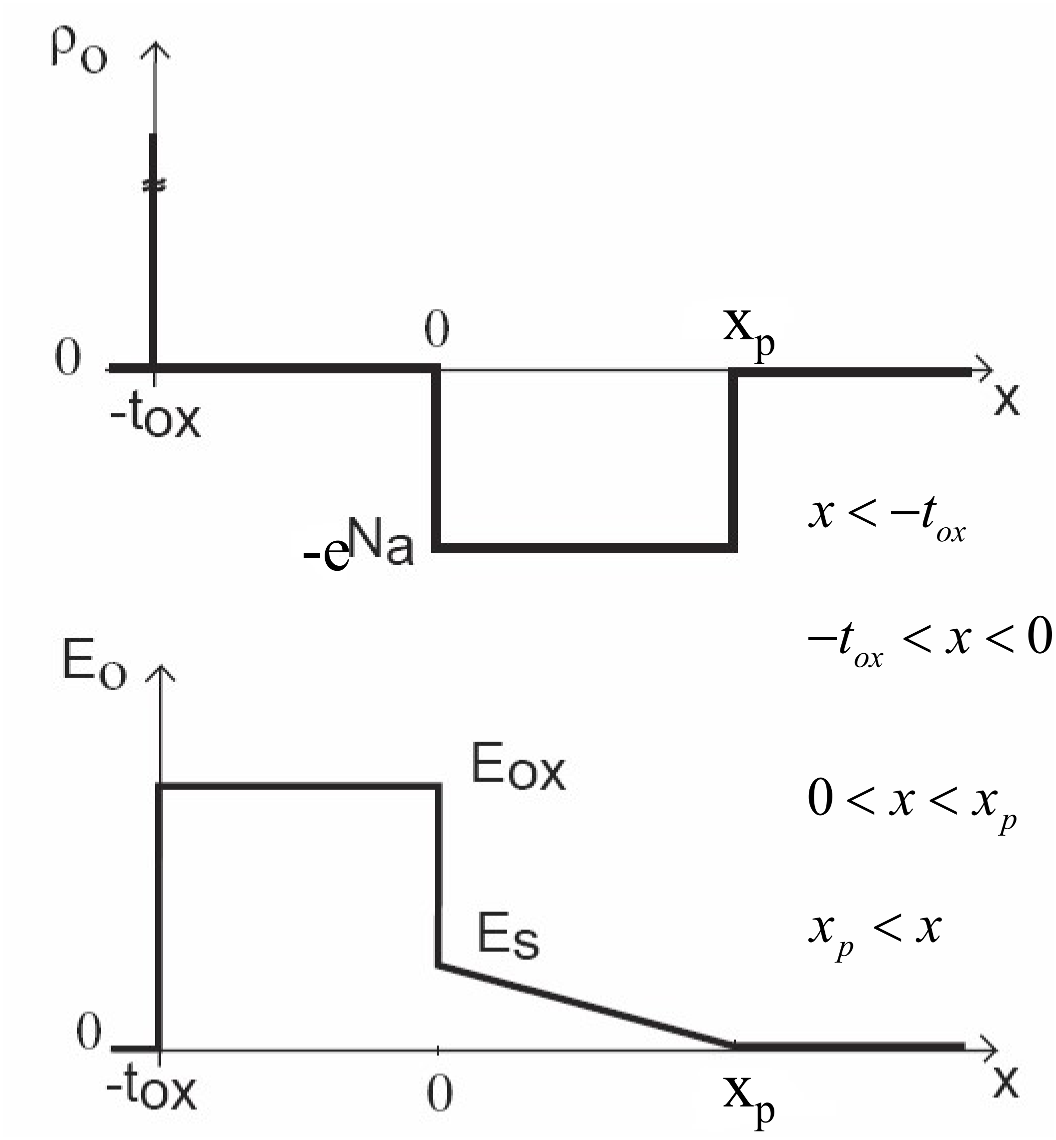
$$\varepsilon_r = \frac{E_{vacuum}}{E_{dielectric}}$$

$$\epsilon_{ox}E_{ox} = \epsilon_s E_s$$

$$\frac{E_{ox}}{E_s} = \frac{\epsilon_s}{\epsilon_{ox}} \simeq 3$$



electric field



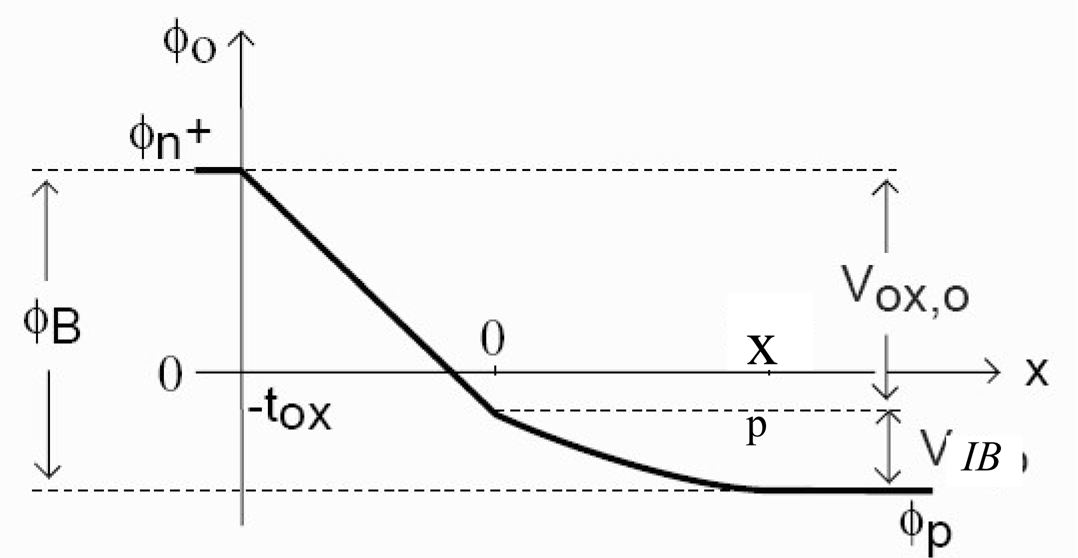
$$x < -t_{ox} \qquad E(x) = 0$$

$$-t_{ox} < x < 0 \qquad E(x) = \frac{\varepsilon_S}{\varepsilon_{ox}} E(x = 0^+) = \frac{eN_A x_p}{\varepsilon_{ox}}$$

