

11

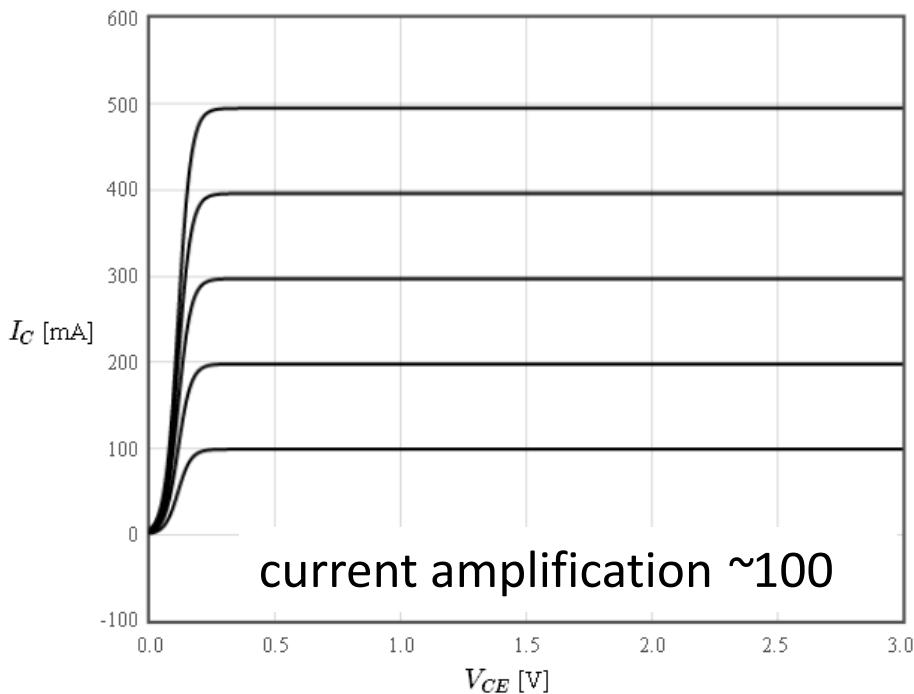
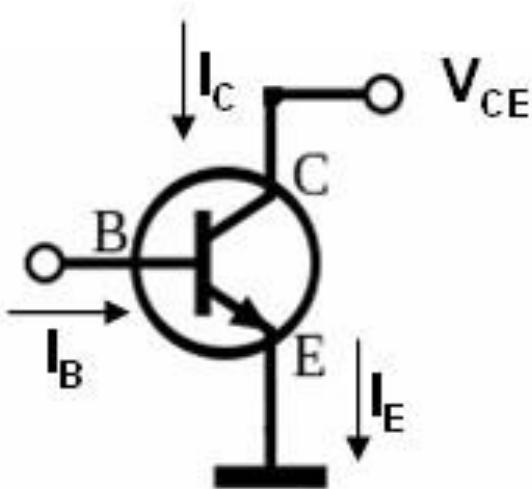
## Bipolar junction transistors (BJT)

# common emitter configuration

$$I_E = I_{ES}(e^{eV_{be}/k_B T} - 1) - \alpha_R I_{CS}(e^{eV_{bc}/k_B T} - 1)$$

$$I_B = I_E - I_C$$

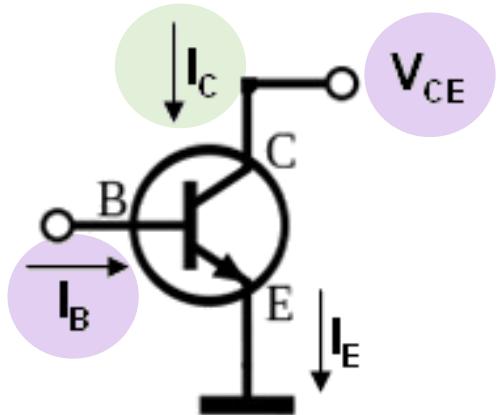
$$I_C = \alpha_F I_{ES}(e^{eV_{be}/k_B T} - 1) - I_{CS}(e^{eV_{bc}/k_B T} - 1)$$



$\alpha_F$ =	0.99
$\alpha_R$ =	0.25
$I_{ES}$ =	1E-12 A
$I_{CS}$ =	1E-12 A
$V_{CE(\max)}$ =	3 V
$T$ =	300 K
$I_B[1]$ =	1 mA
$I_B[2]$ =	2 mA
$I_B[3]$ =	3 mA
$I_B[4]$ =	4 mA
$I_B[5]$ =	5 mA
$I_B[6]$ =	
$I_B[7]$ =	
$I_B[8]$ =	
$I_B[9]$ =	
$I_B[10]$ =	

Replot

# common emitter configuration



$$V_{CE} = V_{BE} + V_{CB}$$

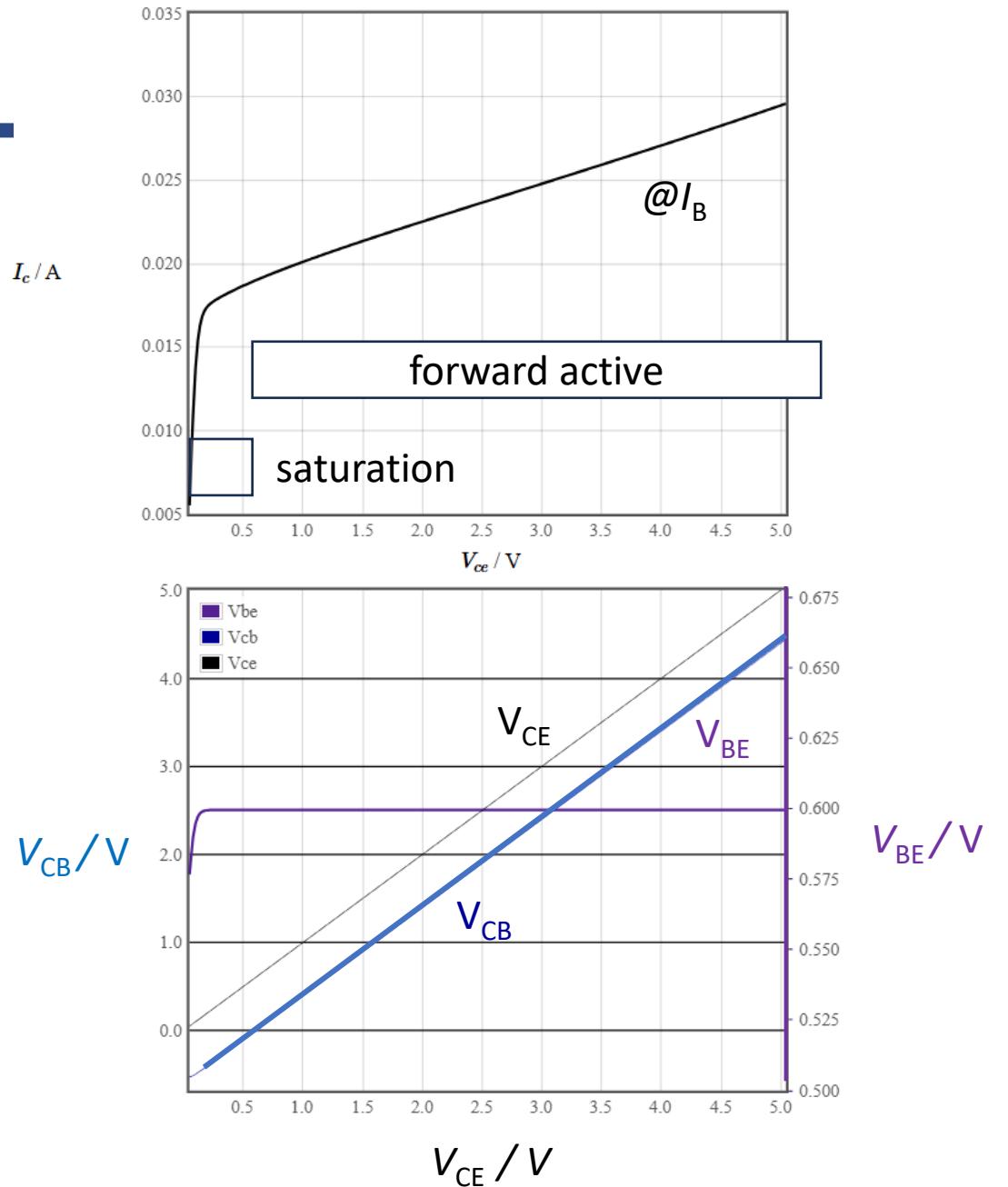
$$I_B = I_E(V_{BE}, V_{CB}) - I_C(V_{BE}, V_{CB})$$

$$I_E = I_{ES} \left( e^{eV_{be}/k_B T} - 1 \right) - \alpha_R I_{CS} \left( e^{eV_{bc}/k_B T} - 1 \right)$$

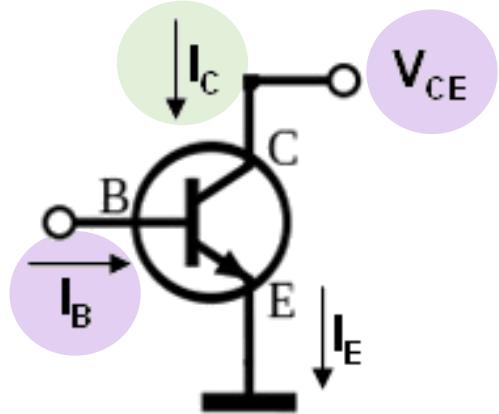
$$I_C = \alpha_F I_{ES} \left( e^{eV_{be}/k_B T} - 1 \right) - I_{CS} \left( e^{eV_{bc}/k_B T} - 1 \right)$$

supply  $I_B$

- enhance  $n$  in base
- EB junction “more forward” biased
- $V_{BE} > 0$  and determined by  $I_B$



# common emitter configuration



$$V_{CE} = V_{BE} + V_{CB}$$

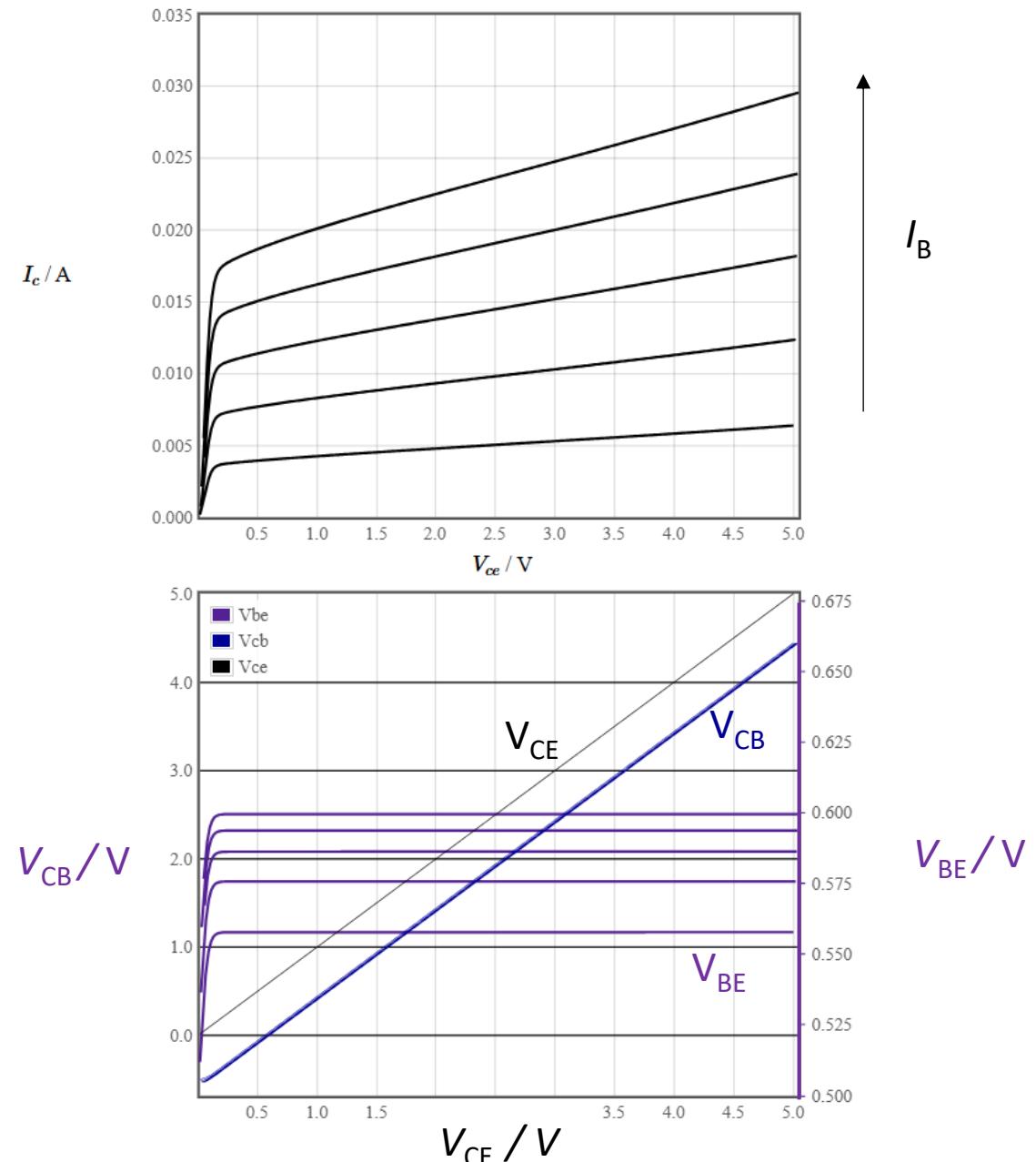
$$I_B = I_E(V_{BE}, V_{CB}) - I_C(V_{BE}, V_{CB})$$