$$0 < x < x_p \qquad E(x) = \frac{-eN_A}{\varepsilon_s}\left(x - x_p\right)$$

$$x_p < x \qquad E(x) = 0$$

electrostatic potential



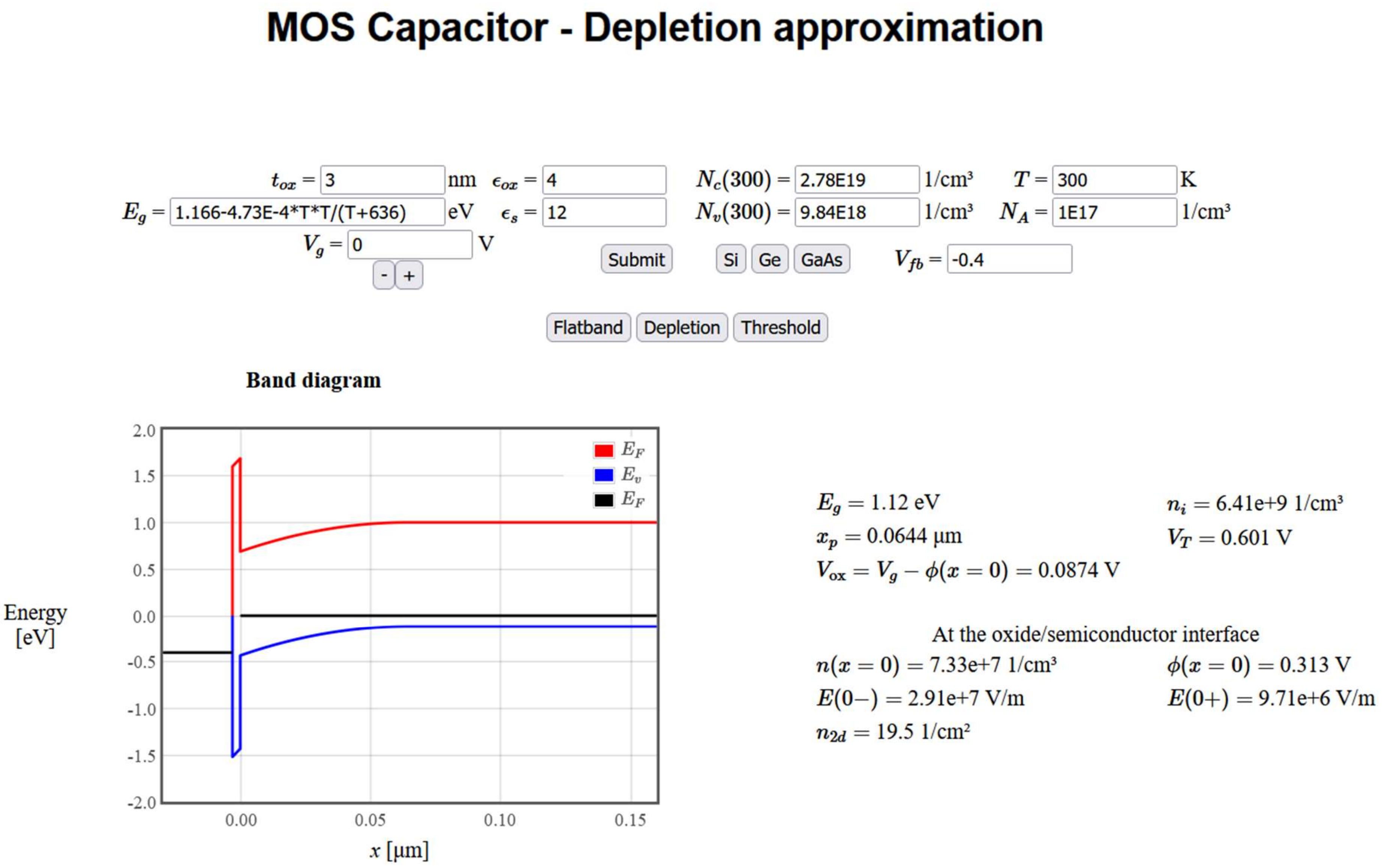
$$x < -t_{ox} \qquad \phi(x) = \phi_{gate}$$

$$-t_{ox} < x < 0 \qquad \phi(x) = \phi_p + \frac{eN_A x_p^2}{2\varepsilon_s} + \frac{eN_A x_p}{\varepsilon_{ox}}(-x)$$

$$0 < x < x_p \qquad \phi(x) = \phi_p + \frac{eN_A}{2\varepsilon_s}\left(x - x_p\right)^2$$

$$x_p < x \qquad \phi(x) = \phi_p$$

(We still don't know x_p)



MOS Capacitor - Depletion approximation

$t_{ox} =$ 3 nm $\epsilon_{ox} =$ 4 $N_c(300) =$ 2.78E19 1/cm³ $T =$ 300 K

$E_g =$ 1.166-4.73E-4*T*T/(T+636) eV $\epsilon_s =$ 12 $N_v(300) =$ 9.84E18 1/cm³ $N_A =$ 1E17 1/cm³

$V_g =$ 0 V

$V_{fb} =$ -0.4

Band diagram

$E_g = 1.12$ eV

$x_p = 0.0644$ µm

$V_{\text{ox}} = V_g - \phi(x = 0) = 0.0874$ V

$n_i = 6.41\text{e+}9$ 1/cm³

$V_T = 0.601$ V

At the oxide/semiconductor interface

$n(x = 0) = 7.33\text{e+}7$ 1/cm³

$\phi(x = 0) = 0.313$ V

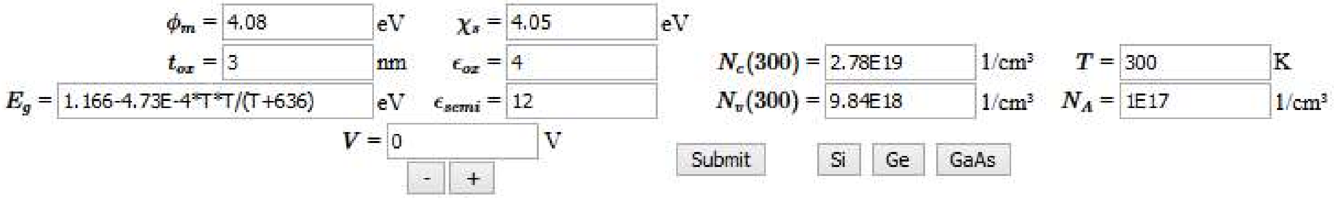
$E(0-) = 2.91\text{e+}7$ V/m

$E(0+) = 9.71\text{e+}6$ V/m

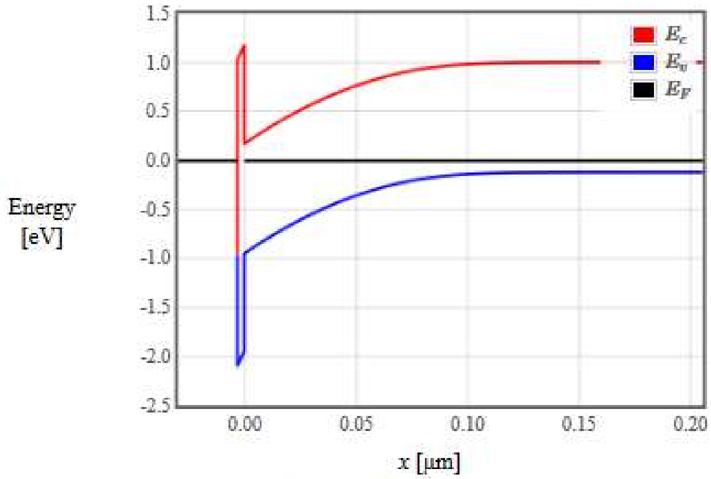
$n_{2d} = 19.5$ 1/cm²

MOS Capacitor - Solving the Poisson Equation

The app below solves the Poisson equation to determine the band bending, the charge distribution, and the electric field in a MOS capacitor with a p-type substrate.



ϕ_m = 4.08 eV
χ_s = 4.05 eV
t_{ox} = 3 nm
ϵ_{ox} = 4
$N_c(300)$ = 2.78E19 1/cm³
T = 300 K
E_g = 1.166-4.73E-4*T*T/(T+636) eV
ϵ_{semi} = 12
$N_v(300)$ = 9.84E18 1/cm³
N_A = 1E17 1/cm³
V = 0 V

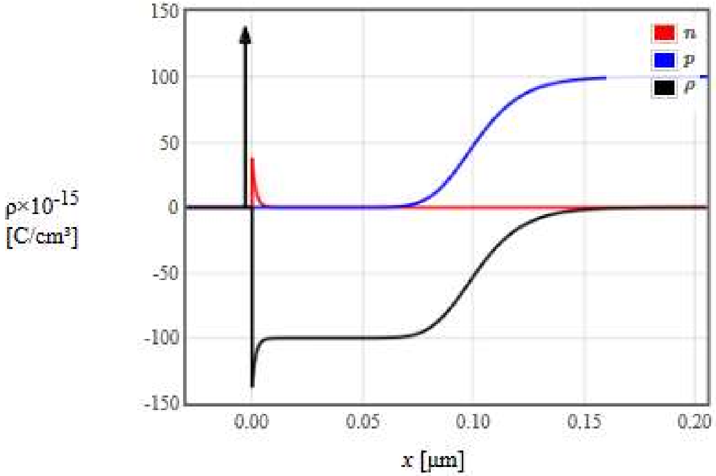


Band diagram

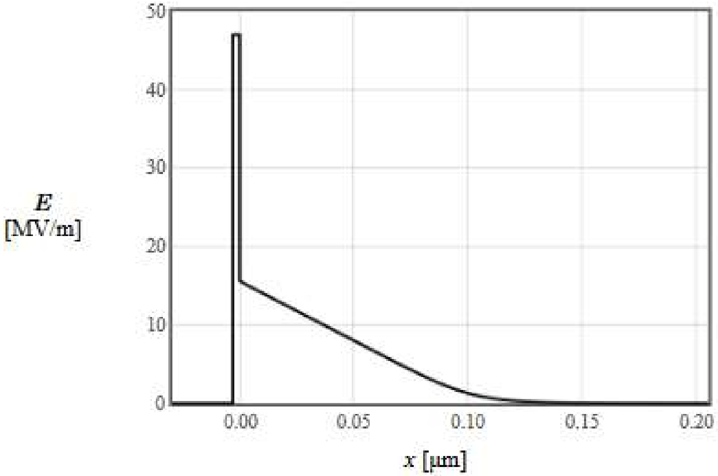
$E_g = 1.12$ eV
$n_i = 6.40e+9$ 1/cm³
$E_s = 1.57e+7$ V/m
$V_s = 0.831$ V
$Q =$ -0.00167 C/m²
$E_{ox} = 4.70e+7$ V/m
$V_{shoot} = 0.0000221$ V
$\phi_s = 5.05$ eV
$V_{fb} = \phi_m - \phi_s =$ -0.972 V

From the depletion approximation:

$\max(x_p)$ 0.107 µm
$V_T = 0.0292$ V



Charge density



Electric field

Band bending at inversion

$n = N_A$ at threshold

Far on the p side

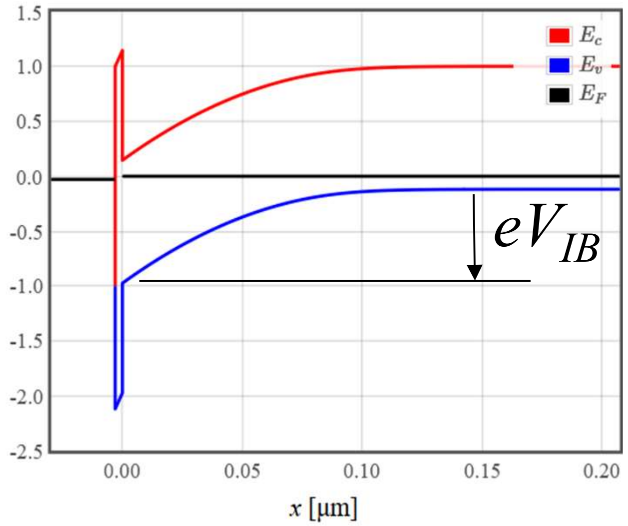
$$n = \frac{n_i^2}{N_A} = N_c \exp\left(\frac{E_F - E_c}{k_B T}\right) \qquad E_F - E_c = k_B T \ln\left(\frac{n_i^2}{N_A N_c}\right)$$