$$I_E = I_{ES} \left( e^{eV_{be}/k_B T} - 1 \right) - \alpha_R I_{CS} \left( e^{eV_{bc}/k_B T} - 1 \right)$$

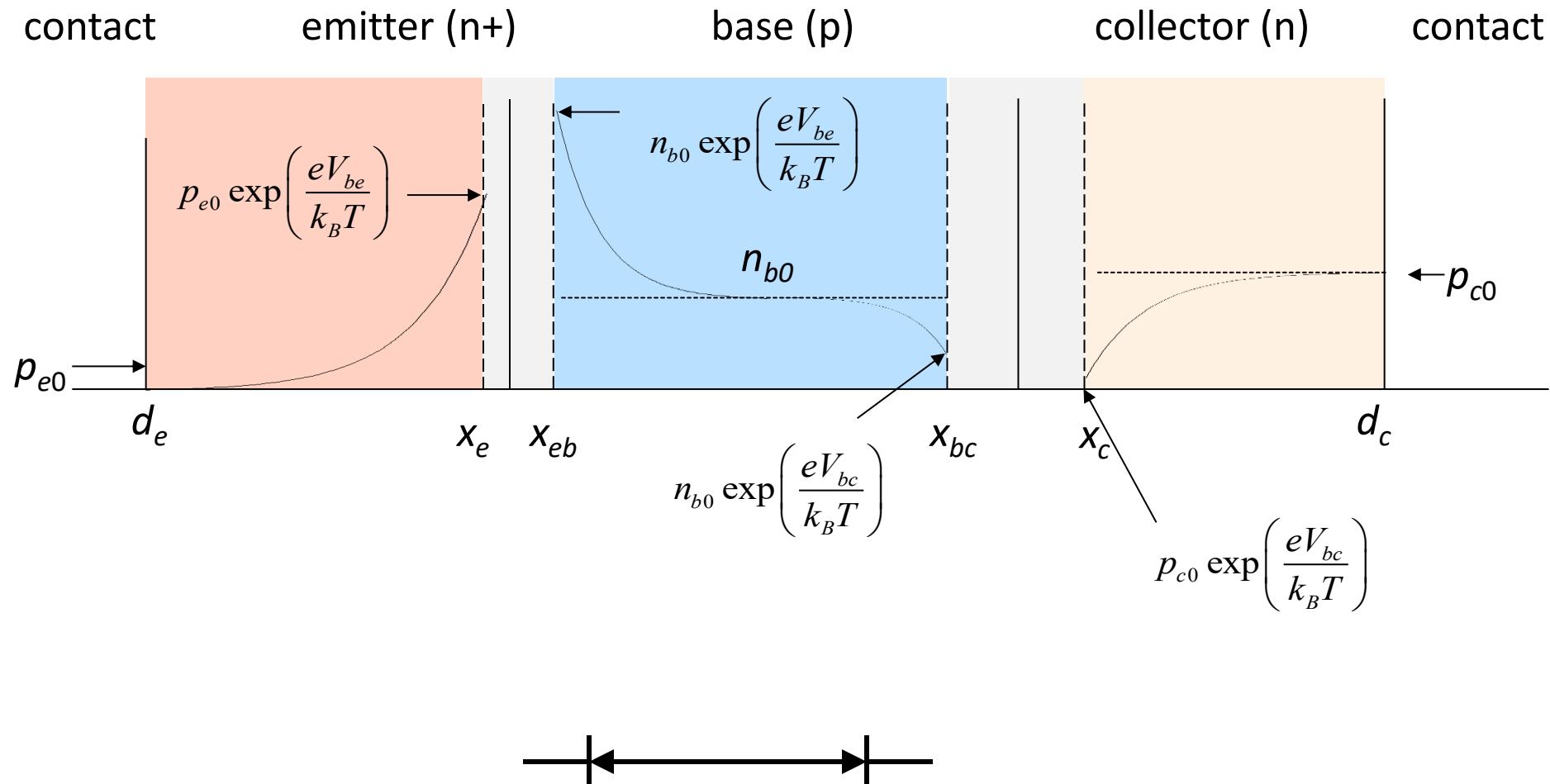
$$I_C = \alpha_F I_{ES} \left( e^{eV_{be}/k_B T} - 1 \right) - I_{CS} \left( e^{eV_{bc}/k_B T} - 1 \right)$$

supply  $I_B$

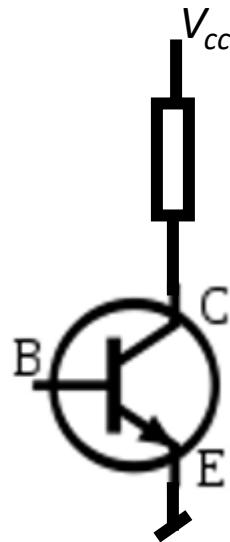
- enhance  $n$  in base
- EB junction “more forward” biased
- $V_{BE} > 0$  and determined by  $I_B$



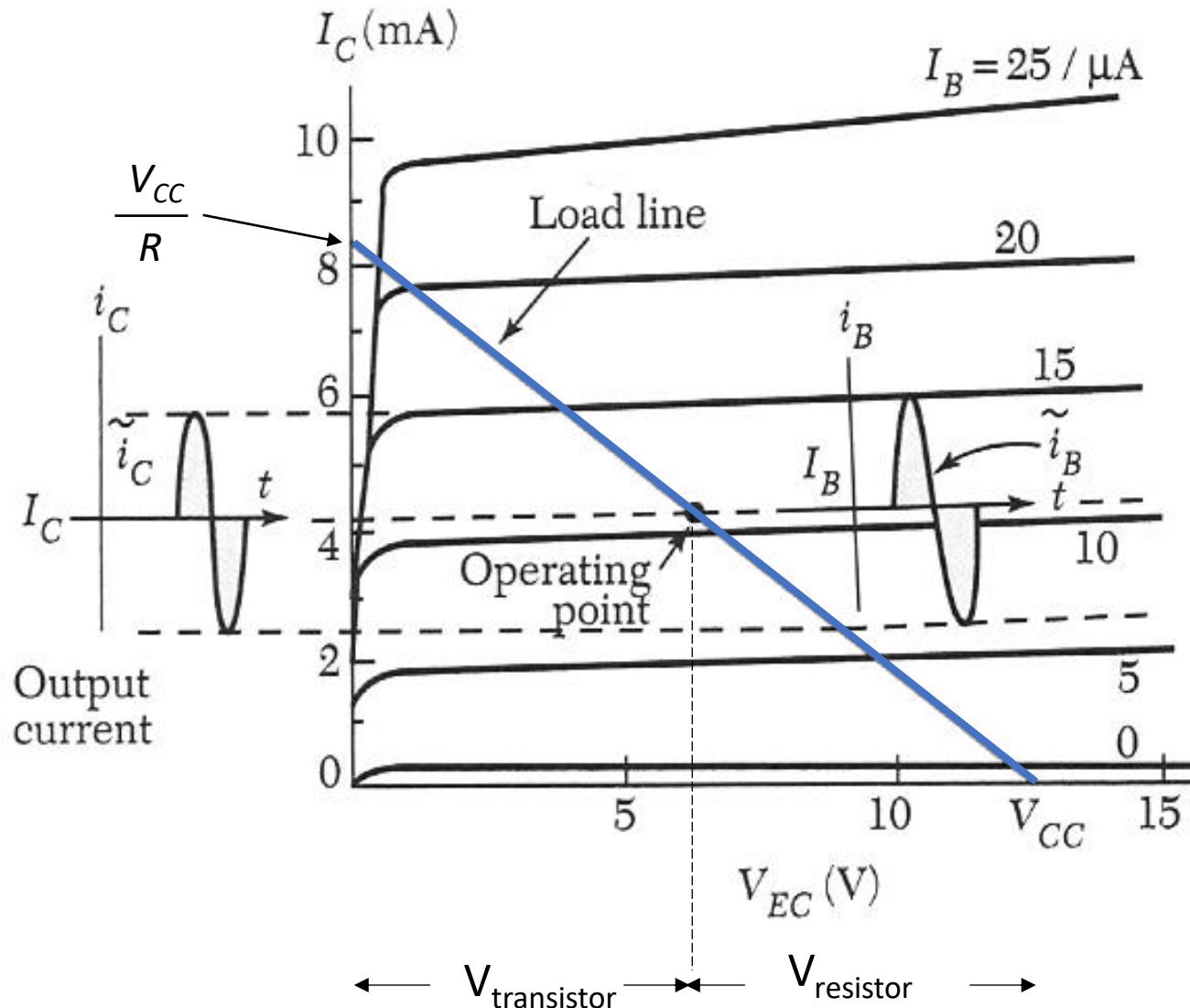
# not an npn transistor



# small signal response

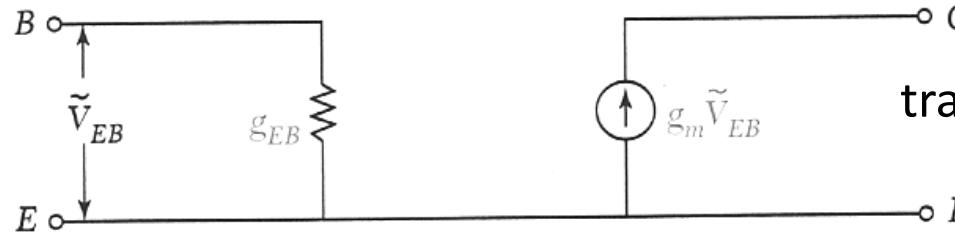


Low input impedance amplifier



# small signal response

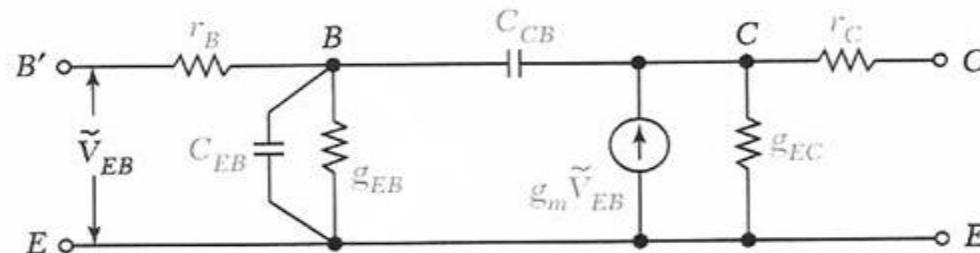
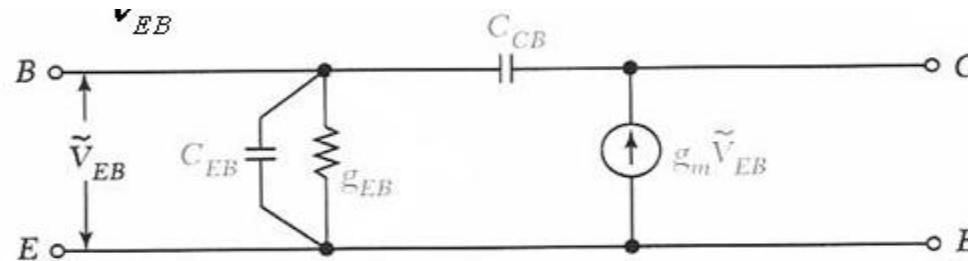
$$\tilde{i}_c = \beta \tilde{i}_B = \beta g_{EB} \tilde{v}_{EB}$$



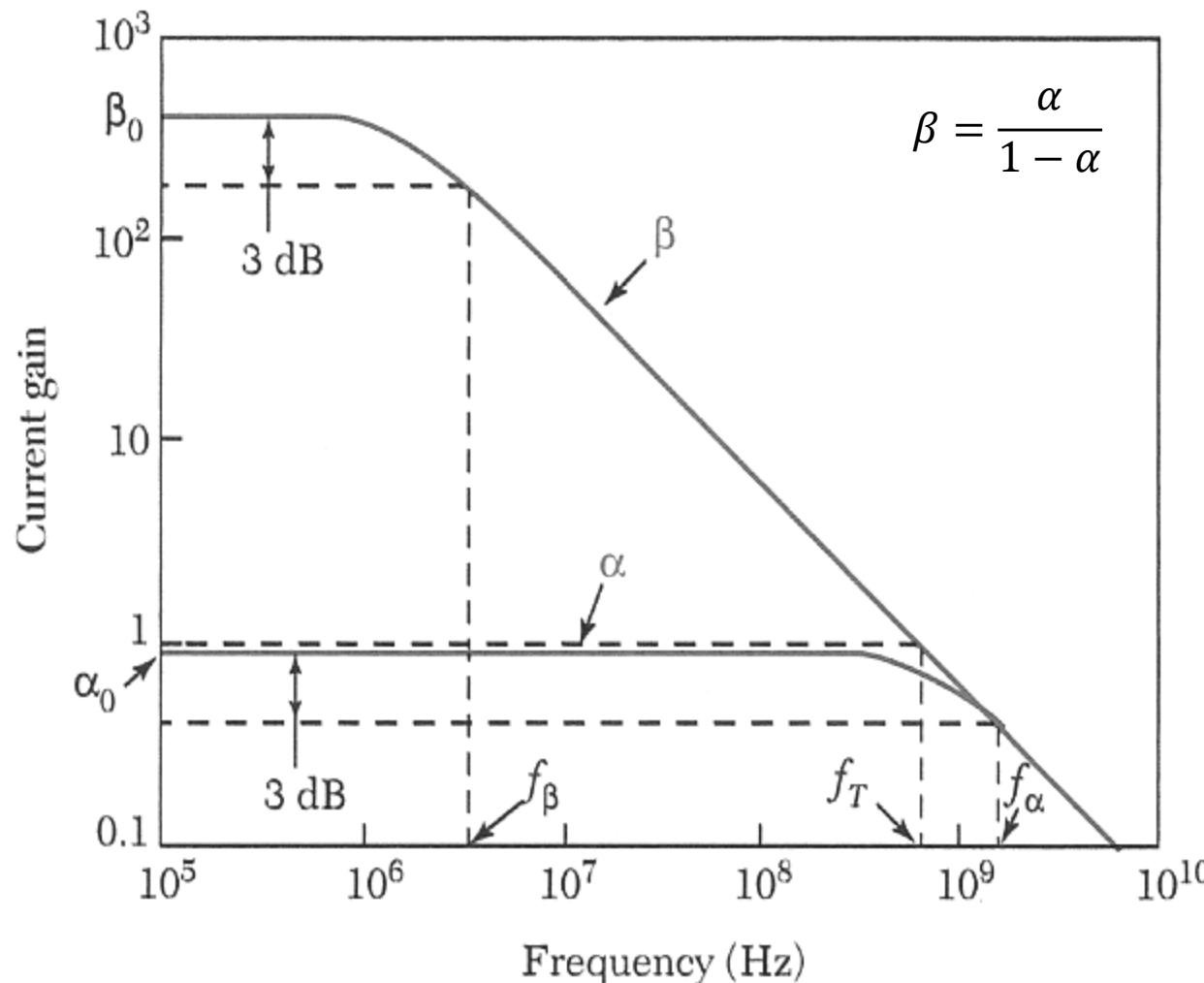
input conductance:

$$g_{EB} = \frac{\tilde{i}_B}{\tilde{v}_{EB}}$$

transconductance:  $g_m = \frac{\tilde{i}_c}{\tilde{v}_{EB}}$



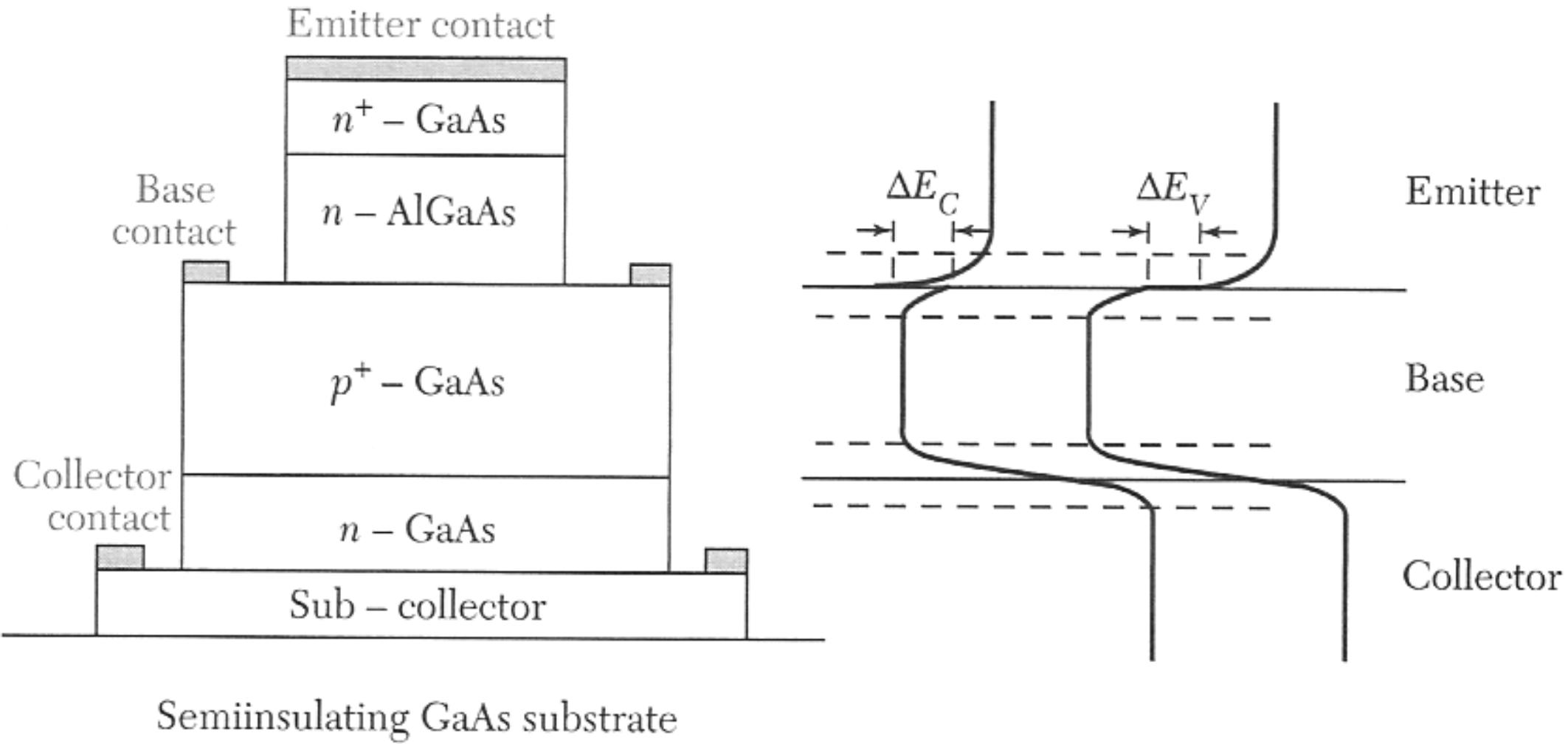
# small signal response



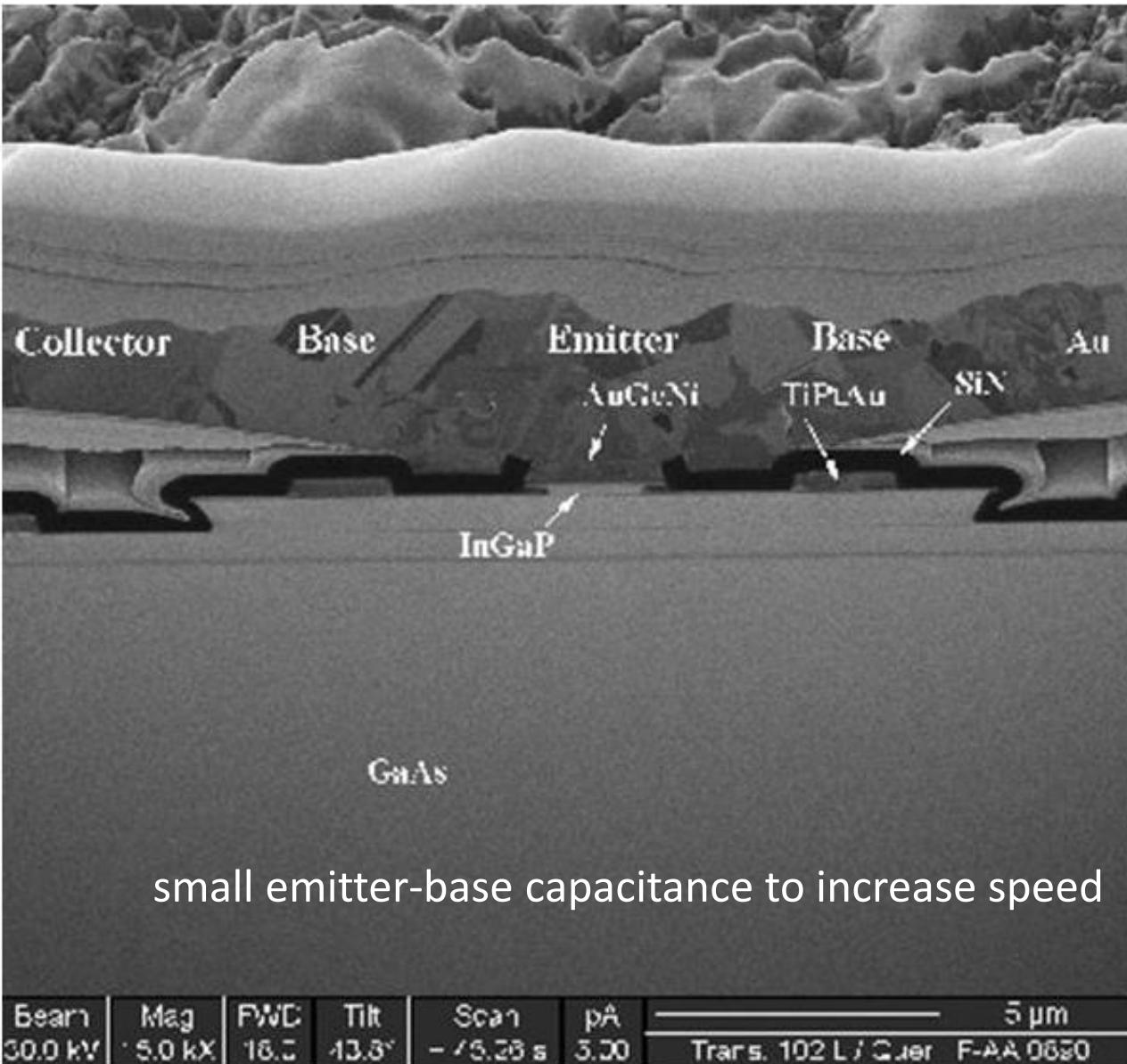
$$f_\beta = (1 - \alpha_0)f_\alpha$$

$$f_T = \alpha_0 f_\alpha$$

# Heterojunction bipolar transistors



# Heterojunction bipolar transistors



# HBT current gain

---

$$I_C = \beta I_B$$

$$\beta = \frac{\alpha}{1 - \alpha} \approx \frac{n_{B0}}{p_{E0}} \quad (\text{npn})$$