At the interface, $n = N_A$

$$N_A = N_c \exp\left(\frac{E_F - E_c}{k_B T}\right) \qquad E_F - E_c = k_B T \ln\left(\frac{N_A}{N_c}\right)$$

The voltage between the semiconductor-oxide interface and the body

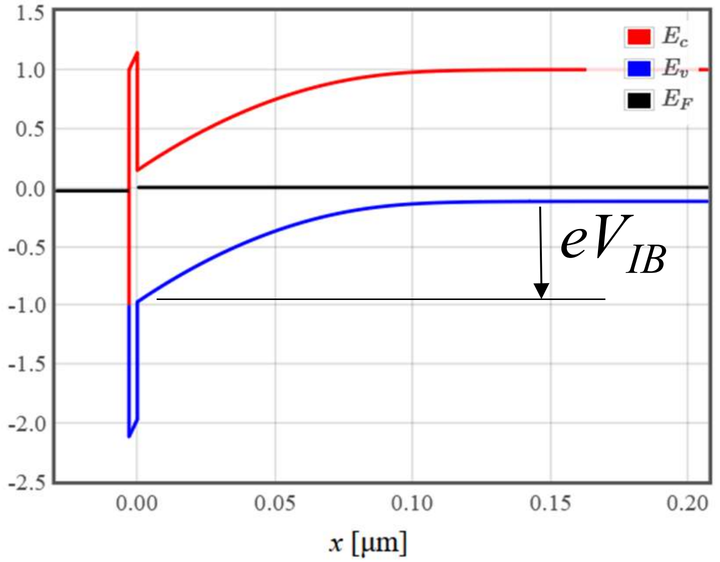
$$eV_{IB} = k_B T \ln\left(\frac{N_A}{N_c}\right) - k_B T \ln\left(\frac{n_i^2}{N_A N_c}\right)$$



V_{IB} is the voltage between the interface and the body

Strong inversion

$n_s = N_A$ at the semiconductor-oxide interface



$$eV_{IB} = k_BT\ln\left(\frac{N_A}{N_c}\right) - k_BT\ln\left(\frac{n_i^2}{N_AN_c}\right)$$

$$\ln(a) - \ln(b) = \ln\left(\frac{a}{b}\right)$$

$$eV_{IB} = k_BT\ln\left(\frac{N_A^2}{n_i^2}\right)$$

$$\ln\left(a^2\right) = 2\ln(a)$$

$$eV_{IB} = 2k_BT\ln\left(\frac{N_A}{n_i}\right)$$

The depletion width remains constant in inversion.

Depletion width in inversion

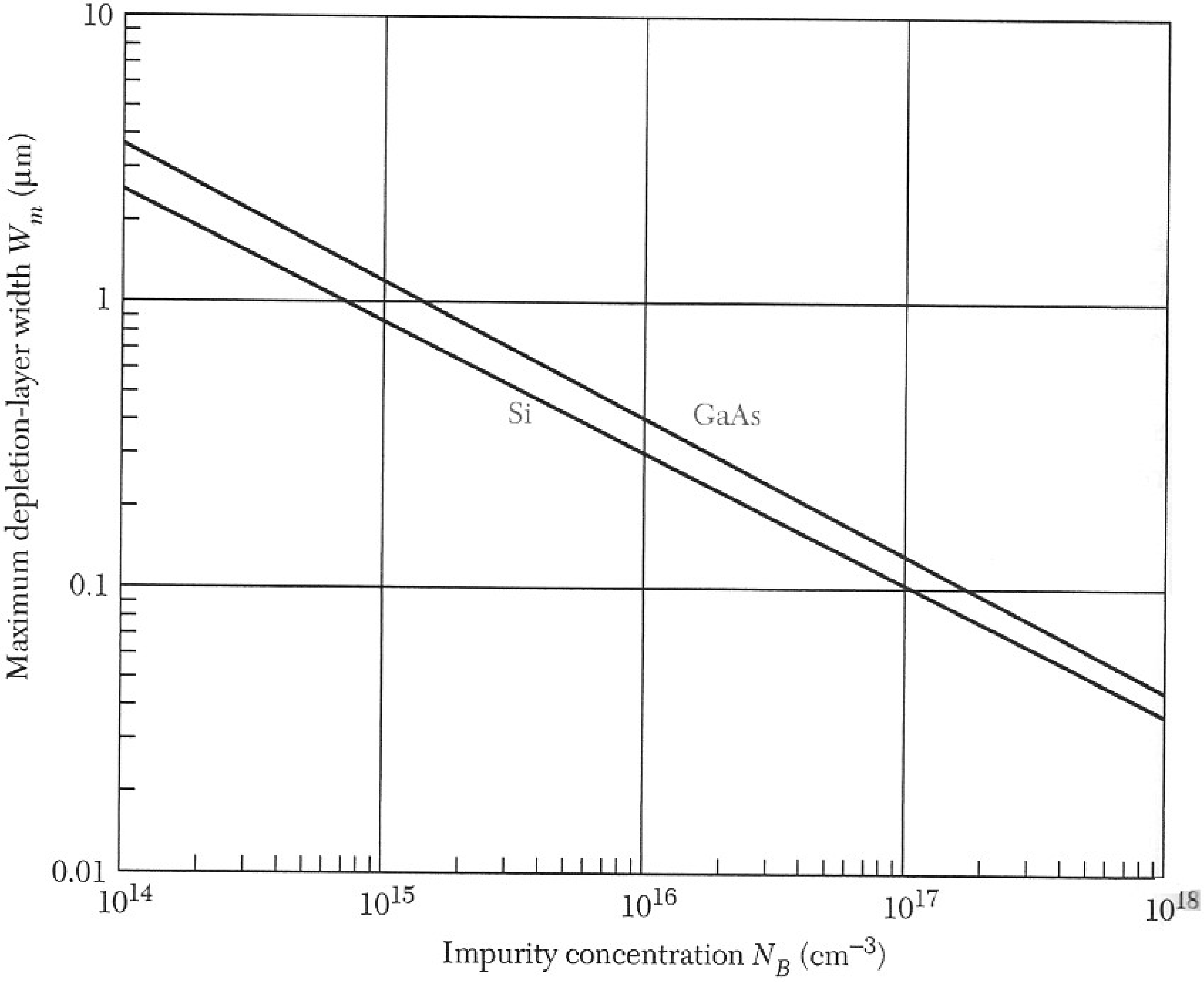
$$V_{IB} = \frac{eN_A x_p^2}{2\varepsilon}$$