higher doping in the emitter: lowers minority carrier concentration in the emitter

$$n_{B0} = \frac{n_i^2}{N_A} = \frac{N_C N_V \exp(-E_{gB}/k_B T)}{N_A}$$

$$p_{E0} = \frac{n_i^2}{N_D} = \frac{N'_C N'_V \exp(-E_{gE}/k_B T)}{N_D}$$

If the emitter and the base have different band gaps

$$\beta = \frac{N_E}{N_B} \frac{N_c N_v}{N'_c N'_v} \exp\left(\frac{\Delta E_g}{k_B T}\right) \sim 100000$$

# HBT current gain

---

A HBT has an emitter bandgap of 1.62 and a base bandgap of 1.42.

A BJT has an emitter bandgap of 1.42 and a base bandgap of 1.42.

Both have an emitter doping of  $10^{18} \text{ cm}^{-3}$  and a base doping of  $10^{15} \text{ cm}^{-3}$ .

How much larger is the gain in the HBT?

$$\frac{\beta(\text{HBT})}{\beta(\text{BJT})} = \exp\left(\frac{\Delta E_g}{k_B T}\right) = \exp\left(\frac{1.62 - 1.42}{0.0259}\right) = 2257$$

Heavy doping narrows the bandgap so in a normal transistor the bandgap is smaller in the emitter.

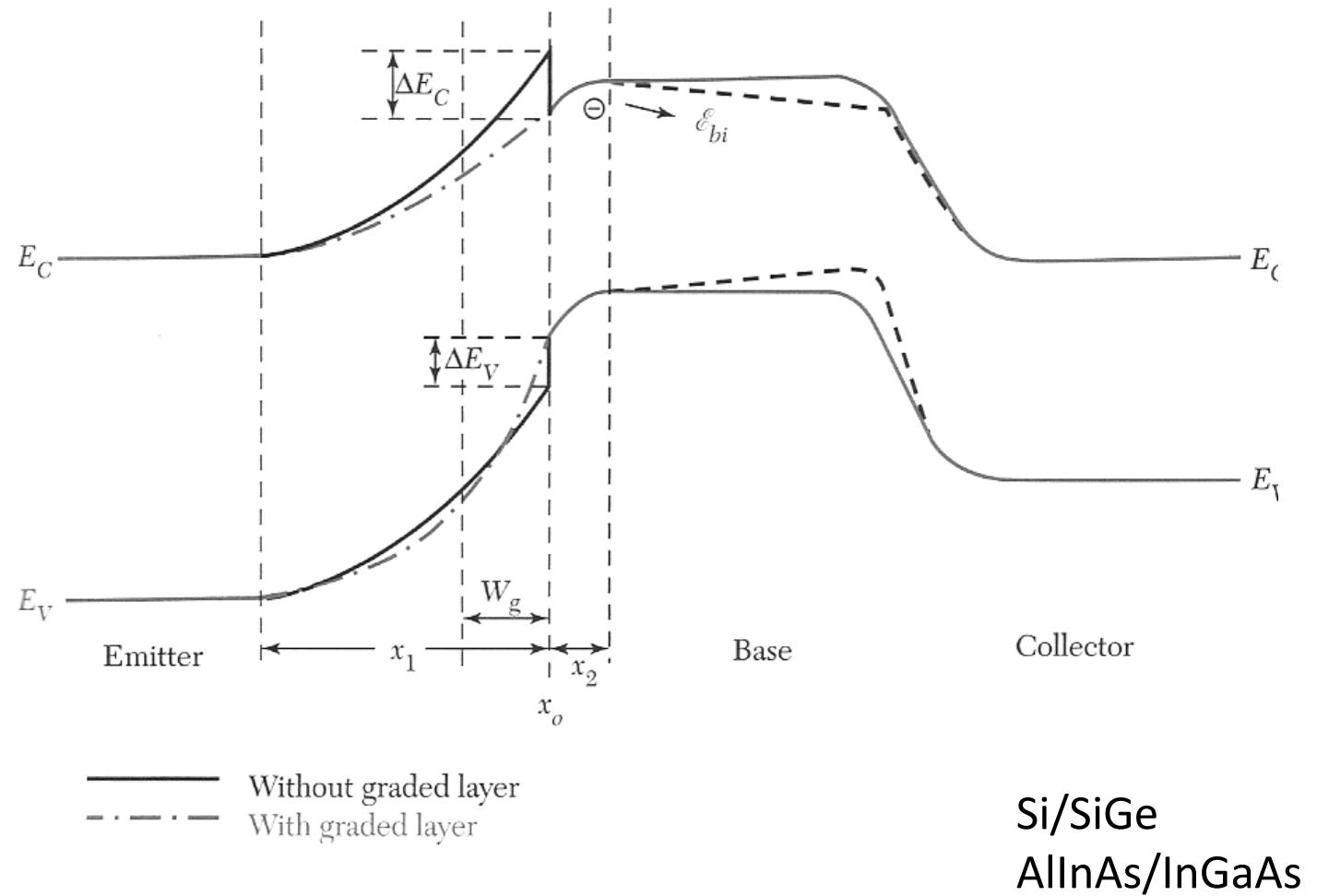
Trade off gain for higher speed

Higher base doping

- lower base resistance
- reduced Early effect
- less trouble with punch through
- base can be made thinner -> faster transistors

Because of higher base doping, a higher collector doping is possible without punchthrough  
lower collector resistance

# HBT current gain



band discontinuity reduces emitter efficiency  
Graded layer emitter and base improve performance

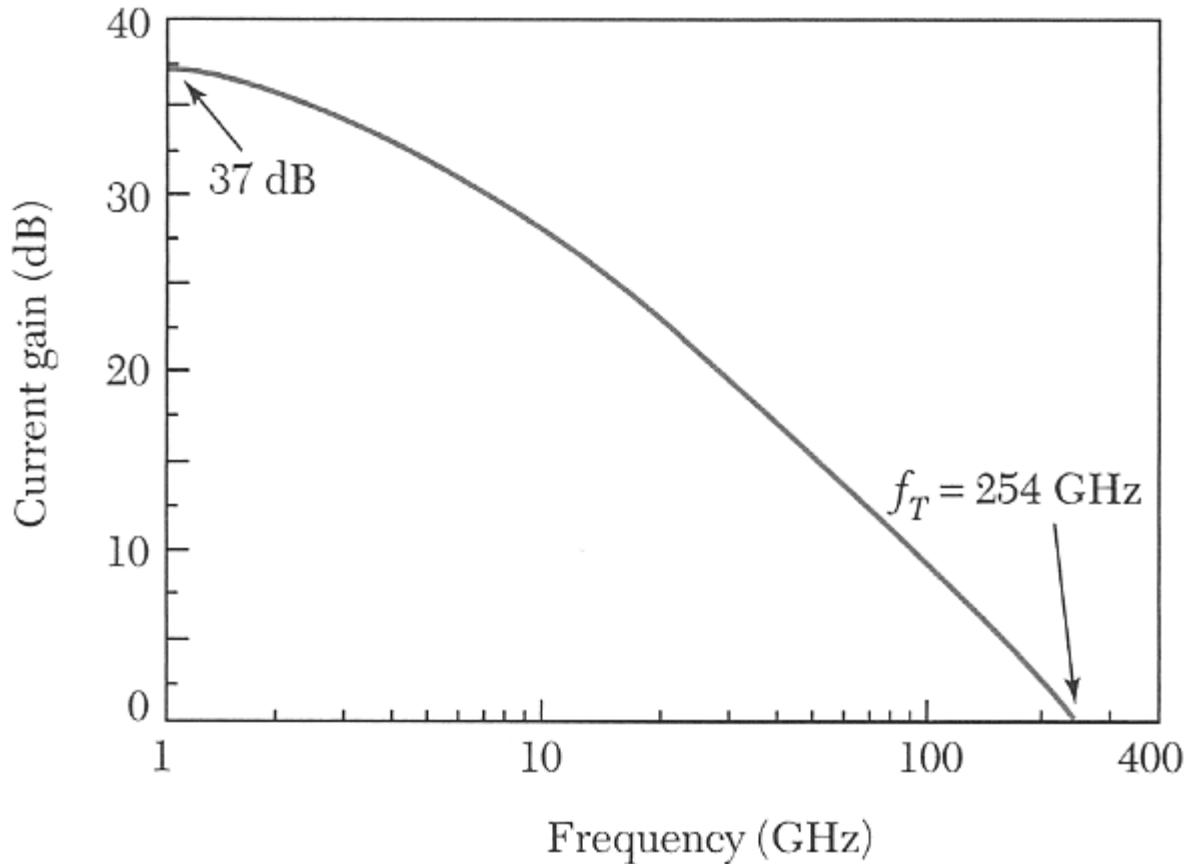
# Heterojunction bipolar transistors

Higher doping in the base:

allows for

- a thinner base without punch through
- lower base resistance

→ higher frequency operation



fastest InP/InGaAs HBT's have an  $f_T$  of 710 GHz

# microwave engineering

---

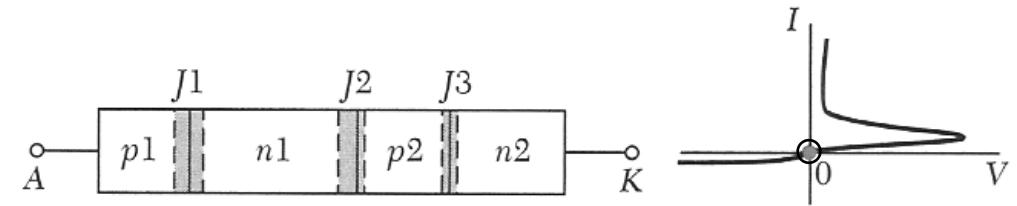
Electronics:  $L \ll \lambda$        $f < \sim 10 \text{ GHz}$

Microwave:  $\lambda < L$        $10 \text{ GHz} < f < 1 \text{ THz}$

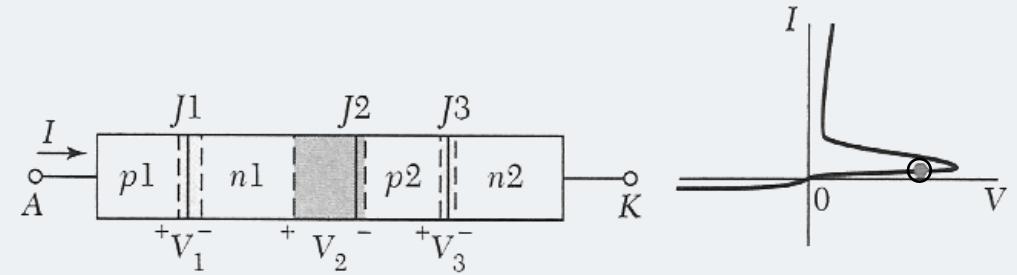
TeraHertz:  $\lambda \ll L$        $1 \text{ THz} < f < 100 \text{ THz}$

Optics:  $\lambda \ll L$        $100 \text{ THz}$

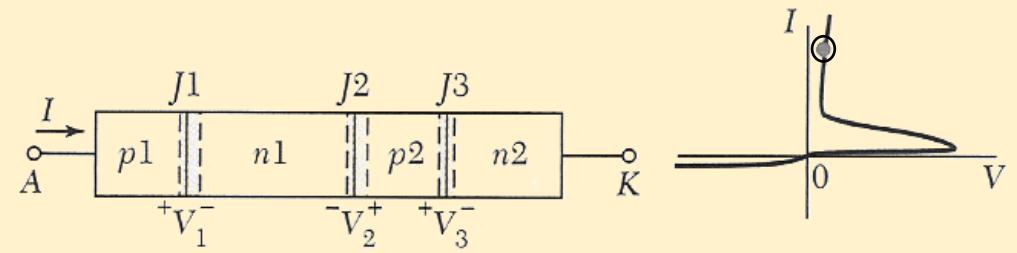
# Thyristors



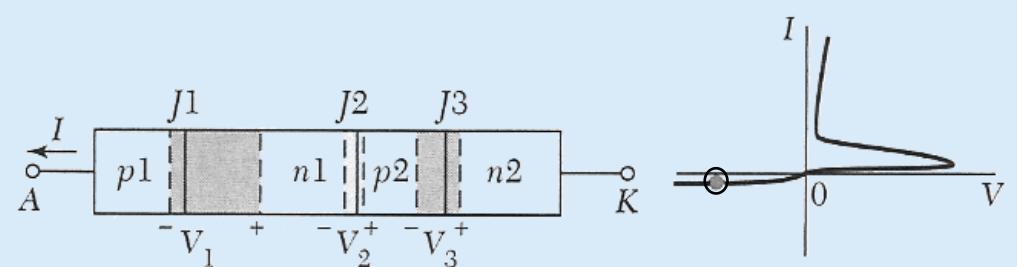
**Forward blocking**



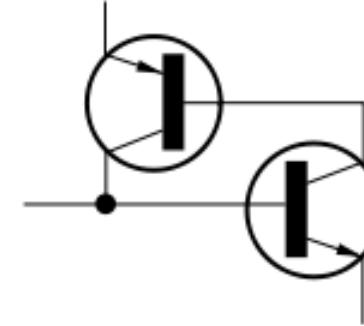
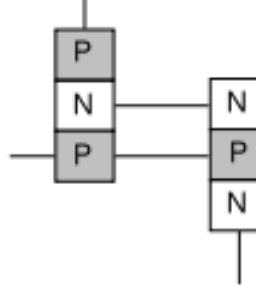
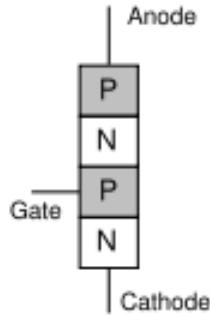
**Forward conducting**



**Reverse blocking**

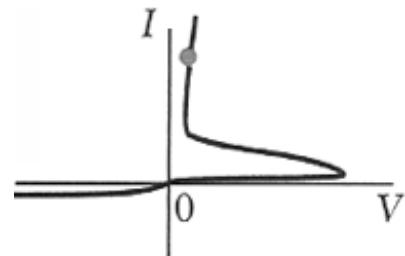


# Thyristors

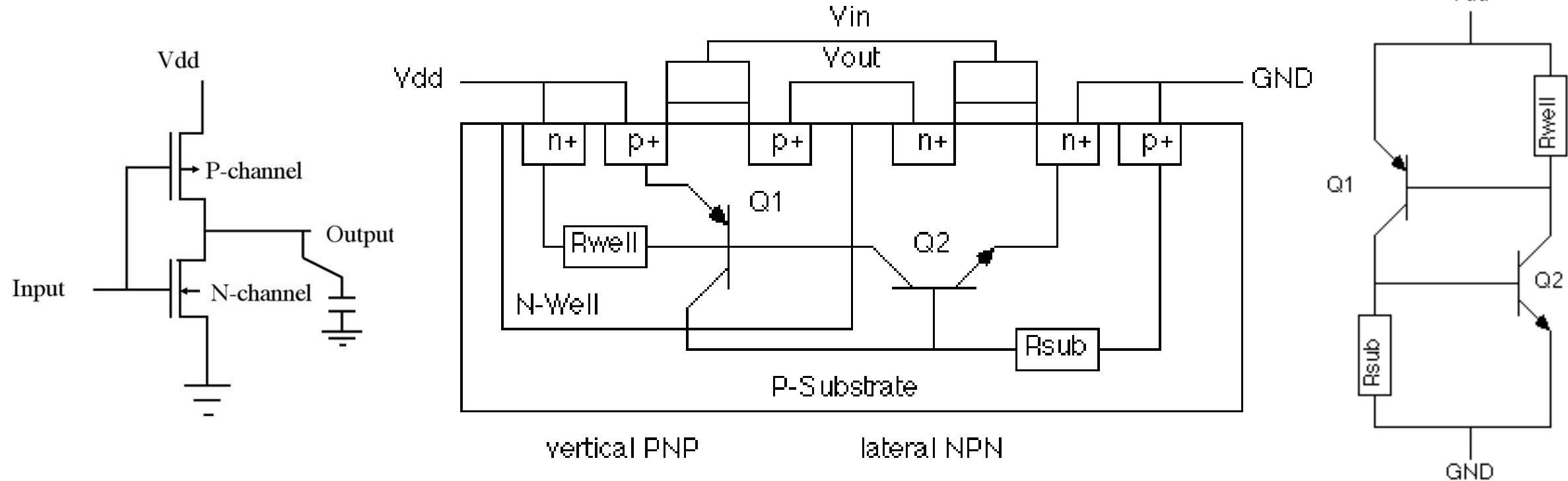


$$\beta_1 * \beta_2 > 1$$

Used for switching high currents or voltages



# Latch-up

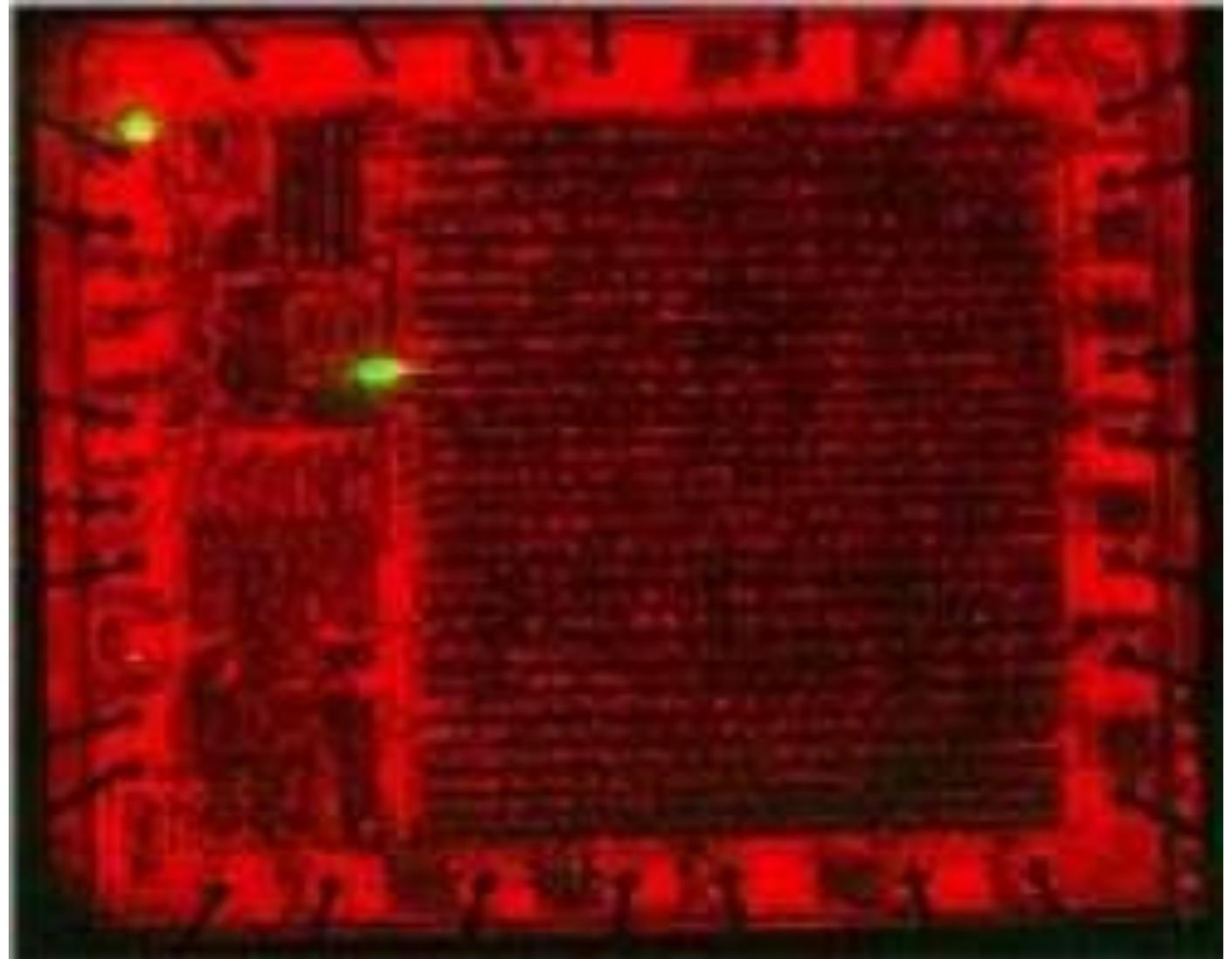


Both BJT's conduct, creating a low resistance path between  $V_{dd}$  and GND. The product of the gains of the two transistors in the feedback loop, is greater than one. The result of latchup is at the minimum a circuit malfunction, and in the worst case, the destruction of the device.

# emission microscope

---

Forward biased diodes emit light. (BJT)  
Defects often emit light.