$$eV_{IB} = 2k_B T \ln\left(\frac{N_A}{n_i}\right)$$

$$x_{p(\max)} = \sqrt{\frac{2\varepsilon V_{IB}}{eN_A}} = 2\sqrt{\frac{\varepsilon}{e^2 N_A} k_B T \ln\left(\frac{N_A}{n_i}\right)}$$

The depletion width remains constant in inversion.

Depletion width



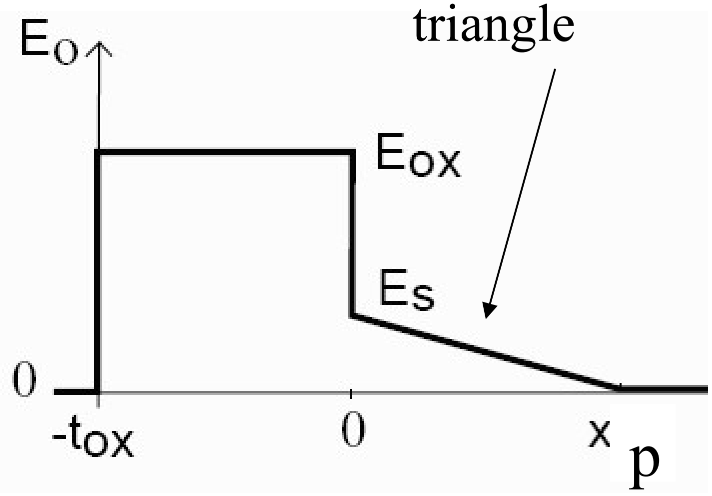
Electric field at semi-oxide interface at strong inversion

$$eV_{IB}(\text{strong inversion}) = 2k_BT\ln\left(\frac{N_A}{n_i}\right)$$

$$E_s = 2\frac{V_{IB}}{x_{p(\max)}} = \frac{2V_{IB}}{\sqrt{\frac{2\varepsilon V_{IB}}{eN_A}}} = 2\sqrt{\frac{N_A}{\varepsilon}k_BT\ln\left(\frac{N_A}{n_i}\right)}$$

$$E_{ox} = \frac{\varepsilon}{\varepsilon_{ox}}E_s = \frac{2\varepsilon}{\varepsilon_{ox}}2\sqrt{\frac{N_A}{\varepsilon}k_BT\ln\left(\frac{N_A}{n_i}\right)}$$

$V_{IB} = E_s x_p/2 =$ area of the triangle



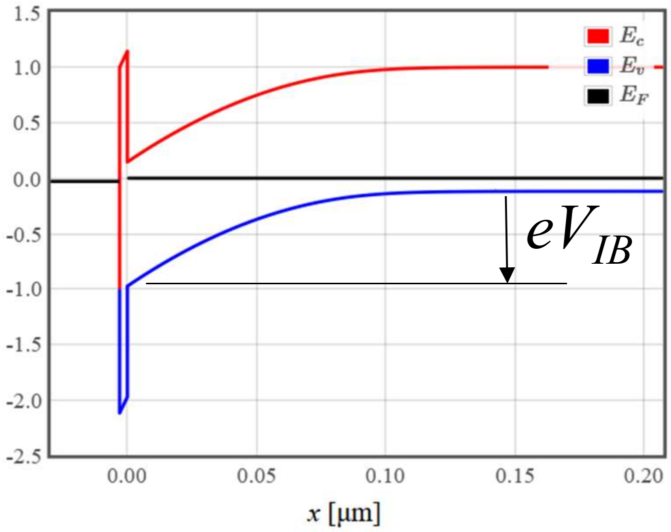
Threshold voltage

$$V_T = E_{ox}\left(\text{strong inversion}\right)t_{ox} + V_{IB}\left(\text{strong inversion}\right) + V_{FB}$$

$$V_T = \frac{2\varepsilon t_{ox}}{\varepsilon_{ox}}\sqrt{\frac{N_A k_B T \ln\left(\frac{N_A}{n_i}\right)}{\varepsilon}} + 2\frac{k_B T}{e}\ln\left(\frac{N_A}{n_i}\right) + V_{FB}$$