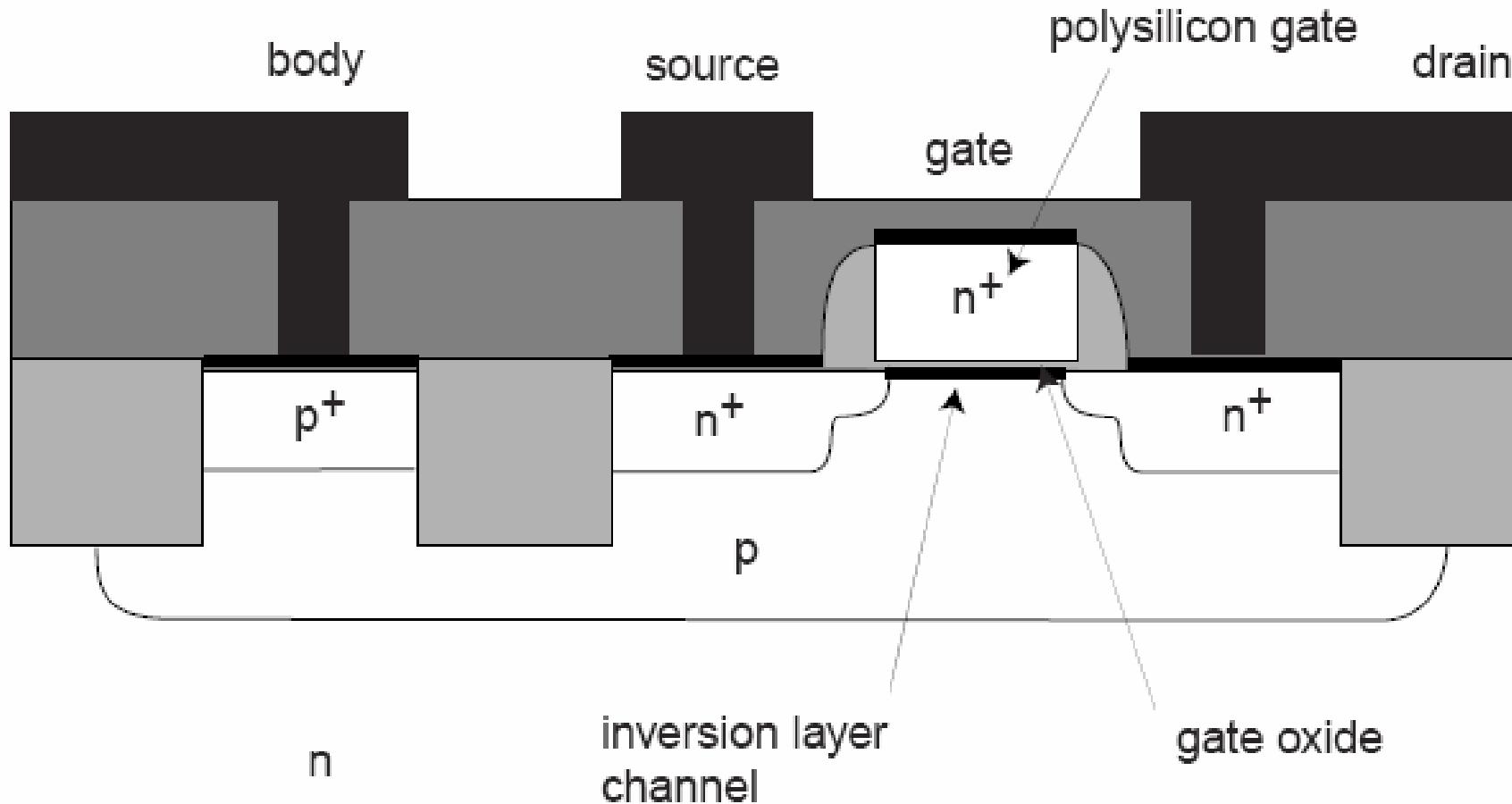


# When does it emit light?

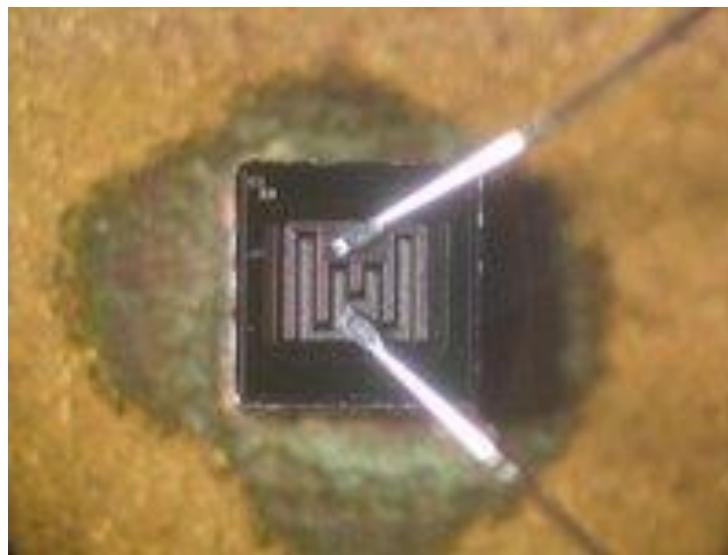
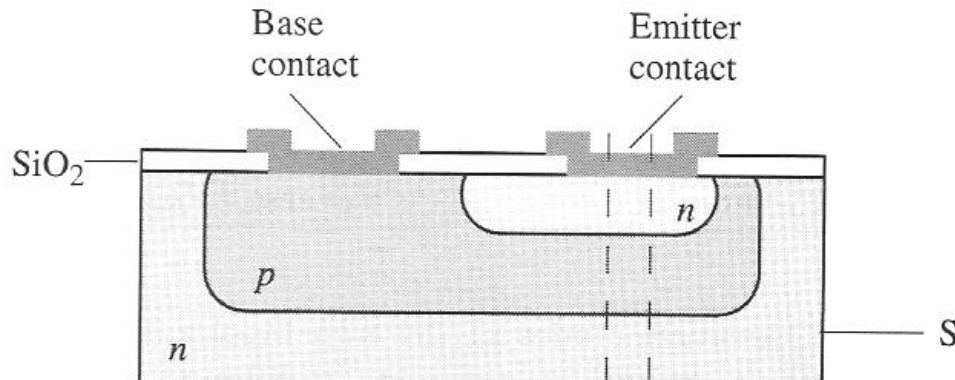
---

- Thyristor
- Bipolar junction transistors
- MOSFET
- JFET
- Si diode

# Can you operate like a BJT ?

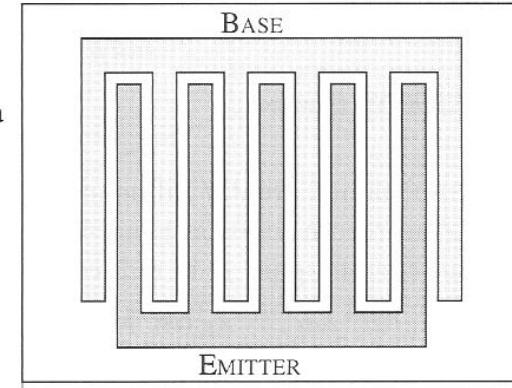


# interdigitated contacts in power transistors

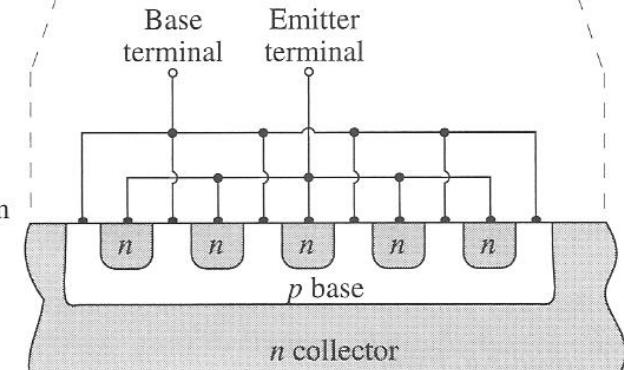


Interdigitated fingers to inject current uniformly into a bipolar device

Top view

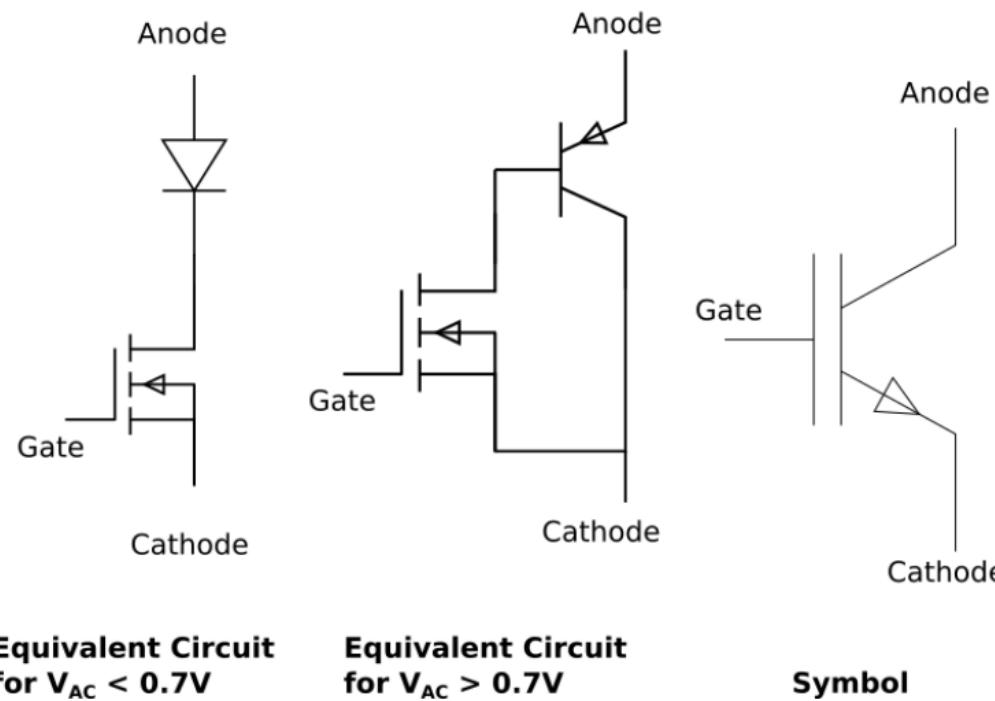
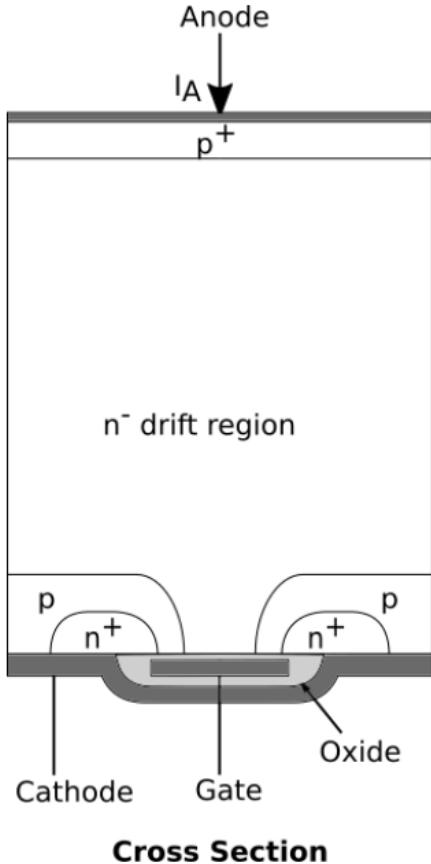


Cross-section



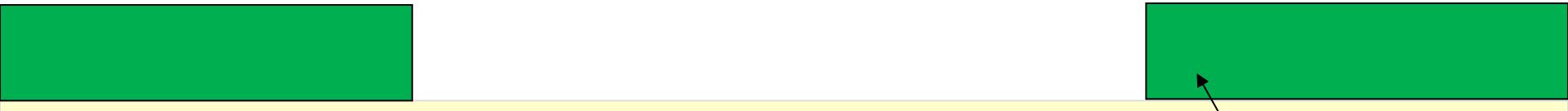
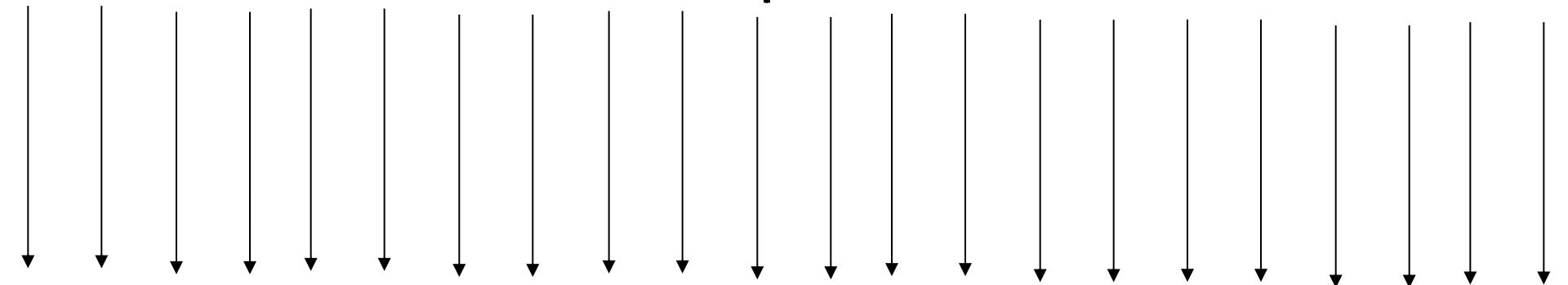
# Insulated Gate Bipolar Transistor (IGBT)

An IGBT is a combination of an insulated gate FET and a bipolar transistor. It is primarily used for switching high power loads



Used to switch large currents (in electric cars or trains).  
Like a thyristor for high voltages.