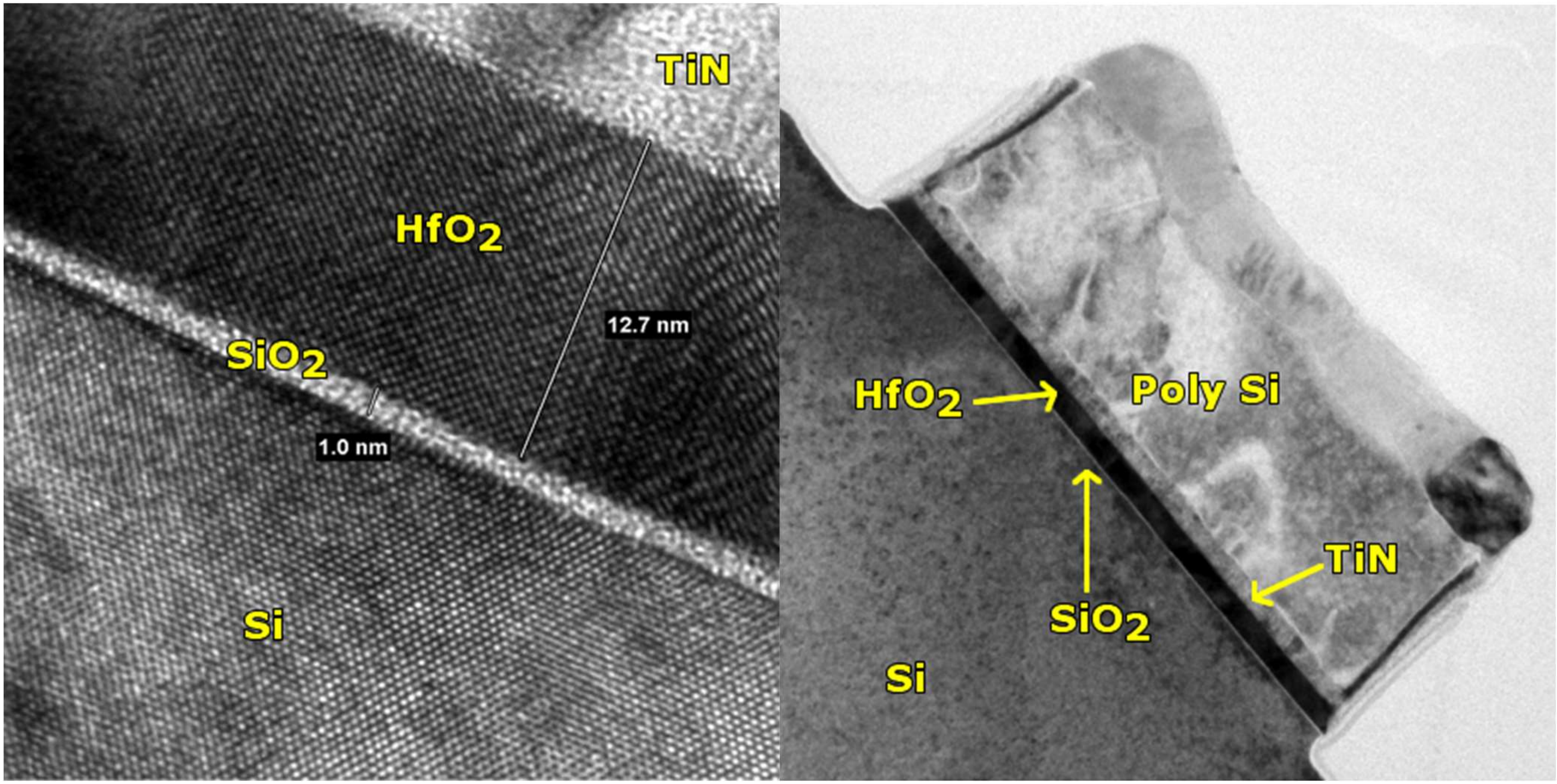
$$\frac{\varepsilon t_{ox}}{\varepsilon_{ox}} E_{inversion}$$

$$V_{IB}$$



Small V_T requires a small t_{ox} and a large ε_{ox}.

High-k dielectrics

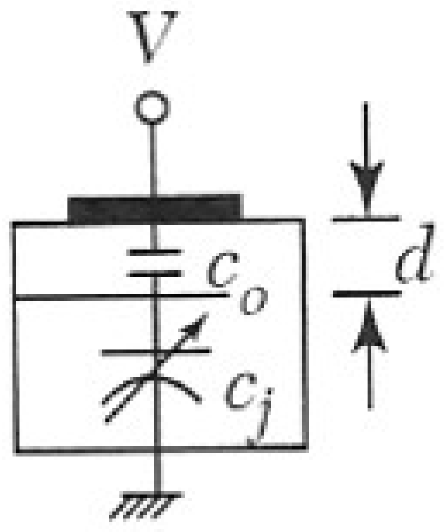


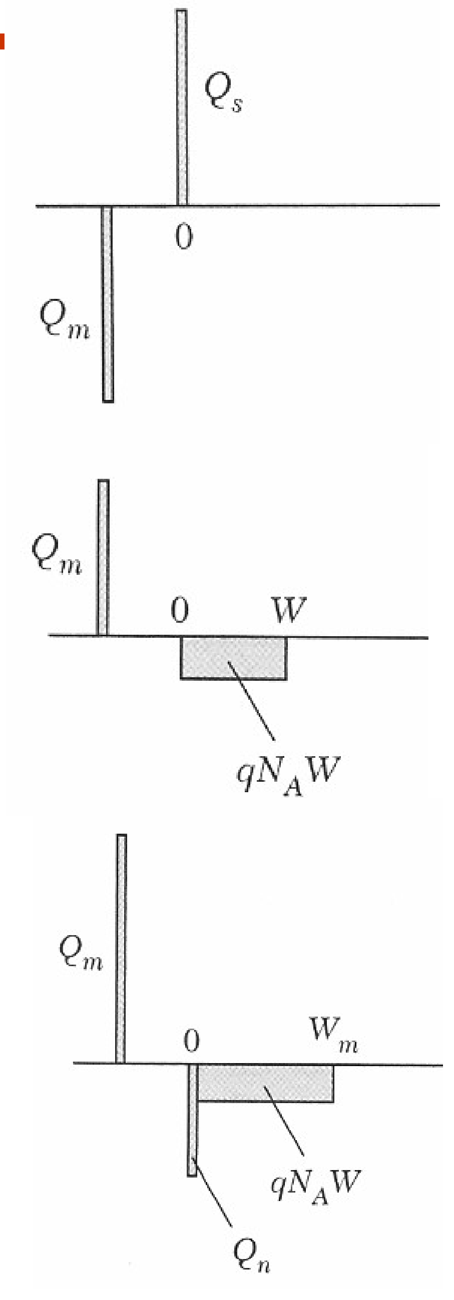
http://nano.boisestate.edu/research-areas/gate-oxide-studies/

MOS capacitance

$$C_{ox} = \frac{\varepsilon_{ox}}{t_{ox}} \qquad C_j = \frac{\varepsilon}{x_p}$$

$$C = \left(\frac{1}{C_{ox}} + \frac{1}{C_j} \right)^{-1}$$



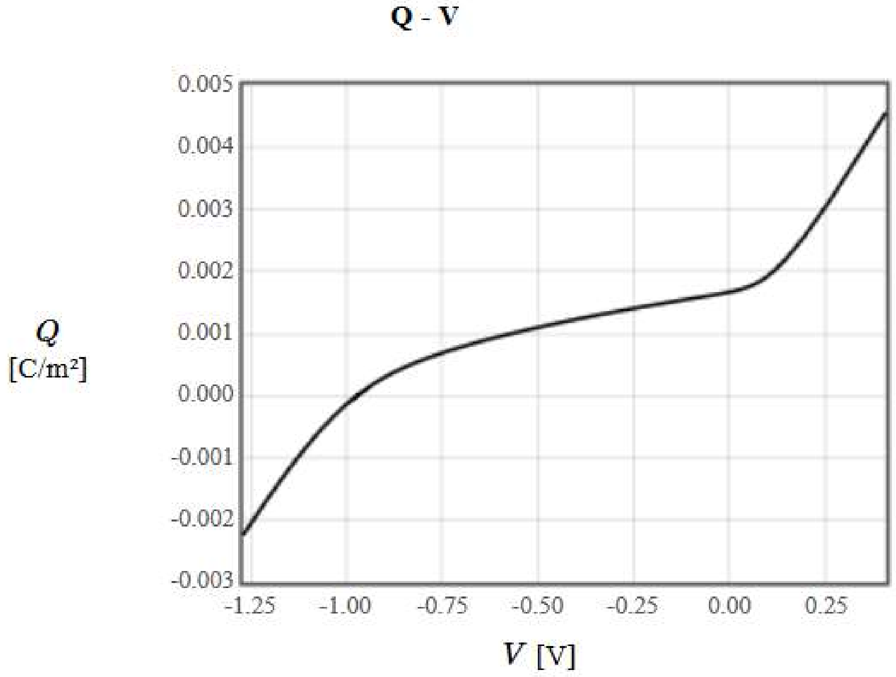


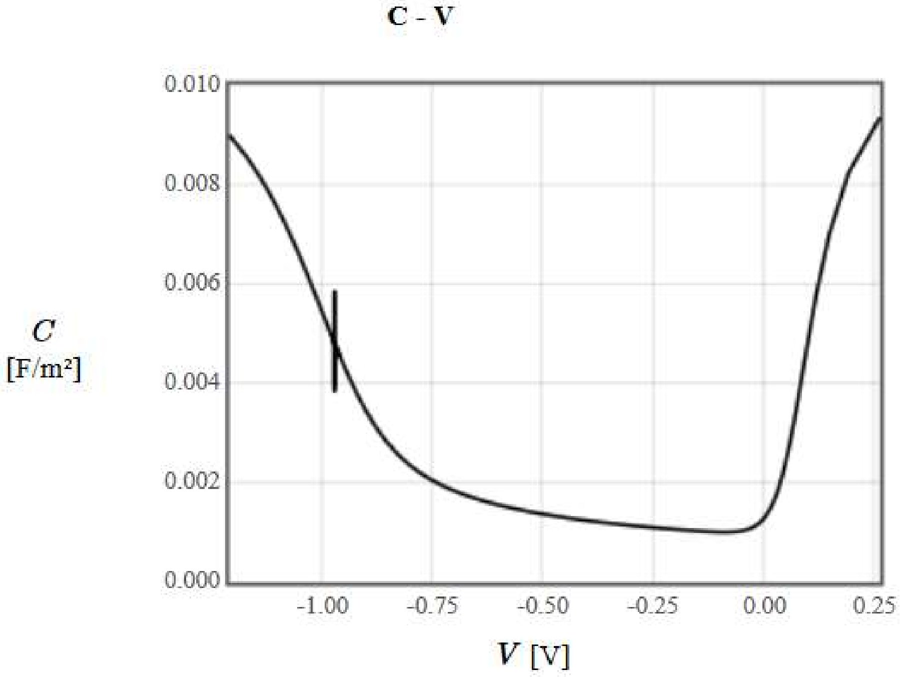
MOS Capacitor - Capacitance voltage

In capacitance-voltage profiling, the capacitance of a MOS capacitor is measured as a function of the bias voltage. The app below solves the Poisson equation to determine the charge-voltage and capacitance voltage characteristics of a MOS capacitor with a p-type substrate. This is the low-frequency result. At high frequencies, the charge at the oxide interface does not change fast enough and the characteristics take on another form.

$\phi_m =$ 4.08 eV $\chi_s =$ 4.05 eV
$t_{ox} =$ 3 nm $\epsilon_{ox} =$ 4 $N_c(300) =$ 2.78E19 1/cm³ $T =$ 300 K
$E_g =$ 1.166-4.73E-4*T*T/(T+636) eV $\epsilon_{semi} =$ 12 $N_v(300) =$ 9.84E18 1/cm³ $N_A =$ 1E17 1/cm³