# Implant



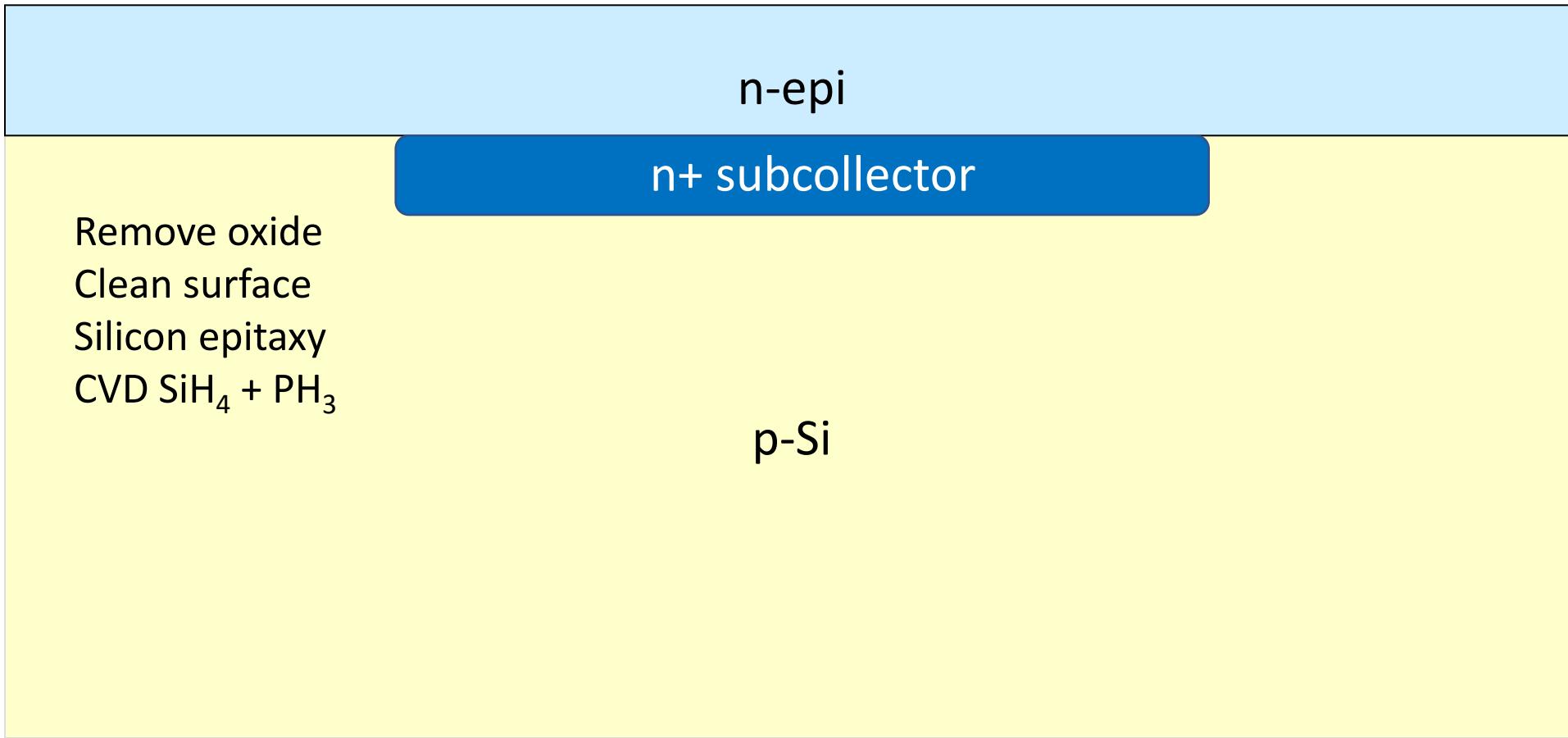
Deposit oxide  
Spin resist  
Expose  
Develop  
Etch Oxide  
Strip resist  
Implant subcollector n+

p-Si

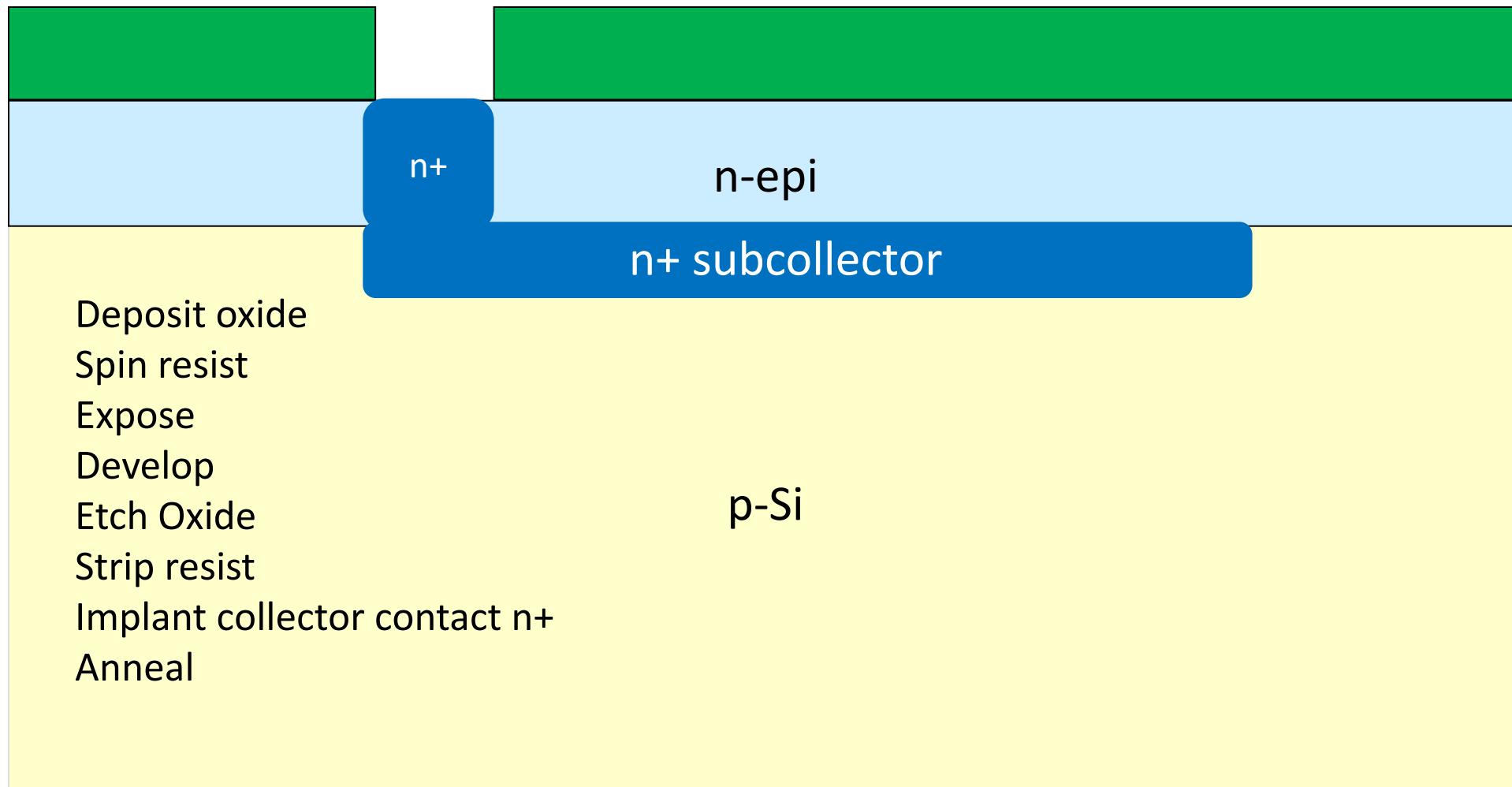
$\text{SiO}_2$

Antimony (Sb) has a low vapor pressure and won't evaporate during the subsequent CVD step