Submit Si Ge GaAs

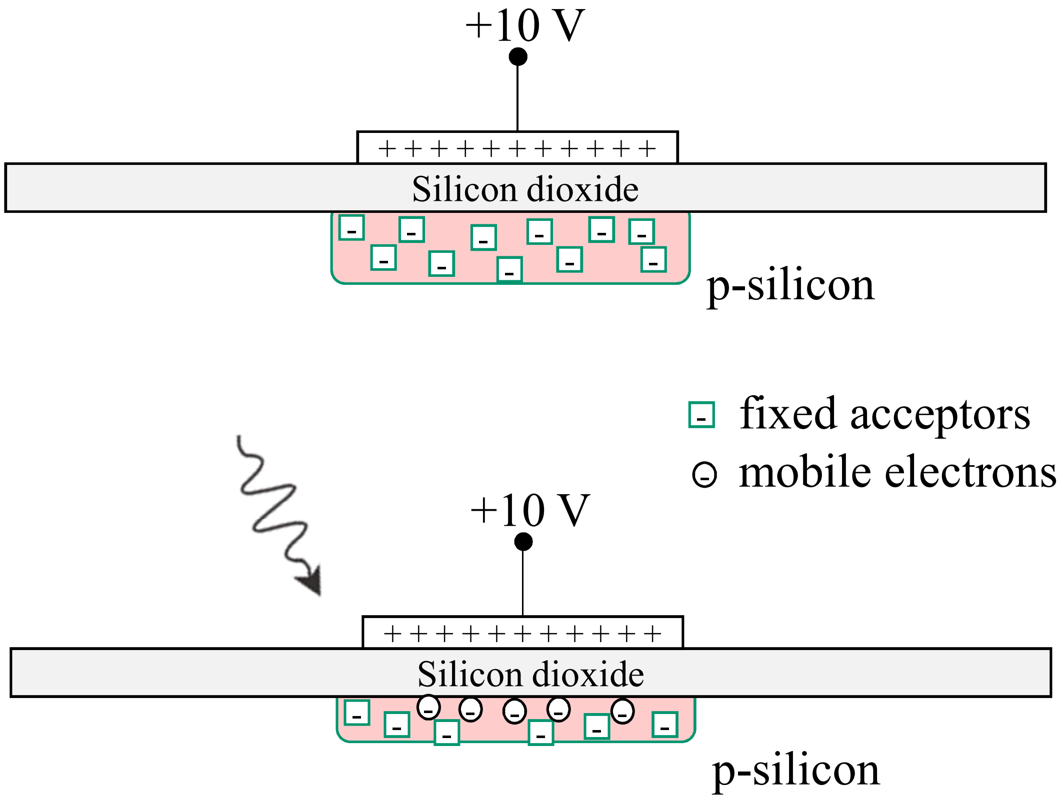


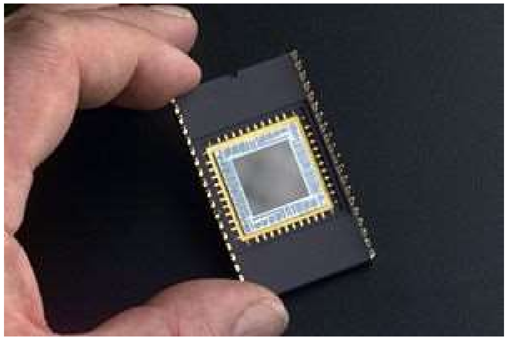


$E_g = 1.12$ eV $n_i = 6.40\text{e+}9$ 1/cm³ $\phi_s = 5.05$ eV $V_{fb} = \phi_m - \phi_s =$ -0.972 V

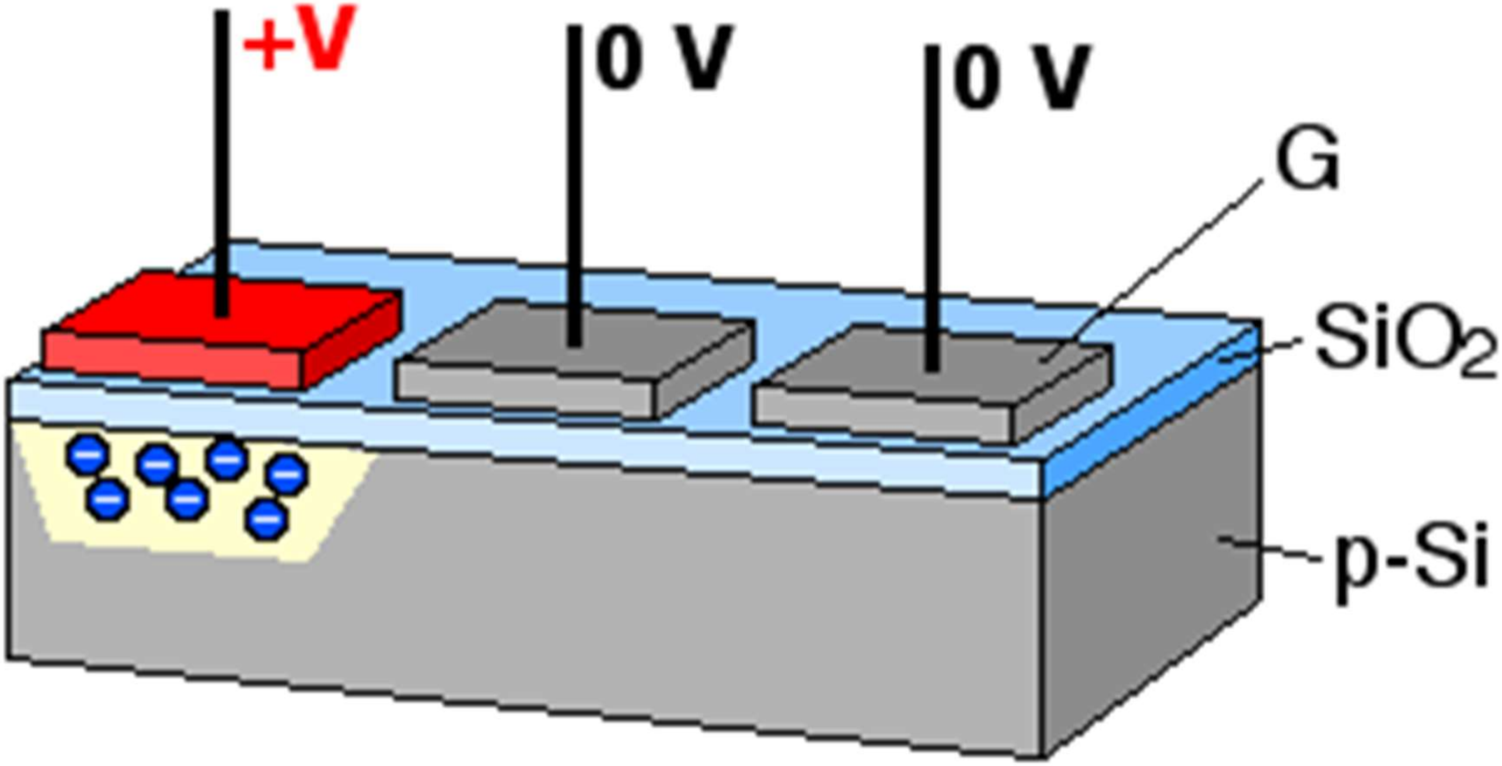
$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} = 0.0118$ F/m² $V_T = 0.0292$ V

CCD devices


+10 V
+ + + + + + + + + + + +
Silicon dioxide
p-silicon
□ fixed acceptors
⊖ mobile electrons
+10 V
+ + + + + + + + + + + +
Silicon dioxide
p-silicon



CCD devices



https://en.wikipedia.org/wiki/Charge-coupled_device#/media/File:CCD_charge_transfer_animation.gif