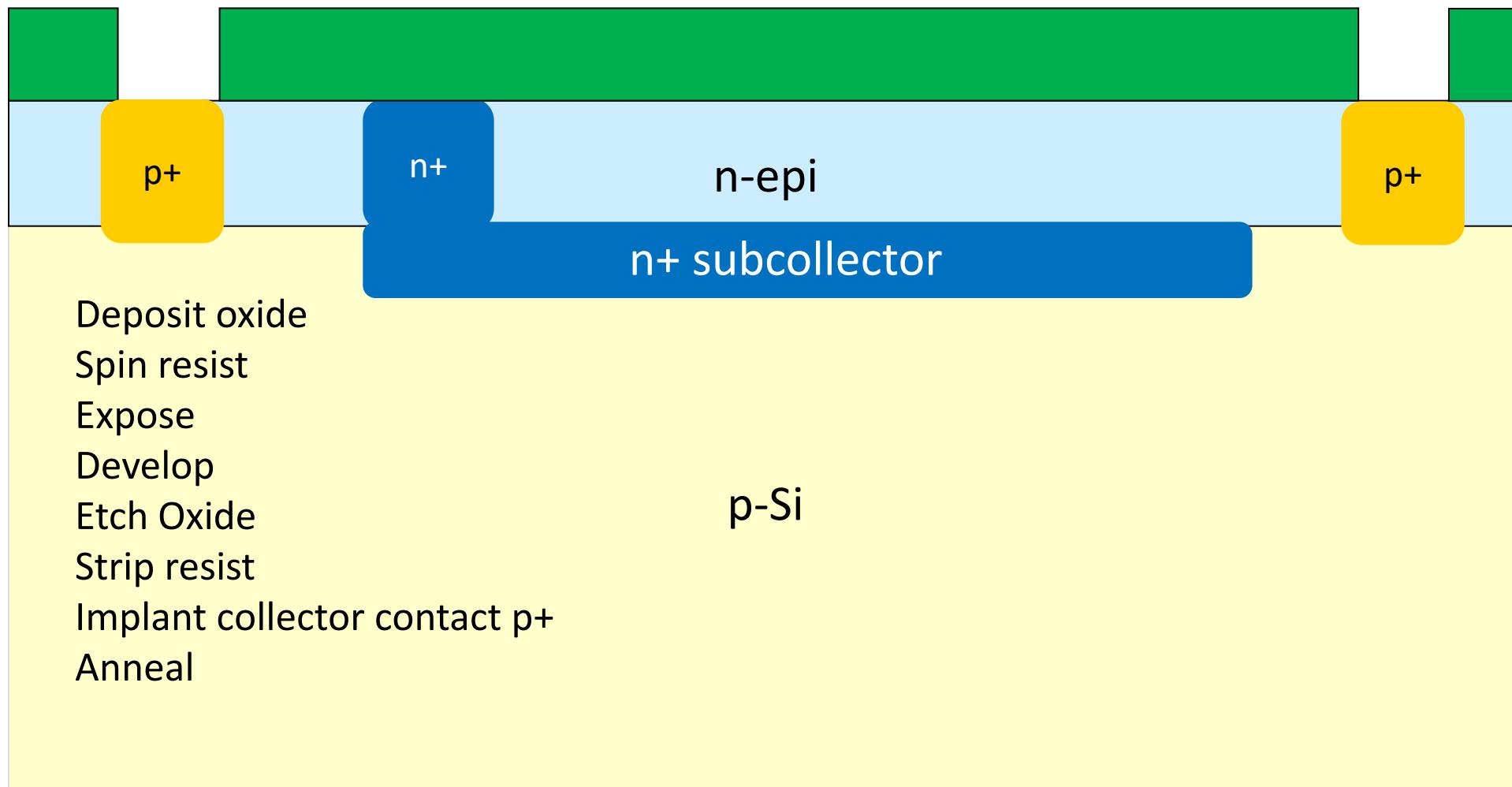
# Epi-growth



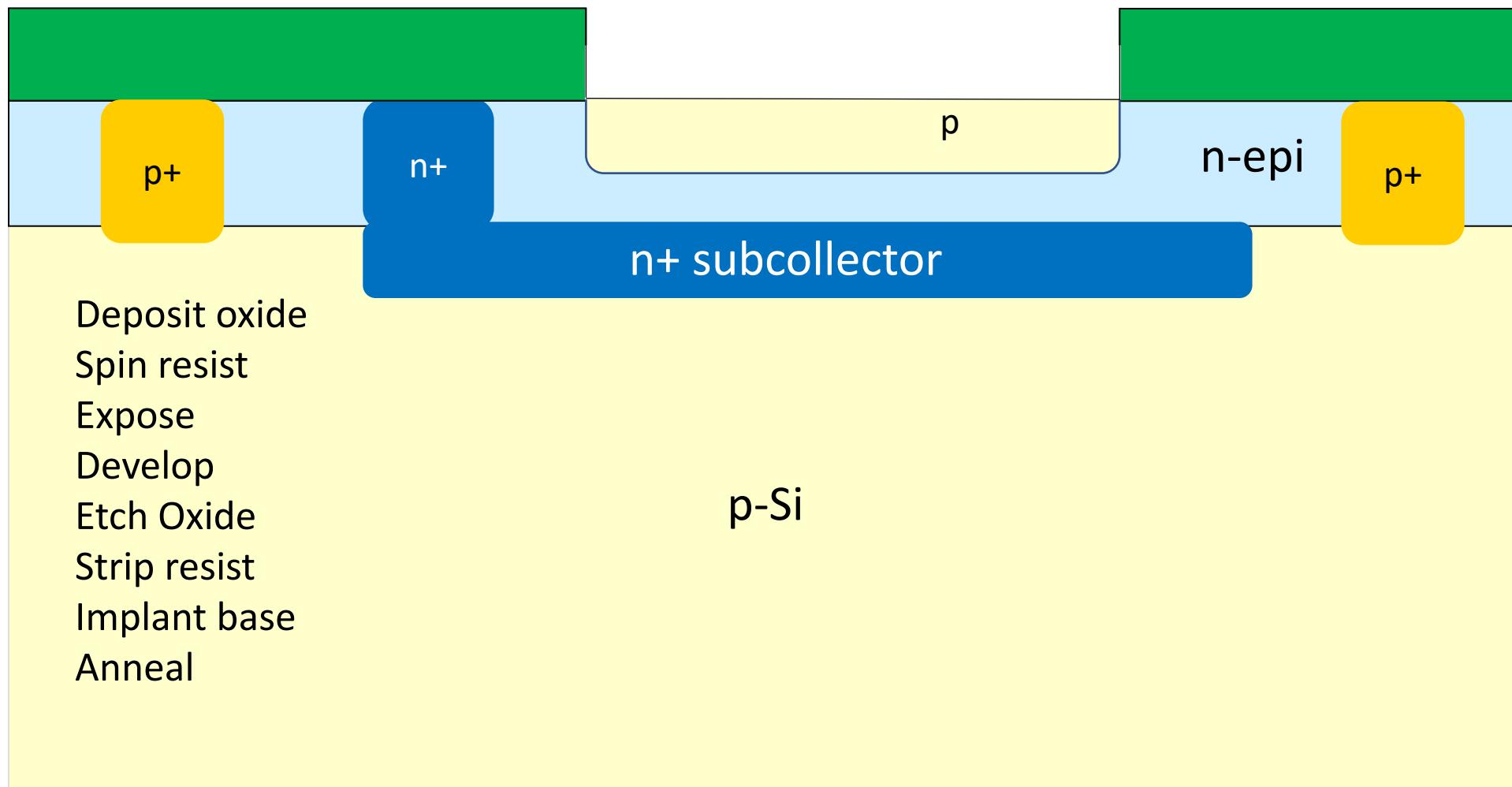
# Collector Contact



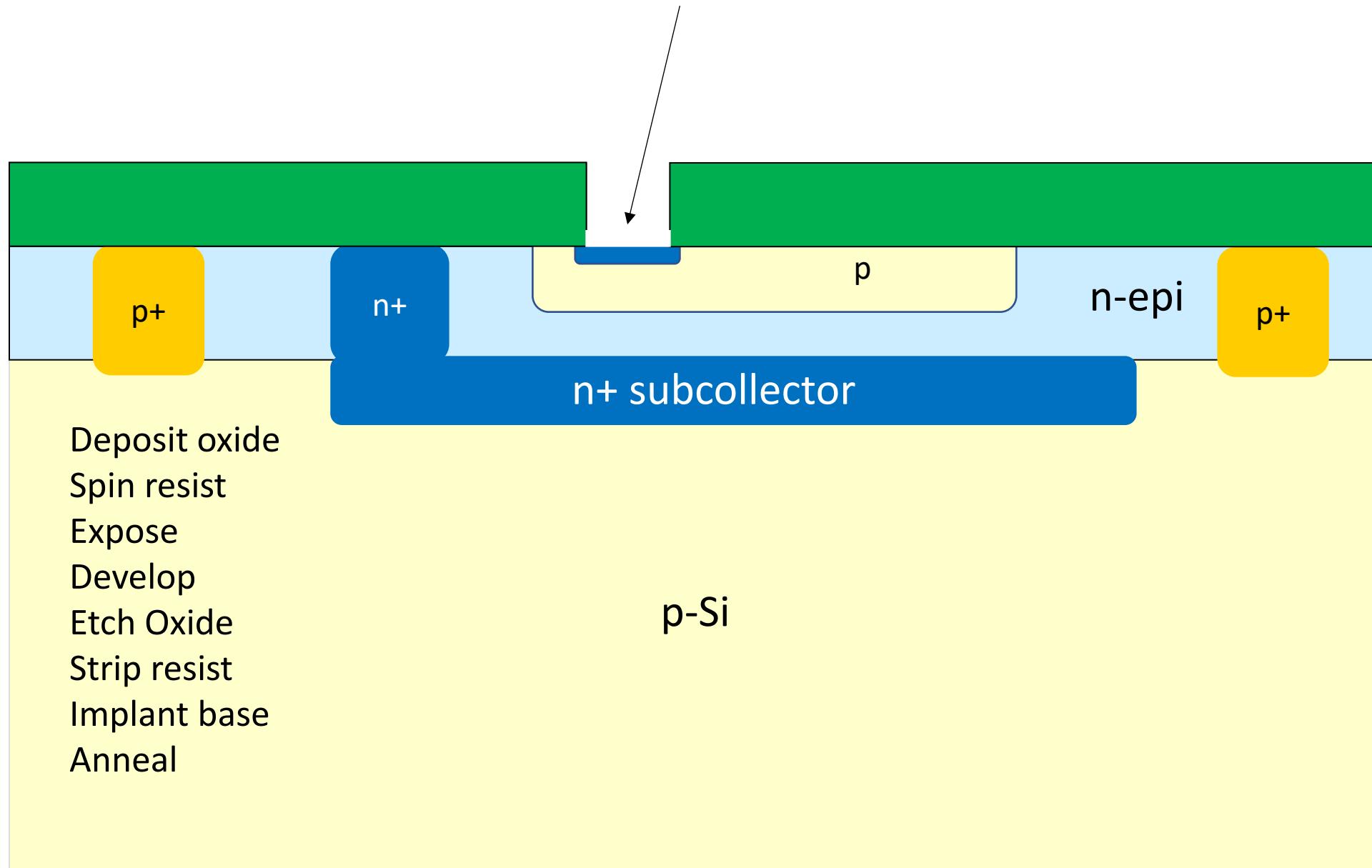
# Guard ring



## p-well



## n+ emitter



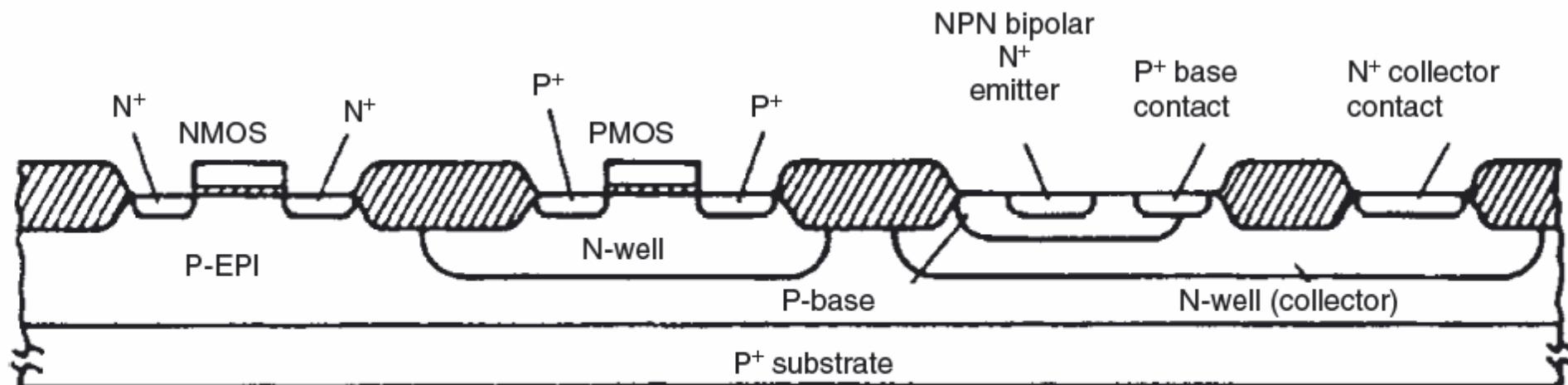
Only one additional step to CMOS is needed for BiCMOS

Bipolar junction transistors:

- high speed
- high gain
- low output impedance
- good for analog amplifiers

CMOS

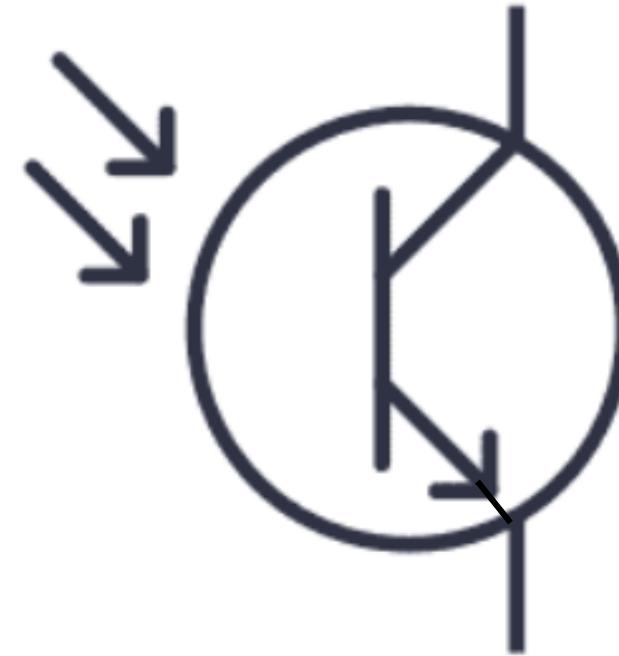
- high impedance
- low power logic



**Figure 27.6** Simple BiCMOS technology: triple diffused-type bipolar transistor added to a CMOS process with minimal extra steps: only p-base diffusion mask is added to CMOS process flow. Reproduced from Alvarez (1989) by permission of Kluwer

# Phototransistor

---



- What happens to all devices when you shine light on them?
- What if you make the devices out of direct band gap materials?
- Do they emit?